

Job Information

Job #: 140606 Date: October 29,

2019

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: LEMM Motor#: 140606

Name Plate Information

Manufacturer: AJAX/RENOLD Enclosure: Weather Protected Horsepower/kW: 1.38

II (WPII)

Serial#: Service Factor:

Frame: 184 Rated RPM: 1128 Rated Voltage: 460

Phase: 3 Rated Amps: 2.3 Cycles: 60

Special design: No



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing

Test Run Inspection

Date October 29, 2019

— I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	459	461	460
No Load Current	7	8	8

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp: 70

TIME	DE	Degree Change	ODE	Degree Change
START:	70	0	70	0
5 MIN:	71	1	71	1
10 MIN:	72	1	72	1
15 MIN:	72	0	73	1

20 MIN:

25 MIN:

30 MIN:

35 MIN:

40 MIN:

45 MIN:

50 MIN:

55 MIN:

60 MIN:



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal	VDE	Axial

DE 0.032 0.037 0.022

ODE 0.034 0.035 0.019

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







 \mathbf{Z} Yes, the shaft has been isolated for delivery.

Service Tech name: Michael

Service Tech signature: