

Job Information

Job #: 142664 Date: June 23, 2020

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: KTG Motor#: 142664

Name Plate Information

Manufacturer: Mario cotta Enclosure: Open Drop Proof Horsepower/kW: .45 KW

(ODP)

Serial#: F381/08 Model#: Service Factor: S1

Frame: Rated RPM: 1590 Rated Voltage: 380

Phase: 3 Rated Amps: 1,3 Cycles:

Special design: No

Date

June 23, 2020



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing

Test Run Inspection

— I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	249.	250.	250.
No Load Current	1.1	1.4	1.3

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp: 75

TIME DE Degree Change ODE Degree Change

START: 75 0 75 0

5 MIN:

10 MIN:

15 MIN: 75 0 75 0

20 MIN:

25 MIN:

30 MIN:

35 MIN:

40 MIN:

45 MIN:

50 MIN:

55 MIN:

60 MIN:



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal VDE Axial

DE

ODE

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Jesus

Service Tech signature:

Jac.