Job Information

Job #:	142381			Date:	May 11, 2020
Priority:	—	Authorized OT:	No	Authorized by:	

Customer Information

Name:	KTG	Motor#:	142381

Name Plate Information

Manufacturer:	Westinghouse life-line T	Enclosure :	Totally Enclosed Fan Cooled	Horsepower/kW:	350
Serial#:	61.249557	Model#:	TAFC	Service Factor:	1.0
Frame:	449TS	Rated RPM:	3550	Rated Voltage:	460
Phase:	3	Rated Amps:	372	Cycles:	60
Special design:	No				

AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Outgoing				

Test Run Inspection

Date May 11, 2020

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	460	461	458
No Load Current	37	38	37

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

Test Run Inspection (Continued)

Ambient Temp: 65

TIME	DE	Degree Change	ODE	Degree Change
START:	65	0	65	0
5 MIN:	66	1	66	1
10 MIN:	68	2	67	1
15 MIN:	70	2	69	2
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				

Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak **(Readings should be less than .08 In/Sec Peak)**

	Horizontal	VDE	Axial
DE	0.029	0.073	0.024
ODE	0.031	0.71	0.026

Magnetic Center Measurements **(Only Applies to Sleeve Bearing Motors)**

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos

☑ Yes, the shaft has been isolated for delivery.

Service Tech name: Michael Jordan

Service Tech signature: