

#### **Job Information**

Job #: 13921 Date: March 15, 2019

Priority: — Authorized OT: No Authorized by:

**Customer Information** 

Name: Arcosa Marine Motor#:

**Name Plate Information** 

Manufacturer: Columbus McKinnon Enclosure: Open Drop Proof Horsepower/kW: 3.6

(ODP)

Serial#: 15133082 Model#: 33336601 Service Factor:

Frame: 100L Rated RPM: 1700 Rated Voltage: 230

Phase: 3 Rated Amps: 14.2 Cycles:

Special design: No



## **AC Electrical Inspection**

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

**Winding Resistance Incoming** 

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing

## **Test Run Inspection**

Date

Yes I have merged this motor and verified that all electrical tests are complete!

**Power Supply** 

	Phase A	Phase B	Phase C
No Load Voltage	230	230	230
No Load Current	8.3	8.6	8.4

**Temperatures: (Degrees Fahrenheit)** 

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



# **Test Run Inspection (Continued)**

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



## **Test Run Inspection (Continued)**

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal VDE Axial

DE

ODE

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

### **Additional photos**







Yes, the shaft has been isolated for delivery.

Service Tech name: Dan Mahan

Service Tech signature:



