

Job Information

Job #:	142472				Date:	May 26, 2020
Priority:	_	Authorized OT:	No	Authorized by:	Terry f	

Customer Information

Name:

Motor#:

Name Plate Information

Manufacturer:	Marathon	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	
Serial#:		Model#:		Service Factor:	
Frame:	447TSS	Rated RPM:	3600	Rated Voltage:	460
Phase:		Rated Amps:	90	Cycles:	

Special design: No

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AC Electrical Inspection

Megs at reassem	bly: Good	Surge at reassemb	oly: Good	Hi-pot reassembly: G	Good	
Winding Resistance Incoming						
	Phases A to B	Phases B to C	Phases C to	A Resistive imbalance	æ	
Outgoing	0.5	0.5	0.5	0.5		
Test Run InspectionDateMay 26, 2020						
— I have merged this motor and verified that all electrical tests are complete!						
Power Supply						
	,	Phase A	Phase B	Phase C		
No Load Volta	age	460	460	460		
No Load Curr	ent	7.9	8.2	8.2		

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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Test Run Inspection (Continued)

Ambient Temp:	75			
TIME	DE	Degree Change	ODE	Degree Change
START:	75	0	75	0
5 MIN:	76	1	76	1
10 MIN:	77	1	78	2
15 MIN:	80	3	79	1
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				

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Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak	(Readings should be less than .08 In/Sec Peak)		
	Horizontal	VDE	Axial
DE	0.032	0.034	0.023
ODE	0.050	0.045	0.043

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos









Yes, the shaft has been isolated for delivery.

Service Tech name: Te

Terry f

Service Tech signature:



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