

Job Information

Job #: 135663 Date: February 13,

2018

Priority: — Authorized OT: No Authorized by: Terry f

Customer Information

Name: Ktg Motor#:

Name Plate Information

Manufacturer: Westinghouse Enclosure: Open Drop Proof Horsepower/kW: 125

(ODP)

Serial#: 7108 Model#: Service Factor:

Frame: 445ts Rated RPM: 1775 Rated Voltage: 2300

Phase: Rated Amps: 31 Cycles:

Special design: No

Date

February 13, 2018



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing 0.3 0.3 0.3

Test Run Inspection

— I have merged this motor and verified that all electrical tests are complete!

Power Supply

Phase A Phase B Phase C

No Load Voltage

No Load Current

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp: 62

TIME DE Degree Change ODE Degree Change

START: 63 1 64

5 MIN: 64 1 65

10 MIN: 65 1 66

15 MIN: 67 1 68

20 MIN:

25 MIN:

30 MIN:

35 MIN:

40 MIN:

45 MIN:

50 MIN:

55 MIN:

60 MIN:



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal VDE Axial

DE 0.055 0.066 0.036

ODE 0.056 0.072 0.034

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







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Yes, the shaft has been isolated for delivery.

Service Tech name: Terry f

Service Tech signature:

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