

### **Job Information**

Job #:	140556				Date:	September 18, 2019
Priority:	_	Authorized OT:	No	Authorized by:		

# **Customer Information**

Name:	Process and power	Motor#:	140556

## **Name Plate Information**

Manufacturer:	Marathon	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	60HP
Serial#:		Model#:		Service Factor:	
Frame:	364T	Rated RPM:	1800	Rated Voltage:	460
Phase:	3	Rated Amps:		Cycles:	60

Special design: No

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## **AC Electrical Inspection**

Megs at reassem	oly: Good	Surge at reassembly:	Good	Hi-pot reassembly: Good			
Winding Resistance Incoming							
	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance			
Outgoing	0.17	0.17	0.17	0.4			

### **Test Run Inspection**

Date September 18, 2019

Yes I have merged this motor and verified that all electrical tests are complete!

#### **Power Supply**

	Phase A	Phase B	Phase C
No Load Voltage	458	462	460
No Load Current	29	32	31

### **Temperatures: (Degrees Fahrenheit)**

#### Test run ball-bearing motors for 15 minutes.

### Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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## MILLINGTON, TN LITTLE ROCK, AR

# **Test Run Inspection (Continued)**

Ambient Temp:	79			
TIME	DE	Degree Change	ODE	Degree Change
START:	79	0	79	0
5 MIN:	80	1	80	1
10 MIN:	81	1	81	1
15 MIN:	83	2	82	1
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				

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### **Test Run Inspection (Continued)**

Vibration Data: In./Sec-Peak	(Readings should be less than .08 In/Sec Peak)			
	Horizontal	VDE	Axial	
DE	0.036	0.023	0.018	
ODE	0.034	0.024	0.016	

#### Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

### **Additional photos**









Yes, the shaft has been isolated for delivery.

Service Tech name: M

Michael

Service Tech signature:

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