Hi-Speed Industrial Service
7030 Ryburn Dr
Millington, Tn 38053
901-873-5300

AC Recondition Repair Report

FolderID: 98471
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Bryce Corporation (10053-BRC)
450 S. Benton
Searcy, AR 72143

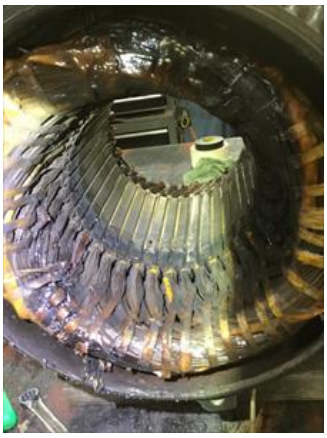
Priorities Found: **4 - High** **6 - Good**

General

1.	Job Number	**98471**
2.	Report Date	**07/19/2021**
3.	Customer	**10053**

Name Plate Information

4.	Manufacturer	**SIEMENS**	P5



5.	Model	**ILG4183.2AA61-Z**
6.	Serial Number	**0504/066571708IMB5**
7.	Horsepower	**25.4 HP**
8.	KW	**24.5**
9.	Volts	**460**
10.	Amps	**38.5**
11.	RPM	
12.	Frame	**180M**
13.	Enclosure	**TEFC**
14.	Cycles	**60 HZ**
15.	Phase	**3**

16.	Service Factor		
17.	Motor Mount Position		

Initial Inspection

18.	Number of Leads	**6**	
19.	Lead Length	**9 Inches**	
20.	Lead Size		
21.	Lead Condition		
22.	Lead Markings	**1,2,3-4,5,6**	
23.	Lug Size, Condition, and Type		P67

24.	Winding RTD's		
25.	Winding Rtd's Condition		
26.	Shaft Run Out	**0.002**	
27.	Does Shaft Turn Freely	**no**	
28.	Does Shaft Have Visible Damage		
29.	Bearing Rtd's		
30.	Bearing Rtd's Condition		
31.	Contamination		
32.	Frame Condition	**(P) Pass**	P106

33.	Fan Condition	**(P) Pass**	P109

34.	Broken or missing components ***One lead missing a lug.***		

Initial Electric Test

35.	Resistance to Ground		
36.	Winding Resistance 1-2		
37.	Winding Resistance 2-3		
38.	Winding Resistance 1-3		
39.	Resistive Imbalance		
40.	Hi-Pot		
41.	Surge Test	**(F) Fail**	
42.	Stator Condition	**pass**	
43.	Failure Location	**windings**	

Initial Rotor Inspection

44.	Rotor Type		P4

45.	Air Gap <10% Variation		
46.	Number of Rotor Bars		
47.	Number of Broken Rotor Bars	**0**	
48.	Growler Test	**(P) Pass**	

49.	Rotor Condition	**(P) Pass**	P50

Mechanical Inspection

50.	Bearing Manufacture		P1

51.	Bearing DE Size	**6210 2Z/C3**	P15

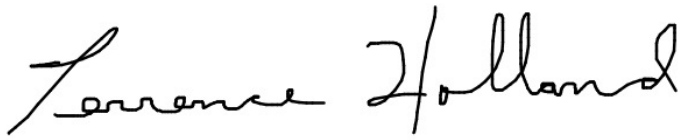
52.	Bearing DE Type	**regular ball bearing**
53.	DE Bearing Qty.	**1**
54.	Bearing ODE Size	**6210 2Z/C3**
55.	Bearing ODE Type	**regular ball bearing**

	56.	ODE Bearing Qty.	**1** P59

	57.	Insulated Bearing	**no**
	58.	Lubrication Type	**grease**
●	59.	Grease Condition	**(F) Fail**
		Dirty	
	60.	Bearing Retainers	**(NA) Not Applicable**
	61.	Shaft Grounding Device	**(NA) Not Applicable**
	62.	DE Seal	
	63.	DE Seal Type/Size	
	64.	ODE Seal	
	65.	ODE Seal Type/Size	

Root Cause of Failure

	66.	Component Failure	**D.E. bearing cage.**
	67.	Cause of Failure	
		D.E. Bearing cage failed caused by poor lubrication and shrapnel took out the windings.	
	68.	Comments	
		D.E. bearing cage failure caused shrapnel to impact the windings.	
	69.	Service Technician	**Terrence. Holland**



Machine Fit Inspection Report

●	70.	Shaft Run Out	**(P) Pass**
	71.	Initial Shaft Run Out	**0.002 "**
	72.	Final Shaft Run Out	
●	73.	DE Bearing Shaft Fit	**(F) Fail**
		Shaft fit oversized and	
	74.	DE Initial Shaft Bearing Fit Size 1	
	75.	DE Initial Shaft Bearing Fit Size 2	
	76.	DE Initial Shaft Bearing Fit Size 3	
	77.	DE Finial Shaft Bearing Fit Size 1	
	78.	DE Finial Shaft Bearing Fit Size 2	
	79.	DE Finial Shaft Bearing Fit Size 3	

	80.	ODE Bearing Shaft Fit	**(P) Pass**
	81.	ODE Initial Shaft Bearing Fit Size 1	**1.9693 "**
	82.	ODE Initial Shaft Bearing Fit Size 2	**1.9691 "**
	83.	ODE Initial Shaft Bearing Fit Size 3	**1.9692 "**
	84.	ODE Finial Shaft Bearing Fit Size 1	
	85.	ODE Finial Shaft Bearing Fit Size 2	
	86.	ODE Finial Shaft Bearing Fit Size 3	
	87.	DE Air Seal Shaft Fit	
	88.	DE Initial Air Seal Shaft Size	
	89.	DE Final Air Seal Shaft Size	
	90.	ODE Air Seal Shaft Fit	
	91.	ODE Initial Air Seal Shaft Size	
	92.	ODE Final Air Seal Shaft Size	
	93.	DE Endbell Fit	**(F) Fail**
		Sleeve became dislodged	
	94.	DE Initial Endbell Fit Size 1	
	95.	DE Initial Endbell Fit Size 2	
	96.	DE Initial Endbell Fit Size 3	
	97.	DE Final Endbell Fit Size 1	
	98.	DE Finial Endbell Fit Size 2	
	99.	DE Final Endbell Fit Size 3	
	100.	DE Endbell Fit Insulated	
	101.	DE Endbell Air Seal Fit	
	102.	Initial Endbell Air Seal Fit Size	
	103.	Finial Endbell Air Seal Fit Size	
	104.	ODE Endbell Fit	
	105.	ODE Initial Endbell Fit Size 1	
	106.	ODE Initial Endbell Fit Size 2	
	107.	ODE Initial Endbell Fit Size 3	
	108.	ODE Final Endbell Fit Size 1	
	109.	ODE Final Endbell Fit Size 2	
	110.	ODE Final Endbell Fit Size 3	
	111.	ODE Endbell Fit Insulated	
	112.	ODE Endbell Air Seal Fit	
	113.	ODE Initial Endbell Seal Fit Size	
	114.	ODE Finial Endbell Seal Fit Size	
	115.	Foot Flatness	
	116.	Foot Condition	
	117.	Flange Condition	
	118.	Service Technician	
Balancing Report			
	119.	Balance Type	
	120.	Balance Operating Speed	
	121.	Start Left End	
	122.	Start Right End	
	123.	Balancing Specification	
	124.	Finish Left End	
	125.	Finish Right End	

126.	Service Technician
Assembly and Final Test	
127.	Meggar Testing Reading
128.	Surge Test
129.	Hi-Pot
130.	Winding Resistance 1-2
131.	Winding Resistance 2-3
132.	Winding Resistance 1-3
133.	Test Run Voltage Phase A
134.	Test Run Amps A
135.	Test Run Voltage Phase B
136.	Test Run Amps B
137.	Test Run Voltage Phase C
138.	Test Run Amps C
139.	DE Horizontal Vibration Reading
140.	DE Vertical Vibration Reading
141.	DE Axial Vibration Reading
142.	ODE Horizontal Vibration Reading
143.	ODE Vertical Vibration Reading
144.	ODE Axial Vibration Reading
145.	Ambient Temp at start of Test Run
146.	Temp at 5 minutes
147.	Temp at 10 minutes
148.	Temp at 15 minutes
149.	Temp at 20 minutes
150.	Temp at 25 minutes
151.	Temp at 30 minutes
152.	Temp at 35 minutes
153.	Temp at 40 minutes
154.	Temp at 45 minutes
155.	Temp at 50 minutes
156.	Temp at 55 minutes
157.	Temp at 60 minutes
158.	Motor Paint
159.	Service Technician