



MILLINGTON, TN

LITTLE ROCK, AR

Job Information

Job #: 136549

Date: July 20, 2018

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: South Treatment Plant

Motor#: 136549

Name Plate Information

Manufacturer:	US MOTORS	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	350hp
Serial#:		Model#:	G41644/21021100 4T3R-3	Service Factor:	1.15
Frame:	6808PA	Rated RPM:	595	Rated Voltage:	4000
Phase:	3	Rated Amps:		Cycles:	60
Special design:	No				

WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254



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AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Outgoing	0.893400	0.892400	0.893300	0.1

Test Run Inspection

Date July 20, 2018

— I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	4000	4000	4000
No Load Current	319.1	333.1	323.0

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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Test Run Inspection (Continued)

Ambient Temp: 89

TIME	DE	Degree Change	ODE	Degree Change
START:	89	0	89	0
5 MIN:	90	1	91	2
10 MIN:	92	2	92	1
15 MIN:	94	2	93	1
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				

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Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

	Horizontal	VDE	Axial
DE	0.084	0.054	0.036
ODE	0.65	0.036	0.023

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos



☐ Yes, the shaft has been isolated for delivery.

Service Tech name: Michael Jordan

Service Tech signature: