



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

Motor Shop Repairs

Job Number 1298

Prepared for 3M-Main Plant (10001)

310 Walter Road
Little Rock AR 72216

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AC Recondition Repair Report

1.0

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Hi-Speed Industrial Service
7030 Ryburn Dr
Millington, Tn 38053
901-873-5300

AC Recondition Repair Report

3M-Main Plant (10001)
310 Walter Road
Little Rock, AR 72216

Performed By: Motor Shop LR 2
Date Completed: 3/15/2021

FolderID: 1298
FormID: 9842054

Priorities Found: ● 11 - Good

General

1. Job Number	97785
2. Report Date	
3. Customer	3M

Name Plate Information

4. Manufacturer	P&H
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5. Model	HEW445
6. Serial Number	119185-1-A-1163
7. Horsepower	50 HP
8. KW	
9. Volts	460 Volts
10. Amps	61 Amps
11. RPM	1160 RPM
12. Frame	
13. Enclosure	
14. Cycles	60
15. Phase	3
16. Service Factor	
17. Motor Mount Position	
Initial Inspection	

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19. Lead Length	
20. Lead Size	4
21. Lead Condition	(NA) Not Applicable
22. Lead Markings	1-9
23. Lug Size, Condition, and Type	
24. Winding RTD's	
25. Winding Rtd's Condition	
26. Shaft Run Out	
27. Does Shaft Turn Freely	yes
28. Does Shaft Have Visible Damage	no
29. Bearing Rtd's	(NA) Not Applicable
30. Bearing Rtd's Condition	(NA) Not Applicable
31. Contamination	No
32. Frame Condition	(P) Pass
33. Fan Condition	(NA) Not Applicable
34. Broken or missing components	
Initial Electric Test	
35. Resistance to Ground	
36. Winding Resistance 1-2	
37. Winding Resistance 2-3	
38. Winding Resistance 1-3	
39. Resistive Imbalance	
40. Hi-Pot	
41. Surge Test	(NA) Not Applicable

42. Stator Condition

rewind



43. Failure Location

Initial Rotor Inspection

44. Rotor Type	wound
45. Air Gap <10% Variation	
46. Number of Rotor Bars	
47. Number of Broken Rotor Bars	
48. Growler Test	(NA) Not Applicable
49. Rotor Condition	(NA) Not Applicable



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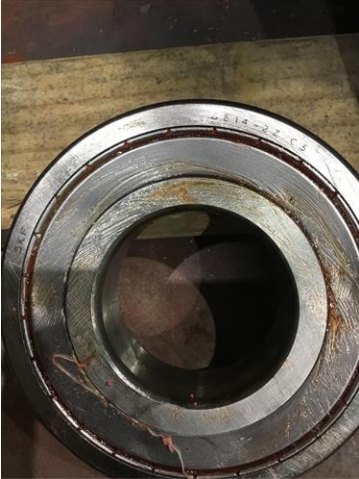
Mechanical Inspection

50. Bearing Manufacture

SKF

51. Bearing DE Size

6314ZZ



52. Bearing DE Type

ball

53. DE Bearing Qty.

1

54. Bearing ODE Size

6314



55. Bearing ODE Type

ball

56. ODE Bearing Qty.

1

57. Insulated Bearing

no

58. Lubrication Type

grease

59. Grease Condition

(P) Pass

60. Bearing Retainers

(Y) Yes

61. Shaft Grounding Device

(NA) Not Applicable

62. DE Seal

(NA) Not Applicable

63. DE Seal Type/Size

64. ODE Seal

65. ODE Seal Type/Size

Root Cause of Failure

66. Component Failure

67. Cause of Failure

68. Comments

69. Service Technician

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Machine Fit Inspection Report

- 70. Shaft Run Out
- 71. Initial Shaft Run Out
- 72. Final Shaft Run Out
- 73. DE Bearing Shaft Fit

(P) Pass



- 74. DE Initial Shaft Bearing Fit Size 1 2.756 "
- 75. DE Initial Shaft Bearing Fit Size 2 2.756 "
- 76. DE Initial Shaft Bearing Fit Size 3 2.756 "
- 77. DE Finial Shaft Bearing Fit Size 1
- 78. DE Finial Shaft Bearing Fit Size 2
- 79. DE Finial Shaft Bearing Fit Size 3



- 80. ODE Bearing Shaft Fit

(P) Pass



- 81. ODE Initial Shaft Bearing Fit Size 1 2.7562 "
- 82. ODE Initial Shaft Bearing Fit Size 2 2.7562 "
- 83. ODE Initial Shaft Bearing Fit Size 3 2.7562 "
- 84. ODE Finial Shaft Bearing Fit Size 1
- 85. ODE Finial Shaft Bearing Fit Size 2
- 86. ODE Finial Shaft Bearing Fit Size 3
- 87. DE Air Seal Shaft Fit
- 88. DE Initial Air Seal Shaft Size
- 89. DE Final Air Seal Shaft Size
- 90. ODE Air Seal Shaft Fit

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91. ODE Initial Air Seal Shaft Size	
92. ODE Final Air Seal Shaft Size	
93. DE Endbell Fit	(P) Pass
	
94. DE Initial Endbell Fit Size 1	5.9064 "
95. DE Initial Endbell Fit Size 2	5.9064 "
96. DE Initial Endbell Fit Size 3	5.9064 "
97. DE Final Endbell Fit Size 1	
98. DE Final Endbell Fit Size 2	
99. DE Final Endbell Fit Size 3	
100. DE Endbell Fit Insulated	
101. DE Endbell Air Seal Fit	
102. Initial Endbell Air Seal Fit Size	
103. Final Endbell Air Seal Fit Size	
104. ODE Endbell Fit	(P) Pass
	
105. ODE Initial Endbell Fit Size 1	5.9064 "
106. ODE Initial Endbell Fit Size 2	5.9064 "
107. ODE Initial Endbell Fit Size 3	5.9064 "
108. ODE Final Endbell Fit Size 1	
109. ODE Final Endbell Fit Size 2	
110. ODE Final Endbell Fit Size 3	
111. ODE Endbell Fit Insulated	
112. ODE Endbell Air Seal Fit	

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113. ODE Initial Endbell Seal Fit Size	
114. ODE Finial Endbell Seal Fit Size	
115. Foot Flatness	(P) Pass
116. Foot Condition	(P) Pass
117. Flange Condition	(NA) Not Applicable
118. Service Technician	RW

Balancing Report

119. Balance Type



120. Balance Operating Speed	
121. Start Left End	
122. Start Right End	
123. Balancing Specification	
124. Finish Left End	
125. Finish Right End	
126. Service Technician	

Assembly and Final Test

127. Meggar Testing Reading **11.3 Mohm**



128. Surge Test	(P) Pass
129. Hi-Pot	
130. Winding Resistance 1-2	
131. Winding Resistance 2-3	
132. Winding Resistance 1-3	

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133. Test Run Voltage Phase A

457 Volts



134. Test Run Amps A

18.9 Amps

135. Test Run Voltage Phase B

456 Volts



136. Test Run Amps B

18.7 Amps

137. Test Run Voltage Phase C

458 Volts



138. Test Run Amps C

18.5 Amps

139. DE Horizontal Vibration Reading

140. DE Vertical Vibration Reading

141. DE Axial Vibration Reading

142. ODE Horizontal Vibration Reading

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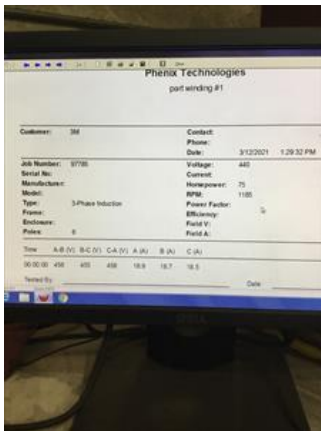
143. ODE Vertical Vibration Reading
144. ODE Axial Vibration Reading
145. Ambient Temp at start of Test Run
146. Temp at 5 minutes
147. Temp at 10 minutes
148. Temp at 15 minutes
149. Temp at 20 minutes
150. Temp at 25 minutes
151. Temp at 30 minutes
152. Temp at 35 minutes
153. Temp at 40 minutes
154. Temp at 45 minutes
155. Temp at 50 minutes
156. Temp at 55 minutes
157. Temp at 60 minutes
<div>●</div> 158. Motor Paint <div style="float: right;">(P) Pass</div>



159. Service Technician

RW

RW



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