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— EVERY DAY SINCE 1946 —

Motor Shop Repairs

Job Number 99504

Prepared for Riceland Foods (11100-RLF)

Hwy 79 & N. Park Ave.
Stuttgart AR 72160

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AC Recondition Repair Report

1.0

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Printed on 3/15/2022

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AC Recondition Repair Report

FolderID: 99504
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Riceland Foods (11100-RLF)

Hwy 79 & N. Park Ave.
Stuttgart, AR 72160

Priorities Found: ● 8 - High ● 10 - Good

General

1. Job Number	99504
2. Report Date	3/14/2022
3. Customer	Riceland Foods Stuttgart

Name Plate Information

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1.0



5. Model	BV708318
6. Serial Number	N0609070018
7. Horsepower	150
8. KW	
9. Volts	460
10. Amps	174
11. RPM	1190
12. Frame	447T

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13. Enclosure	XP
14. Cycles	60
15. Phase	3
16. Service Factor	1.00
17. Motor Mount Position	
Initial Inspection	
18. Number of Leads	3
19. Lead Length	18 Inches
20. Lead Size	
● 21. Lead Condition	(P) Pass



22. Lead Markings	123
23. Lug Size, Condition, and Type <i>None</i>	
24. Winding RTD's	
25. Winding Rtd's Condition	
26. Shaft Run Out	0.001
27. Does Shaft Turn Freely	no
28. Does Shaft Have Visible Damage	no
29. Bearing Rtd's	
30. Bearing Rtd's Condition	
31. Contamination	
● 32. Frame Condition	(P) Pass

33. Fan Condition

(F) Fail



34. Broken or missing components

Initial Electric Test

35. Resistance to Ground

36. Winding Resistance 1-2

37. Winding Resistance 2-3

38. Winding Resistance 1-3

39. Resistive Imbalance

40. Hi-Pot

41. Surge Test

(F) Fail





43. Failure Location

edge of iron

Initial Rotor Inspection

44. Rotor Type

cast aluminum

45. Air Gap <10% Variation

46. Number of Rotor Bars

58

47. Number of Broken Rotor Bars

0

● 48. Growler Test

(P) Pass

● 49. Rotor Condition

(P) Pass

Mechanical Inspection

50. Bearing Manufacture

skf



51. Bearing DE Size

6319 c3 s1



52. Bearing DE Type

ball

53. DE Bearing Qty.

1

54. Bearing ODE Size

6314 c3

Has frosting inside bearing



55. Bearing ODE Type

ball

56. ODE Bearing Qty.

1

57. Insulated Bearing

no

58. Lubrication Type

grease

59. Grease Condition

(F) Fail



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60. Bearing Retainers

(Y) Yes



61. Shaft Grounding Device

(N) No

62. DE Seal

63. DE Seal Type/Size

64. ODE Seal

65. ODE Seal Type/Size

Root Cause of Failure

66. Component Failure

bearings, grease, rear shaft fit

67. Cause of Failure

Bearing fatigue and windings blew at edge of stator iron

68. Comments

69. Service Technician

Trevor Hall

Machine Fit Inspection Report

70. Shaft Run Out

(P) Pass

71. Initial Shaft Run Out

0.001 "

72. Final Shaft Run Out

73. DE Bearing Shaft Fit

(P) Pass

74. DE Initial Shaft Bearing Fit Size 1

3.7409 "

75. DE Initial Shaft Bearing Fit Size 2

3.7409 "

76. DE Initial Shaft Bearing Fit Size 3

3.7409 "

77. DE Finial Shaft Bearing Fit Size 1

78. DE Finial Shaft Bearing Fit Size 2

79. DE Finial Shaft Bearing Fit Size 3

80. ODE Bearing Shaft Fit

(F) Fail



81. ODE Initial Shaft Bearing Fit Size 1	2.755 "
82. ODE Initial Shaft Bearing Fit Size 2	2.755 "
83. ODE Initial Shaft Bearing Fit Size 3	2.755 "
84. ODE Final Shaft Bearing Fit Size 1	
85. ODE Final Shaft Bearing Fit Size 2	
86. ODE Final Shaft Bearing Fit Size 3	
87. DE Air Seal Shaft Fit	
88. DE Initial Air Seal Shaft Size	
89. DE Final Air Seal Shaft Size	
90. ODE Air Seal Shaft Fit	
91. ODE Initial Air Seal Shaft Size	
92. ODE Final Air Seal Shaft Size	
93. DE Endbell Fit	(P) Pass




94. DE Initial Endbell Fit Size 1	7.8747 "
95. DE Initial Endbell Fit Size 2	7.8745 "
96. DE Initial Endbell Fit Size 3	7.8745 "
97. DE Final Endbell Fit Size 1	
98. DE Final Endbell Fit Size 2	
99. DE Final Endbell Fit Size 3	
100. DE Endbell Fit Insulated	(N) No
101. DE Endbell Air Seal Fit	

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102. Initial Endbell Air Seal Fit Size	
103. Final Endbell Air Seal Fit Size	
104. ODE Endbell Fit	(F) Fail
Too tight	



105. ODE Initial Endbell Fit Size 1	5.9047 "
106. ODE Initial Endbell Fit Size 2	5.9047 "
107. ODE Initial Endbell Fit Size 3	5.9047 "
108. ODE Final Endbell Fit Size 1	
109. ODE Final Endbell Fit Size 2	
110. ODE Final Endbell Fit Size 3	
111. ODE Endbell Fit Insulated	(N) No
112. ODE Endbell Air Seal Fit	
113. ODE Initial Endbell Seal Fit Size	
114. ODE Final Endbell Seal Fit Size	
115. Foot Flatness	(P) Pass
116. Foot Condition	(P) Pass
117. Flange Condition	
118. Service Technician	Trevor Hall
	

Balancing Report

119. Balance Type
120. Balance Operating Speed
121. Start Left End
122. Start Right End
123. Balancing Specification
124. Finish Left End
125. Finish Right End
126. Service Technician

Assembly and Final Test

127. Meggar Testing Reading

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128. Surge Test
129. Hi-Pot
130. Winding Resistance 1-2
131. Winding Resistance 2-3
132. Winding Resistance 1-3
133. Test Run Voltage Phase A
134. Test Run Amps A
135. Test Run Voltage Phase B
136. Test Run Amps B
137. Test Run Voltage Phase C
138. Test Run Amps C
139. DE Horizontal Vibration Reading
140. DE Vertical Vibration Reading
141. DE Axial Vibration Reading
142. ODE Horizontal Vibration Reading
143. ODE Vertical Vibration Reading
144. ODE Axial Vibration Reading
145. Ambient Temp at start of Test Run
146. Temp at 5 minutes
147. Temp at 10 minutes
148. Temp at 15 minutes
149. Temp at 20 minutes
150. Temp at 25 minutes
151. Temp at 30 minutes
152. Temp at 35 minutes
153. Temp at 40 minutes
154. Temp at 45 minutes
155. Temp at 50 minutes
156. Temp at 55 minutes
157. Temp at 60 minutes
158. Motor Paint
159. Service Technician



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1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
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5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
12. **ABANDONED EQUIPMENT.** Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
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15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
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