



MILLINGTON, TN

LITTLE ROCK, AR

Job Information

Job #: 139303

Date: March 12, 2019

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Southern Steel

Motor#: 139303

Name Plate Information

Manufacturer:	Kone crane	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	3250
Serial#:	MF11X-106N166P85 006E-	Model#:		Service Factor:	
Frame:		Rated RPM:	3600/600	Rated Voltage:	460
Phase:	3	Rated Amps:	20/10	Cycles:	60
Special design:	No				

WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254



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AC Electrical Inspection

Megs at reassembly: Good

Surge at reassembly: Good

Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B

Phases B to C

Phases C to A

Resistive imbalance

Outgoing

Test Run Inspection

Date March 12, 2019

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	460	460	460
No Load Current	6	6	6

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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Test Run Inspection (Continued)

Ambient Temp: 71

TIME	DE	Degree Change	ODE	Degree Change
START:	70	0	70	0
5 MIN:	71	1	71	1
10 MIN:	72	1	72	1
15 MIN:	73	1	73	1
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				

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Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

	Horizontal	VDE	Axial
DE	0.021	0.026	0.016
ODE	0.020	0.024	0.014

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos



Yes, the shaft has been isolated for delivery.

Service Tech name: Michaeljordamn

Service Tech signature: