Job Information

Job #:	142260			Date:	May 14, 2020
Priority:	—	Authorized OT:	No	Authorized by:	

Customer Information

Name:	Sandusky	Motor#:	142260

Name Plate Information

Manufacturer:	Stuttgart and Hemmingen	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	7.5KW
Serial#:	3357336	Model#:	KTM123 M 4 KT-21174TRU H	Service Factor:	
Frame:	IP 55	Rated RPM:	2400	Rated Voltage:	255-275/440-480
Phase:	3	Rated Amps:	28,5/16,5	Cycles:	60
Special design:	No				

AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Outgoing	1.2	1.3	1.3	2.7

Test Run Inspection

Date May 14, 2020

— I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	460	458	461
No Load Current	2	1	2

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

Test Run Inspection (Continued)

Ambient Temp: 77

TIME	DE	Degree Change	ODE	Degree Change
START:	77	0	77	0
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				

Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak **(Readings should be less than .08 In/Sec Peak)**

	Horizontal	VDE	Axial
DE	0.033	0.023	0.019
ODE	0.036	0.024	0.017

Magnetic Center Measurements **(Only Applies to Sleeve Bearing Motors)**

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos



☑ Yes, the shaft has been isolated for delivery.

Service Tech name: Michael Jordan

Service Tech signature: