

#### **Job Information**

Job #: 139469 Date: April 23, 2019

Priority: — Authorized OT: No Authorized by:

**Customer Information** 

Name: CS3, INC. Motor#:

**Name Plate Information** 

Manufacturer: JOY Enclosure: Totally Enclosed Horsepower/kW: 50

Non-Ventilated

Serial#: Service Factor:

Frame: 326TCZ Rated RPM: 1770 Rated Voltage: 460

Phase: 3 Rated Amps: 78 Cycles: 60

Special design: No



# **AC Electrical Inspection**

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

**Winding Resistance Incoming** 

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing

## **Test Run Inspection**

Date April 23, 2019

Yes I have merged this motor and verified that all electrical tests are complete!

**Power Supply** 

	Phase A	Phase B	Phase C
No Load Voltage	462	473	468
No Load Current	23	26	27

**Temperatures: (Degrees Fahrenheit)** 

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



# **Test Run Inspection (Continued)**

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



### **Test Run Inspection (Continued)**

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal VDE Axial

DE 0.056 0.087 0.058

ODE 0.071 0.057 0.058

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

### **Additional photos**







Yes, the shaft has been isolated for delivery.

Service Tech name: Kelly Felts

Service Tech signature:

Kells Fels