

Job Information

Job #: 142447 Date: June 15, 2020

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: USG Motor#: 142447

Name Plate Information

Manufacturer: Enclosure: Open Drop Proof Horsepower/kW:

(ODP)

Serial#: Service Factor:

Frame: Rated RPM: Rated Voltage:

Phase: Rated Amps: Cycles:

Special design: No



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing

Test Run Inspection

Date June 15, 2020

— I have merged this motor and verified that all electrical tests are complete!

Power Supply

,	Phase A	Phase B	Phase C
No Load Voltage	460.	462.	461.
No Load Current	2.59	3.16	310

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp: 70

TIME DE Degree Change ODE Degree Change

START: 72 0 70 0

5 MIN:

10 MIN:

15 MIN: 74 2 72 0

20 MIN:

25 MIN:

30 MIN: 75 1 73 1

35 MIN:

40 MIN:

45 MIN:

50 MIN:

55 MIN:

60 MIN:



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal VDE Axial

DE 0.020 0.015 0.036

ODE 0.019 0.0031 0.050

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Jesus

Service Tech signature:

Je?