



## AC Recondition Repair Report

FolderID: 99270  
FormID: 12631871

DeWaffelbakkers (10743)  
10000 Crystal Hill Road  
N.Little Rock, AR 72113

Priorities Found: ● 2 - Good

### General

1. Job Number	99270
2. Report Date	01/21/2022
3. Customer	DeWafelbakkers

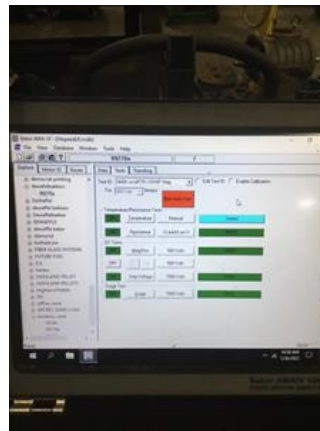
### Name Plate Information



4. Manufacturer	Baldor	P5
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5.	Model	09-0000-2117
6.	Serial Number	Z2003301097
7.	Horsepower	15
8.	KW	
9.	Volts	460
10.	Amps	17.6
11.	RPM	1760
12.	Frame	254TC
13.	Enclosure	TEFC
14.	Cycles	60
15.	Phase	3

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16.	Service Factor	1.00
17.	Motor Mount Position	
<b>Initial Inspection</b>		
18.	Number of Leads	
19.	Lead Length	
20.	Lead Size	
21.	Lead Condition	
22.	Lead Markings	
23.	Lug Size, Condition, and Type	
24.	Winding RTD's	
25.	Winding Rtd's Condition	
26.	Shaft Run Out	
27.	Does Shaft Turn Freely	
28.	Does Shaft Have Visible Damage	
29.	Bearing Rtd's	
30.	Bearing Rtd's Condition	
31.	Contamination	
32.	Frame Condition	
33.	Fan Condition	
34.	Broken or missing components	
<b>Initial Electric Test</b>		
35.	Resistance to Ground	
36.	Winding Resistance 1-2	
37.	Winding Resistance 2-3	
38.	Winding Resistance 1-3	
39.	Resistive Imbalance	
40.	Hi-Pot	
41.	Surge Test	(P) Pass
		
42.	Stator Condition	
43.	Failure Location	
<b>Initial Rotor Inspection</b>		
44.	Rotor Type	
45.	Air Gap <10% Variation	
46.	Number of Rotor Bars	
47.	Number of Broken Rotor Bars	
48.	Growler Test	

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49. Rotor Condition
<b>Mechanical Inspection</b>
50. Bearing Manufacture
51. Bearing DE Size
52. Bearing DE Type
53. DE Bearing Qty.
54. Bearing ODE Size
55. Bearing ODE Type
56. ODE Bearing Qty.
57. Insulated Bearing
58. Lubrication Type
59. Grease Condition
60. Bearing Retainers
61. Shaft Grounding Device
62. DE Seal
63. DE Seal Type/Size
64. ODE Seal
65. ODE Seal Type/Size
<b>Root Cause of Failure</b>
66. Component Failure
67. Cause of Failure
68. Comments
69. Service Technician
<b>Machine Fit Inspection Report</b>
70. Shaft Run Out
71. Initial Shaft Run Out
72. Final Shaft Run Out
73. DE Bearing Shaft Fit
74. DE Initial Shaft Bearing Fit Size 1
75. DE Initial Shaft Bearing Fit Size 2
76. DE Initial Shaft Bearing Fit Size 3
77. DE Final Shaft Bearing Fit Size 1
78. DE Final Shaft Bearing Fit Size 2
79. DE Final Shaft Bearing Fit Size 3
80. ODE Bearing Shaft Fit
81. ODE Initial Shaft Bearing Fit Size 1
82. ODE Initial Shaft Bearing Fit Size 2
83. ODE Initial Shaft Bearing Fit Size 3
84. ODE Final Shaft Bearing Fit Size 1
85. ODE Final Shaft Bearing Fit Size 2
86. ODE Final Shaft Bearing Fit Size 3
87. DE Air Seal Shaft Fit
88. DE Initial Air Seal Shaft Size
89. DE Final Air Seal Shaft Size
90. ODE Air Seal Shaft Fit
91. ODE Initial Air Seal Shaft Size
92. ODE Final Air Seal Shaft Size
93. DE Endbell Fit

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94. DE Initial Endbell Fit Size 1
95. DE Initial Endbell Fit Size 2
96. DE Initial Endbell Fit Size 3
97. DE Final Endbell Fit Size 1
98. DE Final Endbell Fit Size 2
99. DE Final Endbell Fit Size 3
100. DE Endbell Fit Insulated
101. DE Endbell Air Seal Fit
102. Initial Endbell Air Seal Fit Size
103. Final Endbell Air Seal Fit Size
104. ODE Endbell Fit
105. ODE Initial Endbell Fit Size 1
106. ODE Initial Endbell Fit Size 2
107. ODE Initial Endbell Fit Size 3
108. ODE Final Endbell Fit Size 1
109. ODE Final Endbell Fit Size 2
110. ODE Final Endbell Fit Size 3
111. ODE Endbell Fit Insulated
112. ODE Endbell Air Seal Fit
113. ODE Initial Endbell Seal Fit Size
114. ODE Final Endbell Seal Fit Size
115. Foot Flatness
116. Foot Condition
117. Flange Condition
118. Service Technician

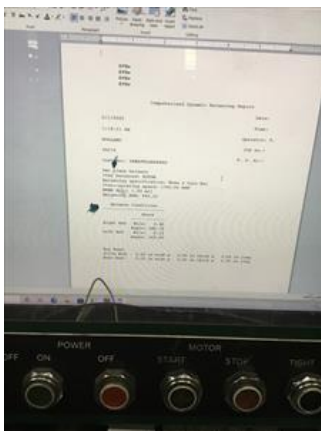
## Balancing Report



119. Balance Type

nema

P6



120. Balance Operating Speed
121. Start Left End
122. Start Right End
123. Balancing Specification
124. Finish Left End
125. Finish Right End
126. Service Technician

## Assembly and Final Test



127. Meggar Testing Reading

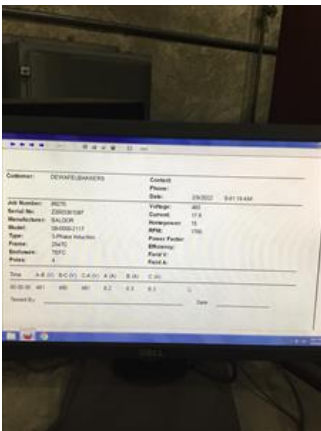
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128. Surge Test
129. Hi-Pot
130. Winding Resistance 1-2
131. Winding Resistance 2-3
132. Winding Resistance 1-3
133. Test Run Voltage Phase A
134. Test Run Amps A
135. Test Run Voltage Phase B
136. Test Run Amps B
137. Test Run Voltage Phase C
138. Test Run Amps C
139. DE Horizontal Vibration Reading
140. DE Vertical Vibration Reading
141. DE Axial Vibration Reading
142. ODE Horizontal Vibration Reading
143. ODE Vertical Vibration Reading
144. ODE Axial Vibration Reading
145. Ambient Temp at start of Test Run
146. Temp at 5 minutes
147. Temp at 10 minutes
148. Temp at 15 minutes
149. Temp at 20 minutes
150. Temp at 25 minutes
151. Temp at 30 minutes
152. Temp at 35 minutes
153. Temp at 40 minutes
154. Temp at 45 minutes
155. Temp at 50 minutes
156. Temp at 55 minutes
157. Temp at 60 minutes

● 158. Motor Paint (P) Pass P136









159. Service Technician