

### **Job Information**

Job #: 139997 Date: October 25,

2019

Priority: — Authorized OT: No Authorized by: Terry

**Customer Information** 

Name: Ktg Motor#:

**Name Plate Information** 

Manufacturer: Us Enclosure: Open Drop Proof Horsepower/kW: 60

(ODP)

Serial#: Hd75p3e Model#: Gh06 Service Factor:

Frame: 405t Rated RPM: 1190 Rated Voltage: 460

Phase: Rated Amps: 89 Cycles:

Special design: No



## **AC Electrical Inspection**

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

**Winding Resistance Incoming** 

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing 0.2 0.2 0.2 20

## **Test Run Inspection**

Date

— I have merged this motor and verified that all electrical tests are complete!

#### **Power Supply**

	Phase A	Phase B	Phase C
No Load Voltage	460	460	460
No Load Current	30	30	29

**Temperatures: (Degrees Fahrenheit)** 

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



# **Test Run Inspection (Continued)**

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



## **Test Run Inspection (Continued)**

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal VDE Axial

DE 0.020 0.023 0.018

ODE 0.023 0.023 0.018

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

## **Additional photos**







Yes, the shaft has been isolated for delivery.

Service Tech name: Terry

Service Tech signature:

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