

Job Information

Job #:	140408				Date:	August 14, 2019
Priority:	_	Authorized OT:	No	Authorized by:		

Customer Information

Name:	Process and power	Motor#:	140408

Name Plate Information

Manufacturer:	Ingersoll rand	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	75
Serial#:	11SET10 1009124894	Model#:	.0000375	Service Factor:	1.21
Frame:	364/5TDZ	Rated RPM:	1780	Rated Voltage:	460
Phase:	3	Rated Amps:	84	Cycles:	60

Special design: No

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AC Electrical Inspection

Megs at reassembly:	Good	Surge at reassemb	bly: Good	Hi-pot reassembly: Good				
Winding Resistance In	Winding Resistance Incoming							
Phas	es A to B	Phases B to C	Phases C to	A Resistive imbalance				
Outgoing								
Test Run InspectionDateAugust 14, 2019								
— I have merged this motor and verified that all electrical tests are complete!								
Power Supply	Pha	se A	Phase B	Phase C				
No Load Voltage	460)	460	460				
No Load Current	25		27	26				
Temperatures: (Degrees Fahrenheit)								

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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Test Run Inspection (Continued)

Ambient Temp:	80			
TIME	DE	Degree Change	ODE	Degree Change
START:	80	0	80	0
5 MIN:	81	1	81	1
10 MIN:	81	0	81	0
15 MIN:	82	1	82	1
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				

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Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak	(Readings should be less than .08 In/Sec Peak)		
	Horizontal	VDE	Axial
DE	0.56	0.43	0.30
ODE	0.55	0.45	0.30

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos









Yes, the shaft has been isolated for delivery.

Service Tech name: M

Michael

Service Tech signature:

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