

Job Information

Job #: 141127 Date: November 13,

2019

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: P&P Motor#: 141127

Name Plate Information

Manufacturer: RELIANCE Enclosure: Open Drop Proof Horsepower/kW: 300

(ODP)

Serial#: Service Factor: 1.15

Frame: 449TDZ Rated RPM: 1785 Rated Voltage: 460

Phase: 3 Rated Amps: 336 Cycles: 60

Special design: No



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing 0.013 0.014 0.014 1.4

Test Run Inspection

Date November 13, 2019

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

Phase A Phase B Phase C 458 460 459 No Load Voltage No Load Current 87 84 91

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

77

1



79

Test Run Inspection (Continued)

Ambient Temp: 74

TIME Degree Change ODE Degree Change DE START: 74 0 74 0 5 MIN: 75 1 74 0 2 76 2 10 MIN: 77

2

20 MIN:

15 MIN:

25 MIN:

30 MIN:

35 MIN:

40 MIN:

45 MIN:

50 MIN:

55 MIN:

60 MIN:



DE

ODE

Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal	VDE	Axial
0.023	0.032	0.021
0.025	0.037	0.022

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Michael

Service Tech signature: