

Job Information

Job #: 136636 Date: March 21, 2018

Priority: — Authorized OT: No Authorized by: Terry f

Customer Information

Name: Usg Motor#:

Name Plate Information

Manufacturer: Baldor Enclosure: Open Drop Proof Horsepower/kW: 60

(ODP)

Serial#: Ecp4314t-4 Service Factor:

Frame: 364t Rated RPM: 1780 Rated Voltage: 460

Phase: 3 Rated Amps: 68 Cycles:

Special design: No



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing

Test Run Inspection

Date March 21, 2018

— I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	460	460	460
No Load Current	18	19	20

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp: 68

TIME DE Degree Change ODE Degree Change

START: 65 0 65

5 MIN: 68 1 69

10 MIN: 72 2 74

15 MIN: 74 1 75

20 MIN:

25 MIN:

30 MIN:

35 MIN:

40 MIN:

45 MIN:

50 MIN:

55 MIN:

60 MIN:



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal VDE Axial

DE 0.030 0.022 0.019

ODE 0.020 0.021 0.020

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Terry f

Service Tech signature:

Der Holl