



MILLINGTON, TN

LITTLE ROCK, AR

## Job Information

Job #: 138560

Date: December 17, 2018

Priority: —

Authorized OT: No

Authorized by: Terry f

## Customer Information

Name: Sandusky

Motor#:

## Name Plate Information

Manufacturer: Reliance

Enclosure : Open Drop Proof (ODP)

Horsepower/kW: 100

Serial#: 02man58308

Model#:

Service Factor: 1.15

Frame: 365tds

Rated RPM: 3600

Rated Voltage: 460

Phase:

Rated Amps: 111

Cycles:

Special design: No

### WEST TENNESSEE

7030 Ryburn Drive  
Millington, TN 38053  
Phone 901-873-5300  
Fax 901-873-5301

### CENTRAL ARKANSAS

6812 Lindsey Rd.  
Little Rock, AR 72206  
Phone 501-375-9178  
Fax 501-375-4254



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## AC Electrical Inspection

Megs at reassembly: Good

Surge at reassembly: Good

Hi-pot reassembly: Good

### Winding Resistance Incoming

Phases A to B

Phases B to C

Phases C to A

Resistive imbalance

Outgoing 4

## Test Run Inspection

Date December 17, 2018

— I have merged this motor and verified that all electrical tests are complete!

### Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	460	460	460
No Load Current	22	23	22

### Temperatures: (Degrees Fahrenheit)

**Test run ball-bearing motors for 15 minutes.**

**Test run sleeve bearing motors for 60 minutes.**

Temperature rise at the end of test run should be less than 2° every five minutes.

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## Test Run Inspection (Continued)

### Ambient Temp:

TIME	DE	Degree Change	ODE	Degree Change
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START:

5 MIN:

10 MIN:

15 MIN:

20 MIN:

25 MIN:

30 MIN:

35 MIN:

40 MIN:

45 MIN:

50 MIN:

55 MIN:

60 MIN:

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## Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

	Horizontal	VDE	Axial
DE	0.032	0.054	0.031
ODE	0.030	0.064	0.039

## Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

## Additional photos



☐ Yes, the shaft has been isolated for delivery.

Service Tech name: Terry f

Service Tech signature:

