

Job Information

Job #:	137930				Date:	August 15, 2018
Priority:	_	Authorized OT:	No	Authorized by:		

Customer Information

Name:	Motor#:	137930

Name Plate Information

Weg	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	HP 30
1011	Model#:	PHC03009E93ER3 64TCZ	Service Factor:	1.25
364TCZ	Rated RPM:	900	Rated Voltage:	230/460
3	Rated Amps:	76.3/38.15	Cycles:	60
	1011 364TCZ	1011 Model#: 364TCZ Rated RPM:	(ODP) 1011 Model#: PHC03009E93ER3 64TCZ 364TCZ Rated RPM: 900	(ODP) 1011 Model#: PHC03009E93ER3 Service Factor: 64TCZ 364TCZ Rated RPM: 900 Rated Voltage:

Special design: No

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AC Electrical Inspection

Megs at reassembly: Good	Surge at reassem	bly: Good	Hi-pot reassembly: Good			
Winding Resistance Incomin	g					
Phases A to	B Phases B to C	Phases C to A	Resistive imbalance			
Outgoing						
Test Run Inspectio	Test Run InspectionDateAugust 15, 2018					
— I have merged this motor and verified that all electrical tests are complete!						
Dower Supply						
Power Supply	Phase A	Phase B	Phase C			
No Load Voltage	460.8	465.1	463.0			
No Load Current	10.81	12.44	11.64			
Temperatures: (Degrees Fahrenheit)						

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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Test Run Inspection (Continued)

Ambient Temp:	88.7			
TIME	DE	Degree Change	ODE	Degree Change
START:	75	0	75	0
5 MIN:	80	5	77	3
10 MIN:	82	2	78	1
15 MIN:	84	2	80	2
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				

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Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak	(Readings should be less than .08 In/Sec Peak)			
	Horizontal	VDE	Axial	
DE	0.081	0.069	0.066	
ODE	0.077	0.075	0.050	

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos









Yes, the shaft has been isolated for delivery.

Service Tech name: Michael

Service Tech signature:

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