



Hi-Speed Industrial Service
7030 Ryburn Dr
Millington, Tn 38053
901-873-5300

AC Recondition Repair Report

FolderID: 97868
FormID: 10005822

Phelps Fan Manufacturing Co.
10701 Interstate 30
Little Rock, AR 72209

Priorities Found: ● 1 - High ● 16 - Good

General

- | | |
|----------------|------------|
| 1. Job Number | 97868 |
| 2. Report Date | |
| 3. Customer | Phelps Fan |

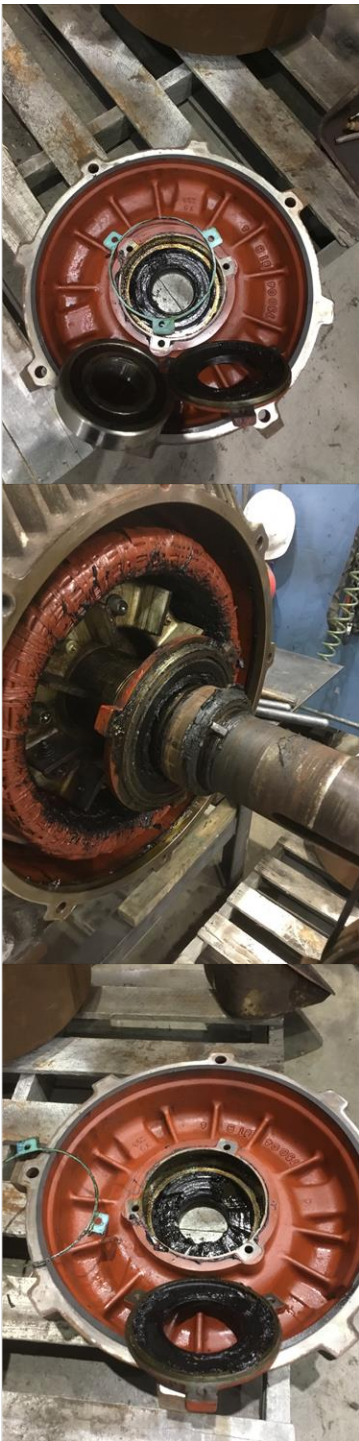
Name Plate Information

- | | | |
|-----------------|---------|----|
| 4. Manufacturer | Siemens | P5 |
|-----------------|---------|----|









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5. Model	Part# 1LE23214GB112AA3
6. Serial Number	02-J15T0339N91 3
7. Horsepower	125
8. KW	
9. Volts	460
10. Amps	143.0
11. RPM	1780
12. Frame	444T
13. Enclosure	TEFC
14. Cycles	60 HZ
15. Phase	3

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16.	Service Factor		
17.	Motor Mount Position		
Initial Inspection			
18.	Number of Leads	6	P13
			
19.	Lead Length	18 Inches	
20.	Lead Size		
	21. Lead Condition	(P) Pass	
	22. Lead Markings	1-3	
	23. Lug Size, Condition, and Type		
	24. Winding RTD's		
	25. Winding Rtd's Condition		
	26. Shaft Run Out	0.002	
	27. Does Shaft Turn Freely	no	
	28. Does Shaft Have Visible Damage	no	
	29. Bearing Rtd's		
	30. Bearing Rtd's Condition		
	31. Contamination		
	<i>Grease dirty</i>		
	32. Frame Condition	(P) Pass	P106
			
	33. Fan Condition	(P) Pass	P109

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34. Broken or missing components
Connection box rusted with holes on the surface.

P113

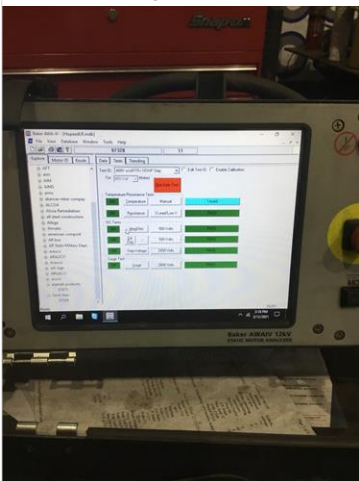


Initial Electric Test



- | | Mohm |
|----------------------------|----------|
| 35. Resistance to Ground | |
| 36. Winding Resistance 1-2 | |
| 37. Winding Resistance 2-3 | |
| 38. Winding Resistance 1-3 | |
| 39. Resistive Imbalance | |
| 40. Hi-Pot | |
| 41. Surge Test | (P) Pass |

P58



42. Stator Condition
- good

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43. Failure Location

Initial Rotor Inspection



44. Rotor Type

squirrel cage

P4



45. Air Gap <10% Variation

46. Number of Rotor Bars

47. Number of Broken Rotor Bars

0

● 48. Growler Test

(P) Pass

● 49. Rotor Condition

(P) Pass

Mechanical Inspection



50. Bearing Manufacture

Skf

P1












51. Bearing DE Size

NU 318 ECM/C3

P15



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52.	Bearing DE Type	NU	
53.	DE Bearing Qty.	1	
54.	Bearing ODE Size	MRC 316R thrust	P43
			
55.	Bearing ODE Type	thrust	P53
			
56.	ODE Bearing Qty.	1	
57.	Insulated Bearing	no	
58.	Lubrication Type	grease	
	59. Grease Condition	(F) Fail	
	Dirty		
	60. Bearing Retainers	(Y) Yes	P80
			
61.	Shaft Grounding Device	(NA) Not Applicable	

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63. DE Seal Type/Size

64. ODE Seal

65. ODE Seal Type/Size

Root Cause of Failure

66. Component Failure

bearings

67. Cause of Failure

Contaminated bearing grease

68. Comments


Bearings failed due to grease dirty/ contaminated

69. Service Technician

Terrence Holland
Machine Fit Inspection Report

70. Shaft Run Out	(P) Pass
71. Initial Shaft Run Out	0.002 "
72. Final Shaft Run Out	
73. DE Bearing Shaft Fit	(P) Pass
74. DE Initial Shaft Bearing Fit Size 1	3.5448 "
75. DE Initial Shaft Bearing Fit Size 2	3.5448 "
76. DE Initial Shaft Bearing Fit Size 3	3.5448 "
77. DE Finial Shaft Bearing Fit Size 1	
78. DE Finial Shaft Bearing Fit Size 2	
79. DE Finial Shaft Bearing Fit Size 3	
80. ODE Bearing Shaft Fit	(P) Pass
81. ODE Initial Shaft Bearing Fit Size 1	3.1505 "
82. ODE Initial Shaft Bearing Fit Size 2	3.1504 "
83. ODE Initial Shaft Bearing Fit Size 3	3.1505 "
84. ODE Finial Shaft Bearing Fit Size 1	
85. ODE Finial Shaft Bearing Fit Size 2	
86. ODE Finial Shaft Bearing Fit Size 3	
87. DE Air Seal Shaft Fit	

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88.	DE Initial Air Seal Shaft Size	
89.	DE Final Air Seal Shaft Size	
90.	ODE Air Seal Shaft Fit	
91.	ODE Initial Air Seal Shaft Size	
92.	ODE Final Air Seal Shaft Size	
93.	DE Endbell Fit	(P) Pass
94.	DE Initial Endbell Fit Size 1	7.4814 "
95.	DE Initial Endbell Fit Size 2	7.4812 "
96.	DE Initial Endbell Fit Size 3	7.4814 "
97.	DE Final Endbell Fit Size 1	
98.	DE Final Endbell Fit Size 2	
99.	DE Final Endbell Fit Size 3	
100.	DE Endbell Fit Insulated	(NA) Not Applicable
101.	DE Endbell Air Seal Fit	
102.	Initial Endbell Air Seal Fit Size	
103.	Final Endbell Air Seal Fit Size	
104.	ODE Endbell Fit	(P) Pass
105.	ODE Initial Endbell Fit Size 1	6.6939 "
106.	ODE Initial Endbell Fit Size 2	6.6939 "
107.	ODE Initial Endbell Fit Size 3	6.6939 "
108.	ODE Final Endbell Fit Size 1	
109.	ODE Final Endbell Fit Size 2	
110.	ODE Final Endbell Fit Size 3	
111.	ODE Endbell Fit Insulated	(NA) Not Applicable
112.	ODE Endbell Air Seal Fit	
113.	ODE Initial Endbell Seal Fit Size	
114.	ODE Final Endbell Seal Fit Size	
115.	Foot Flatness	(P) Pass
116.	Foot Condition	(P) Pass
117.	Flange Condition	(NA) Not Applicable
118.	Service Technician	Terrence Holland
		

Balancing Report



119.	Balance Type	nema standard
120.	Balance Operating Speed	RPM
121.	Start Left End	Mills
122.	Start Right End	Mills



124. Finish Left End

125. Finish Right End

126. Service Technician

Assembly and Final Test

127. Meggar Testing Reading

Mohm

128. Surge Test

129. Hi-Pot

Ua

130. Winding Resistance 1-2

131. Winding Resistance 2-3

132. Winding Resistance 1-3

133. Test Run Voltage Phase A

134. Test Run Amps A

135. Test Run Voltage Phase B

136. Test Run Amps B

137. Test Run Voltage Phase C

138. Test Run Amps C

139. DE Horizontal Vibration Reading

140. DE Vertical Vibration Reading

141. DE Axial Vibration Reading

142. ODE Horizontal Vibration Reading

143. ODE Vertical Vibration Reading

144. ODE Axial Vibration Reading

145. Ambient Temp at start of Test Run

146. Temp at 5 minutes

147. Temp at 10 minutes

148. Temp at 15 minutes

149. Temp at 20 minutes

150. Temp at 25 minutes

151. Temp at 30 minutes

152. Temp at 35 minutes

153. Temp at 40 minutes

154. Temp at 45 minutes

155. Temp at 50 minutes

156. Temp at 55 minutes

157. Temp at 60 minutes

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159. Service Technician

Terrence Holland