

Job Information

Job #:	142449				Date:	June 3, 2020
Priority:	-	Authorized OT:	No	Authorized by:		

Customer Information

Name:	KJS	Motor#:	142449

Name Plate Information

Manufacturer:	Reliance	Enclosure :	Weather Protected I (WPI)	Horsepower/kW:	70hp
Serial#:		Model#:	90500011	Service Factor:	1.00
Frame:	326TY / 200L	Rated RPM:	1750	Rated Voltage:	400 /460
Phase:	3	Rated Amps:	136	Cycles:	

Special design: No

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AC Electrical Inspection

Megs at reassembly:	Good	Surge at reassembly:	Good	Hi-pot reassembly: Good			
Winding Resistance	Incoming						
Ph	ases A to B	Phases B to C	Phases C to A	Resistive imbalance			
Outgoing							
Test Run Ins	pection		Date	June 3, 2020			
— I have merged this motor and verified that all electrical tests are complete!							
Power Supply	Phase A	Phase	B F	Phase C			
No Load Voltage							
No Load Current							
Temperature	s: (Degrees Fahr	enheit)					
Test run ball-	Test run ball-bearing motors for 15 minutes.						

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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Test Run Inspection (Continued)

Ambient Temp:	74			
TIME	DE	Degree Change	ODE	Degree Change
START:	74	0	74	0
5 MIN:				
10 MIN:				
15 MIN:	76	2	76	2
20 MIN:				
25 MIN: 30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				

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Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak	(Readings should be less than .08 In/Sec Peak)			
	Horizontal	VDE	Axial	
DE	0.013	0.014	0.015	
ODE	0.012	0.015	0.016	

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos









Yes, the shaft has been isolated for delivery.

Service Tech name: Jesus

Service Tech signature:



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