

Job Information

Job #: 136117 Date: May 22, 2019

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Hi o Motor#:

Name Plate Information

Manufacturer: Teral Enclosure: Open Drop Proof Horsepower/kW: .75

(ODP)

Serial#: A09e020209 Model#: Lp54010 Service Factor:

Frame: Rated RPM: 3600 Rated Voltage: 200-220

Phase: 3 Rated Amps: Cycles: 60

Special design: No



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing

Test Run Inspection

Date

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

,	Phase A	Phase B	Phase C
No Load Voltage	220	220	220
No Load Current	1.8	1.8	1.9

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal VDE Axial

DE

ODE

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Dan Mahan /Billy Mays

Service Tech signature:

D-M_