

Job Information

Job #: 139640 Date: April 30, 2019

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: KTG Motor#: 139640

Name Plate Information

Manufacturer: Teco Enclosure: Open Drop Proof Horsepower/kW: 50HP

(ODP)

Serial#: TBH7166115 002 Model#: EP0504 Service Factor: 1.15

Frame: 326T Rated RPM: 1770 Rated Voltage: 230/460

Phase: 3 Rated Amps: 113.8/56.9 Cycles: 60

Special design: No



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing

Test Run Inspection

Date April 30, 2019

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

Phase A Phase B Phase C

No Load Voltage 460 460 460

No Load Current 22 23 22

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp: 70

Ambient Temp:	70			
TIME	DE	Degree Change	ODE	Degree Change
START:	70	0	70	0
5 MIN:	71	1	71	1
10 MIN:	71	0	71	0
15 MIN:	73	2	72	1
20 MIN:				
25 MIN:				

30 MIN:

35 MIN:

40 MIN:

45 MIN:

50 MIN:

55 MIN:

60 MIN:



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

DE 0.036 0.032 0.024

ODE 0.035 0.034 0.025

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Michael Jordan

Service Tech signature: