



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

Motor Shop Repairs

Job Number 98234

Prepared for 3M-Main Plant (10001)

310 Walter Road
Little Rock AR 72216

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DC Recondition Repair Report

1.0

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DC Recondition Repair Report

FolderID: 98234
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3M-Main Plant (10001)

310 Walter Road
Little Rock, AR 72216

Priorities Found: ● 2 - High ● 18 - Good

General

1. Job Number	98234
2. Report Date	5/18/2021
3. Customer	3M

Name Plate Information

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G.E.



5.	Model	5CD143LE007B021
6.	Serial Number	GL-3-24-GL
7.	Horsepower	1.5
8.	KW	
9.	Armature Volts	1801
10.	Armature Amps	7.3
11.	Field Voltage	200
12.	Field Amps	.37
13.	RPM	1750

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14. Frame	186ACY
15. Enclosure	TENV
16. Service Factor	
17. Motor Mount Position	
Initial Inspection	
18. Lead Length	
19. Lead Size	
20. Lead Condition	(P) Pass



21. Lead Markings	A1 A2 F1 F2
22. Lug Size, Condition, and Type	
23. Winding RTD's	
24. Winding Rtd's Condition	
25. Shaft Run Out	
26. Does Shaft Turn Freely	no
27. Does Shaft Have Visible Damage	no
28. Bearing Rtd's	
29. Bearing Rtd's Condition	(NA) Not Applicable
30. Contamination	
31. Frame Condition	(P) Pass
32. Fan Condition	(P) Pass
33. Brush Condition	(P) Pass



34. Quantity of brushes	2
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35. Brush Holder Assembly Condition

(P) Pass



36. Broken or missing components

None

Initial Electric Test

37. Armature Resistance to Ground

38. Field Resistance to Ground

39. Armature Hi-Pot

40. Field Hi-Pot

41. Armature Bar to Bar Test

42. DC field frame Drop Test

(P) Pass

43. DC Field Frame Polarity Check

44. Field Frame Condition

wash and bake



45. Field Frame Failure Location

Initial Armature Inspection

46. Air Gap <10% Variation

47. Number of Commutator Bars

48. Growler Test

(P) Pass



49. Commutator Condition

(P) Pass

Polish comm.



50. Armature Condition

wash and bake



51. Armature Failure Location

Mechanical Inspection

52. Bearing Manufacture

SKF

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53. Bearing DE Size

6206 C3



54. Bearing DE Type

ball bearing

55. Bearing ODE Size

6206 C3



56. Bearing ODE Type

ball bearing

57. Insulated Bearing

no

58. Lubrication Type

grease

59. Grease Condition

(NA) Not Applicable

60. Bearing Retainers

(NA) Not Applicable

61. Shaft Grounding Device

(NA) Not Applicable

62. DE Seal

(NA) Not Applicable

63. DE Seal Type/Size

64. ODE Seal

(NA) Not Applicable

65. ODE Seal Type/Size

Root Cause of Failure

66. Component Failure

67. Cause of Failure

68. Comments

69. Service Technician

Machine Fit Inspection Report

70. Shaft Run Out

71. Initial Shaft Run Out

72. Final Shaft Run Out

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73. DE Bearing Shaft Fit

(P) Pass



74. DE Initial Shaft Bearing Fit 1	1.1818 "
75. DE Finial Shaft Bearing Fit 1	
76. DE Initial Shaft Bearing Fit 2	1.1818 "
77. DE Finial Shaft Bearing Fit 2	
78. DE Initial Shaft Bearing Fit 3	1.1818 "
79. DE Finial Shaft Bearing Fit 3	
80. ODE Bearing Shaft Fit	(P) Pass



81. ODE Initial Shaft Bearing Fit 1	1.1812 "
82. ODE Finial Shaft Bearing Fit 1	
83. ODE Initial Shaft Bearing Fit 2	1.1812 "
84. ODE Finial Shaft Bearing Fit 2	
85. ODE Initial Shaft Bearing Fit 3	1.1812 "
86. ODE Finial Shaft Bearing Fit 3	
87. DE Air Seal Shaft Fit	
88. DE Initial Air Seal Shaft Size	
89. DE Final Air Seal Shaft Size	
90. ODE Air Seal Shaft Fit	
91. ODE Initial Air Seal Shaft Size	
92. ODE Final Air Seal Shaft Size	
93. DE Endbell Fit	(F) Fail

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94. DE Initial Endbell Fit Size 1	2.4475 "
95. DE Final Endbell Fit Size 1	2.4412 "



96. DE Initial Endbell Fit Size 2	2.4475 "
97. DE Finial Endbell Fit Size 2	2.4412 "
98. DE Initial Endbell Fit Size 3	2.4475 "
99. DE Final Endbell Fit Size 3	2.4411 "
100. DE Endbell Fit Insulated	(NA) Not Applicable
101. DE Endbell Air Seal Fit	
102. Initial Endbell Air Seal Fit Size	
103. Finial Endbell Air Seal Fit Size	

104. ODE Endbell Fit

(F) Fail

Final fit- 2.4410



105. ODE Endbell Fit Insulated	(NA) Not Applicable
106. ODE Endbell Air Seal Fit	
107. ODE Initial Endbell Seal Fit Size	
108. ODE Final Endbell Seal Fit Size	
109. Foot Flatness	(P) Pass
110. Foot Condition	(P) Pass
111. Flange Condition	(P) Pass
112. Turn and Under Cut Armature	(NA) Not Applicable
113. Service Technician	RW
	
Balancing Report	
114. Balance Type	
115. Balance Operating Speed	
116. Start Left End	
117. Start Right End	
118. Balancing Specification	
119. Finish Left End	
120. Finish Right End	
121. Service Technician	
Assembly and Final Test	
122. Armature Meggar Testing Reading	
123. Armature Hi-Pot	
124. Field Frame Meggar Testing Reading	
125. Field Frame Hi-Pot	

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126. Test Run Field Voltage

201.8 Volts



127. Test Run Field Amps

0.5 Amps

128. Test Run Armature Voltage

178.7 Volts



129. Test Run Armature Amps

0.5 Amps

● 130. Brushes seated (P) Pass

131. DE Horizontal Vibration Reading

132. DE Vertical Vibration Reading

133. DE Axial Vibration Reading

134. ODE Horizontal Vibration Reading

135. ODE Vertical Vibration Reading

136. ODE Axial Vibration Reading

137. Ambient Temp at start of Test Run

138. Temp at 5 minutes

139. Temp at 10 minutes

140. Temp at 15 minutes

141. Temp at 20 minutes

142. Temp at 25 minutes

143. Temp at 30 minutes

144. Temp at 35 minutes

145. Temp at 40 minutes

146. Temp at 45 minutes

147. Temp at 50 minutes

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148. Temp at 55 minutes	
149. Temp at 60 minutes	
● 150. Motor Paint	(P) Pass



151. Service Technician	RW
RW	



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1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
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