



MILLINGTON, TN

LITTLE ROCK, AR

Job Information

Job #: 136577

Date: March 14, 2018

Priority: 2

Authorized OT: No

Authorized by:

Customer Information

Name: United Solutions

Motor#:

Name Plate Information

Manufacturer:	JIH CHIN ELECTRIC	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	3
Serial#:		Model#:		Service Factor:	
Frame:		Rated RPM:	1720	Rated Voltage:	220/440
Phase:	3	Rated Amps:	8.6/4.3	Cycles:	60
Special design:	No				

WEST TENNESSEE
7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS
6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254



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AC Electrical Inspection

Megs at reassembly: Good

Surge at reassembly: Good

Hi-pot reassembly: Good

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Outgoing	4.708	4.684	4.675	0.7

Test Run Inspection

Date March 14, 2018

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	230	233	231
No Load Current	5.061	5.496	6.004

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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Test Run Inspection (Continued)

Ambient Temp: 67

TIME	DE	Degree Change	ODE	Degree Change
START:	67	0	67	0
5 MIN:	68	1	68	1
10 MIN:	70	3	69	2
15 MIN:	72	5	70	4
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				

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Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

	Horizontal	VDE	Axial
DE	0.090	0.086	0.073
ODE	0.041	0.046	0.073

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos



☐ Yes, the shaft has been isolated for delivery.

Service Tech name: Marc Pilgrim

Service Tech signature:

