

#### **Job Information**

Job #: 142417 Date: May 18, 2020

Priority: — Authorized OT: No Authorized by:

**Customer Information** 

Name: St.jude Motor#: 142417

**Name Plate Information** 

Manufacturer: Baldor Enclosure: Open Drop Proof Horsepower/kW: 200

(ODP)

Serial#: A1205162039 Model#: Service Factor: 84

Frame: 447T Rated RPM: Rated Voltage: 460

Phase: 3 Rated Amps: 232 Cycles:

Special design: No



## **AC Electrical Inspection**

Megs at reassembly: (	Good	Surge at reassembly:	Good Hi	i-pot reassembly:	Good
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Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing

## **Test Run Inspection**

Date

— I have merged this motor and verified that all electrical tests are complete!

**Power Supply** 

Phase A Phase B Phase C

No Load Voltage 459 461 460

No Load Current

**Temperatures: (Degrees Fahrenheit)** 

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



# **Test Run Inspection (Continued)**

Ambient Temp: 75

TIME DE Degree Change ODE Degree Change

START: 75 0 75 0

5 MIN:

10 MIN:

15 MIN: 76 1 77 2

20 MIN:

25 MIN:

30 MIN: 77 1 77 1

35 MIN:

40 MIN:

45 MIN:

50 MIN:

55 MIN:

60 MIN:



### **Test Run Inspection (Continued)**

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal VDE Axial

DE 0.012 0.013 0.014

ODE 0.016 0.015 0.016

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

### **Additional photos**







Yes, the shaft has been isolated for delivery.

Service Tech name: Jesus

Service Tech signature:

for'