

#### **Job Information**

Job #: 140511 Date: September 5,

2019

Priority: — Authorized OT: No Authorized by:

**Customer Information** 

Name: KTG Motor#: 0970

**Name Plate Information** 

Manufacturer: Enclosure: Totally Enclosed Horsepower/kW:

Non-Ventilated

Serial#: Model#: 45039SB1870 Service Factor:

Frame: Rated RPM: Rated Voltage:

Phase: Rated Amps: Cycles:

Special design: No



## **AC Electrical Inspection**

Megs at reassembly:	Good	Surge at reassembly:	Good	Hi-pot reassembly:	Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing

Test	Run	Inst	ecti	on
			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	•••

Date

— I have merged this motor and verified that all electrical tests are complete!

**Power Supply** 

Phase A Phase B Phase C

No Load Voltage

No Load Current

**Temperatures: (Degrees Fahrenheit)** 

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



# **Test Run Inspection (Continued)**

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



## **Test Run Inspection (Continued)**

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal VDE Axial

DE

ODE

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

### **Additional photos**







Yes, the shaft has been isolated for delivery.

Service Tech name: Kelly Felts

Service Tech signature:

Kully Felts