

Job Information

Job #:	138057				Date:	April 26, 2019
Priority:	-	Authorized OT:	No	Authorized by:		

Customer Information

Name:	KTG	Motor#:	138057

Name Plate Information

Manufacturer:	GE	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	450
Serial#:	5TS830745G2	Model#:	JD8371185	Service Factor:	
Frame:	83078	Rated RPM:	720	Rated Voltage:	2300
Phase:	3	Rated Amps:	100	Cycles:	60

Special design: No

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AC Electrical Inspection

Megs at reassem	oly: Good	Surge at reassembl	y: Good	Hi-pot reassembly: Good			
Winding Resistance Incoming							
	Phases A to B	Phases B to C	Phases C to A	A Resistive imbalance			
Outgoing	0.373400	0.373100	0.372600	0.2			
Test Run Inspection Date April 26, 2019							
Yes I have merged this motor and verified that all electrical tests are complete!							
Power Supply Phase A Phase B Phase C							
No Load Volta	lge	2300	2300	2300			

47

50

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

49

Temperature rise at the end of test run should be less than 2° every five minutes.

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No Load Current



MILLINGTON, TN LITTLE ROCK, AR

Test Run Inspection (Continued)

Ambient Temp:	70			
TIME	DE	Degree Change	ODE	Degree Change
START:	70	0	70	0
5 MIN:	70	0	70	70
10 MIN:	72	2	71	1
15 MIN:	72	0	73	2
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				

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Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak	(Readings should be less than .08 In/Sec Peak)			
	Horizontal	VDE	Axial	
DE	0.019	0.018	0.013	
ODE	0.020	0.018	0.015	

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos









Yes, the shaft has been isolated for delivery.

Service Tech name: Mic

Michael Jordan

Service Tech signature:

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