

Job Information

Job #:	142141				Date:	March 27, 2020
Priority:	-	Authorized OT:	No	Authorized by:		

Customer Information

Name:	On site	Motor#:	142141

Name Plate Information

Manufacturer:	Us	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	25
Serial#:		Model#:		Service Factor:	1.15
Frame:		Rated RPM:	1750	Rated Voltage:	460
Phase:	3	Rated Amps:	41	Cycles:	60

Special design: No

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AC Electrical Inspection

Megs at reassem	oly: Good	Surge at reassembly:	Good	Hi-pot reassembly:	Good		
Winding Resistance Incoming							
	Phases A to B	Phases B to C	Phases C to A	Resistive imbala	ance		
Outgoing	0.1	0.1	0.1	0			

Test Run Inspection

Date March 27, 2020

I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	460	458	459
No Load Current	8.8	8.8	8.4

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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Test Run Inspection (Continued)

Ambient Temp:	80			
TIME	DE	Degree Change	ODE	Degree Change
START:	78	0	78	0
5 MIN:				
10 MIN:				
15 MIN:	79	1	78	0
20 MIN:				
25 MIN:				
30 MIN:	80	2	78	0
35 MIN:				
40 MIN: 45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				

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Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak	(Readings should be less than .08 In/Sec Peak)		
	Horizontal	VDE	Axial
DE	0.038	0.034	0.031
ODE	0.036	0.034	0.031

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos









Yes, the shaft has been isolated for delivery.

Service Tech name: Je

Jesus

Service Tech signature:



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