



MILLINGTON, TN

LITTLE ROCK, AR

## Job Information

Job #: 139996

Date: August 3, 2019

Priority: —

Authorized OT: No

Authorized by:

## Customer Information

Name: USG

Motor#: 139996

## Name Plate Information

Manufacturer:	GE	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	500
Serial#:	SWH284002259	Model#:	5K84071000305	Service Factor:	1.15
Frame:	8407S	Rated RPM:	5903	Rated Voltage:	2300
Phase:	3	Rated Amps:	127	Cycles:	60
Special design:	No				

### WEST TENNESSEE

7030 Ryburn Drive  
Millington, TN 38053  
Phone 901-873-5300  
Fax 901-873-5301

### CENTRAL ARKANSAS

6812 Lindsey Rd.  
Little Rock, AR 72206  
Phone 501-375-9178  
Fax 501-375-4254



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## AC Electrical Inspection

Megs at reassembly: Good

Surge at reassembly: Good

Hi-pot reassembly: Good

### Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Outgoing	0.50	0.50	0.50	

## Test Run Inspection

Date August 3, 2019

Yes I have merged this motor and verified that all electrical tests are complete!

### Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	2300	2300	2300
No Load Current	58	58	62

### Temperatures: (Degrees Fahrenheit)

**Test run ball-bearing motors for 15 minutes.**

**Test run sleeve bearing motors for 60 minutes.**

Temperature rise at the end of test run should be less than 2° every five minutes.

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## Test Run Inspection (Continued)

**Ambient Temp:** 79

TIME	DE	Degree Change	ODE	Degree Change
START:	79	0	79	0
5 MIN:	80	1	80	1
10 MIN:	81	1	81	1
15 MIN:	82	1	82	1
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				

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## Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

	Horizontal	VDE	Axial
DE	0.026	0.026	0.024
ODE	0.032	0.032	0.024

## Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

## Additional photos



☐ Yes, the shaft has been isolated for delivery.

Service Tech name: Terry f

Service Tech signature:

