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Motor Shop Repairs

**Job Number 97592**

Prepared for Kimberly Clark (10176-KCM)

500 Murphy Dr.  
Maumelle AR 72113

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AC Recondition Repair Report

1.0

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Printed on 11/23/2020

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Recondition Repair Report

FolderID: 97592  
FormID: 9419850

**Kimberly Clark (10176-KCM)**  
500 Murphy Dr.  
Maumelle, AR 72113

Priorities Found: ● 1 - High ● 14 - Good

### General

|                |                            |
|----------------|----------------------------|
| 1. Job Number  | 97592                      |
| 2. Report Date |                            |
| 3. Customer    | KIMBERLY CLARK PARIS TEXAS |

### Name Plate Information



|                          |             |
|--------------------------|-------------|
| 4. Manufacturer          | BALDOR      |
| 5. Model                 |             |
| 6. Serial Number         | N0712030025 |
| 7. Horsepower            | 700         |
| 8. KW                    |             |
| 9. Volts                 | 4160        |
| 10. Amps                 | 84          |
| 11. RPM                  | 3580        |
| 12. Frame                | 5009S       |
| 13. Enclosure            | ODP         |
| 14. Cycles               | 60          |
| 15. Phase                | 3           |
| 16. Service Factor       | 1.15        |
| 17. Motor Mount Position | F1          |

### Initial Inspection



|   |                     |     |
|---|---------------------|-----|
| 18. Number of Leads                                     | 3                   |     |
| 19. Lead Length   | 72 Inches           |     |
| 20. Lead Size   | 2                   |     |
| <span style="color: green;">●</span> 21. Lead Condition | (P) Pass            | P42 |
| 22. Lead Markings                                       | 123                 |     |
| 23. Lug Size, Condition, and Type                       | Same, copper. Pass. |     |
| 24. Winding RTD's                                       |                     |     |
| 25. Winding Rtd's Condition                             |                     |     |
| 26. Shaft Run Out                                       | 0.001               |     |
| 27. Does Shaft Turn Freely                              | yes                 |     |
| 28. Does Shaft Have Visible Damage                      | yes                 | P94 |
| 29. Bearing Rtd's                                       |                     |     |
| 30. Bearing Rtd's Condition                             |                     |     |

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|  |  |                               |      |
|--|--|-------------------------------|------|
| 31.  | Contamination<br><i>Dirt and grease</i>  |                               | P104 |
| 32.  | Frame Condition  | (P) Pass                      | P106 |
| 33.  | Fan Condition  | (P) Pass                      | P109 |
| 34.  | Broken or missing components<br><i>Need new sleeve in front of drive end bearing</i> |                               |      |
| <b>Initial Electric Test</b>    |  |                               |      |
| 35.  | Resistance to Ground   | Mohm                          | P7   |
| 36.  | Winding Resistance 1-2   |                               |      |
| 37.  | Winding Resistance 2-3   |                               |      |
| 38.  | Winding Resistance 1-3   |                               |      |
| 39.  | Resistive Imbalance  |                               |      |
| 40.  | Hi-Pot   | Ua                            |      |
| 41.  | Surge Test   | (P) Pass                      |      |
| 42.  | Stator Condition   | very dirty, passes all tests. |      |
| 43.  | Failure Location   |                               |      |
| <b>Initial Rotor Inspection</b>  |  |                               |      |
| 44.  | Rotor Type   | copper bar                    |      |
| 45.  | Air Gap <10% Variation   |                               |      |
| 46.  | Number of Rotor Bars   | 40                            |      |
| 47.  | Number of Broken Rotor Bars  | 0                             |      |
| 48.  | Growler Test   | (P) Pass                      |      |
| 49.  | Rotor Condition  | (P) Pass                      |      |
| <b>Mechanical Inspection</b>   |  |                               |      |
| 50.  | Bearing Manufacture  | skf                           |      |
| 51.  | Bearing DE Size  | 6217 c3                       | P15  |
| 52.  | Bearing DE Type  | ball                          |      |
| 53.  | DE Bearing Qty.  | 1                             |      |
| 54.  | Bearing ODE Size   | 6217 c3vl0241 ceramic coating | P43  |
| 55.  | Bearing ODE Type   | ball                          |      |
| 56.  | ODE Bearing Qty.   | 1                             |      |
| 57.  | Insulated Bearing  | yes                           |      |
| 58.  | Lubrication Type   | grease                        |      |
| 59.  | Grease Condition   | (F) Fail                      |      |
| 60.  | Bearing Retainers  | (Y) Yes                       | P80  |
| 61.  | Shaft Grounding Device   |                               |      |
| 62.  | DE Seal  |                               |      |
| 63.  | DE Seal Type/Size  |                               |      |
| 64.  | ODE Seal   |                               |      |
| 65.  | ODE Seal Type/Size   |                               |      |
| <b>Root Cause of Failure</b>  |  |                               |      |
| 66.  | Component Failure  | bearings                      | P2   |
| 67.  | Cause of Failure<br><i>Bearing fatigue</i>   |                               |      |
| 68.  | Comments<br><i>Bearing cage came apart</i>   |                               |      |

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## Machine Fit Inspection Report



|  |          |      |
|--|----------|------|
| 70. Shaft Run Out                        | (P) Pass |      |
| 71. Initial Shaft Run Out                | 0.001 "  |      |
| 72. Final Shaft Run Out                  |          |      |
| 73. DE Bearing Shaft Fit                 | (P) Pass |      |
| 74. DE Initial Shaft Bearing Fit Size 1  | 3.3469 " |      |
| 75. DE Initial Shaft Bearing Fit Size 2  | 3.3469 " |      |
| 76. DE Initial Shaft Bearing Fit Size 3  | 3.347 "  |      |
| 77. DE Finial Shaft Bearing Fit Size 1   |          |      |
| 78. DE Finial Shaft Bearing Fit Size 2   |          |      |
| 79. DE Finial Shaft Bearing Fit Size 3   |          |      |
| 80. ODE Bearing Shaft Fit                | (P) Pass |      |
| 81. ODE Initial Shaft Bearing Fit Size 1 | 3.347 "  |      |
| 82. ODE Initial Shaft Bearing Fit Size 2 | 3.3469 " |      |
| 83. ODE Initial Shaft Bearing Fit Size 3 | 3.3469 " |      |
| 84. ODE Finial Shaft Bearing Fit Size 1  |          |      |
| 85. ODE Finial Shaft Bearing Fit Size 2  |          |      |
| 86. ODE Finial Shaft Bearing Fit Size 3  |          |      |
| 87. DE Air Seal Shaft Fit                |          |      |
| 88. DE Initial Air Seal Shaft Size       |          |      |
| 89. DE Final Air Seal Shaft Size         |          |      |
| 90. ODE Air Seal Shaft Fit               |          |      |
| 91. ODE Initial Air Seal Shaft Size      |          |      |
| 92. ODE Final Air Seal Shaft Size        |          |      |
| 93. DE Endbell Fit                       | (P) Pass |      |
| 94. DE Initial Endbell Fit Size 1        | 5.9056 " |      |
| 95. DE Initial Endbell Fit Size 2        | 5.9068 " |      |
| 96. DE Initial Endbell Fit Size 3        | 5.9062 " |      |
| 97. DE Final Endbell Fit Size 1          |          |      |
| 98. DE Finial Endbell Fit Size 2         |          |      |
| 99. DE Final Endbell Fit Size 3          |          |      |
| 100. DE Endbell Fit Insulated            |          |      |
| 101. DE Endbell Air Seal Fit             |          |      |
| 102. Initial Endbell Air Seal Fit Size   |          |      |
| 103. Finial Endbell Air Seal Fit Size    |          |      |
| 104. ODE Endbell Fit                     | (P) Pass | P145 |
| 105. ODE Initial Endbell Fit Size 1      | 5.9055 " |      |
| 106. ODE Initial Endbell Fit Size 2      | 5.9057 " |      |
| 107. ODE Initial Endbell Fit Size 3      | 5.9059 " |      |
| 108. ODE Final Endbell Fit Size 1        |          |      |
| 109. ODE Final Endbell Fit Size 2        |          |      |
| 110. ODE Final Endbell Fit Size 3        |          |      |

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|   |             |
|---|-------------|
| 111. ODE Endbell Fit Insulated  |             |
| 112. ODE Endbell Air Seal Fit   |             |
| 113. ODE Initial Endbell Seal Fit Size  |             |
| 114. ODE Finial Endbell Seal Fit Size   |             |
| ● 115. Foot Flatness  | (P) Pass    |
| ● 116. Foot Condition   | (P) Pass    |
| 117. Flange Condition   |             |
| 118. Service Technician   | Trevor Hall |
|  |             |

### Balancing Report

|                              |
|------------------------------|
| 119. Balance Type            |
| 120. Balance Operating Speed |
| 121. Start Left End          |
| 122. Start Right End         |
| 123. Balancing Specification |
| 124. Finish Left End         |
| 125. Finish Right End        |
| 126. Service Technician      |

### Assembly and Final Test

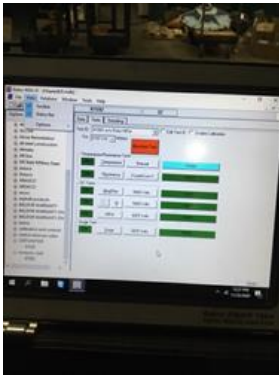
|  |
|--|
| 127. Meggar Testing Reading            |
| 128. Surge Test                        |
| 129. Hi-Pot                            |
| 130. Winding Resistance 1-2            |
| 131. Winding Resistance 2-3            |
| 132. Winding Resistance 1-3            |
| 133. Test Run Voltage Phase A          |
| 134. Test Run Amps A                   |
| 135. Test Run Voltage Phase B          |
| 136. Test Run Amps B                   |
| 137. Test Run Voltage Phase C          |
| 138. Test Run Amps C                   |
| 139. DE Horizontal Vibration Reading   |
| 140. DE Vertical Vibration Reading     |
| 141. DE Axial Vibration Reading        |
| 142. ODE Horizontal Vibration Reading  |
| 143. ODE Vertical Vibration Reading    |
| 144. ODE Axial Vibration Reading       |
| 145. Ambient Temp at start of Test Run |
| 146. Temp at 5 minutes                 |
| 147. Temp at 10 minutes                |
| 148. Temp at 15 minutes                |
| 149. Temp at 20 minutes                |
| 150. Temp at 25 minutes                |
| 151. Temp at 30 minutes                |

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|                         |
|-------------------------|
| 152. Temp at 35 minutes |
| 153. Temp at 40 minutes |
| 154. Temp at 45 minutes |
| 155. Temp at 50 minutes |
| 156. Temp at 55 minutes |
| 157. Temp at 60 minutes |
| 158. Motor Paint        |
| 159. Service Technician |



P2.1



P7.2



P15.3



P15.4



P42.5



P43.6



P43.7



P43.8



P43.9



P43.10



P43.11



P80.12

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**P80.13**



**P94.14**



**P104.15**



**P106.16**



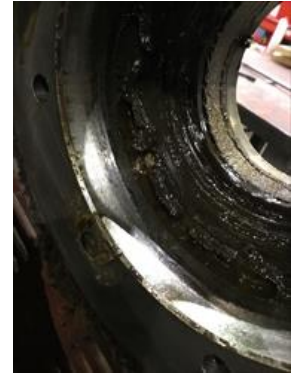
**P109.17**



**P145.18**



**P145.19**



**P145.20**





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