LR Field Services

Prepared for West coffee

480 Exchange Ave
Conway AR 72032

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Hi-Speed Industrial Service
7030 Ryburn Dr
Millington, Tn 38053
901-873-5300

Field Service Ticket

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West coffee
480 Exchange Ave
Conway, AR 72032

Job Information

1. Hi-Speed Job Number **104651**
2. Asset Type **Siemens motor**
3. Make

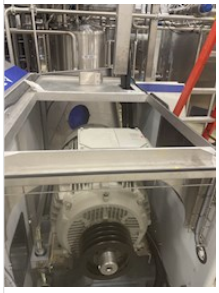
4. Model
5. Serial Number
6. Customer Asset ID/Asset Name

Service Call Details

7. Service Objectives

   To assist in pulling motor

8. Services Performed




9. Service Technician Recommendations

Approval Signatures

10. Service Technician Signature **Trevor Hall Chris Wiley**

11. Customer Signature **Philip Patrick**

Hi-Speed Industrial Service
7030 Ryburn Dr
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AC Recondition Repair Report

FolderID: 104651
FormID: 24518605

West coffee
480 Exchange Ave
Conway, AR 72032

MOTOR SHOP LR

General		
1.	Job Number	**104651**
2.	Report Date	**05/21/2025**
3.	Customer	**West Coffee**
Name Plate Information		
4.	Manufacturer	**Siemens**
5.	Model	**1LE15232DB234AB4-7**
6.	Serial Number	**1CV3282B**
7.	Horsepower	**125 HP**
8.	KW	**90 KW**
9.	Volts	**460 Volts**
10.	Amps	**136 Amps**
11.	RPM	**1788 RPM**
12.	Frame	**IP55**
13.	Enclosure	**TEFC**
14.	Cycles	**60 HZ**
15.	Phase	**3 PH**
16.	Service Factor	**0.87**
17.	Motor Mount Position	**horizontal**
Initial Inspection		
18.	Number of Leads	
19.	Lead Length	
20.	Lead Size	
21.	Lead Condition	
22.	Lead Markings	
23.	Lug Size, Condition, and Type	
24.	Winding RTD's	
25.	Winding Rtd's Condition	
26.	Shaft Run Out	
27.	Does Shaft Turn Freely	
28.	Does Shaft Have Visible Damage	
29.	Bearing Rtd's	
30.	Bearing Rtd's Condition	
31.	Contamination	
32.	Frame Condition	
33.	Fan Condition	
34.	Broken or missing components	

Initial Electric Test	
35.	Resistance to Ground
36.	Winding Resistance 1-2
37.	Winding Resistance 2-3
38.	Winding Resistance 1-3
39.	Resistive Imbalance
40.	Hi-Pot
41.	Surge Test
42.	Stator Condition
43.	Failure Location
Initial Rotor Inspection	
44.	Rotor Type
45.	Air Gap <10% Variation
46.	Number of Rotor Bars
47.	Number of Broken Rotor Bars
48.	Growler Test
49.	Rotor Condition
Mechanical Inspection	
50.	Bearing Manufacture
51.	Bearing DE Size
52.	Bearing DE Type
53.	DE Bearing Qty.
54.	Bearing ODE Size
55.	Bearing ODE Type
56.	ODE Bearing Qty.
57.	Insulated Bearing
58.	Lubrication Type
59.	Grease Condition
60.	Bearing Retainers
61.	Shaft Grounding Device
62.	DE Seal
63.	DE Seal Type/Size
64.	ODE Seal
65.	ODE Seal Type/Size
Root Cause of Failure	
66.	Component Failure
67.	Cause of Failure
68.	Comments
69.	Service Technician
Machine Fit Inspection Report	
70.	Shaft Run Out
71.	Initial Shaft Run Out
72.	Final Shaft Run Out
73.	DE Bearing Shaft Fit
74.	DE Initial Shaft Bearing Fit Size 1
75.	DE Initial Shaft Bearing Fit Size 2
76.	DE Initial Shaft Bearing Fit Size 3
77.	DE Finial Shaft Bearing Fit Size 1

78.	DE Finial Shaft Bearing Fit Size 2
79.	DE Finial Shaft Bearing Fit Size 3
80.	ODE Bearing Shaft Fit
81.	ODE Initial Shaft Bearing Fit Size 1
82.	ODE Initial Shaft Bearing Fit Size 2
83.	ODE Initial Shaft Bearing Fit Size 3
84.	ODE Finial Shaft Bearing Fit Size 1
85.	ODE Finial Shaft Bearing Fit Size 2
86.	ODE Finial Shaft Bearing Fit Size 3
87.	DE Air Seal Shaft Fit
88.	DE Initial Air Seal Shaft Size
89.	DE Final Air Seal Shaft Size
90.	ODE Air Seal Shaft Fit
91.	ODE Initial Air Seal Shaft Size
92.	ODE Final Air Seal Shaft Size
93.	DE Endbell Fit
94.	DE Initial Endbell Fit Size 1
95.	DE Initial Endbell Fit Size 2
96.	DE Initial Endbell Fit Size 3
97.	DE Final Endbell Fit Size 1
98.	DE Finial Endbell Fit Size 2
99.	DE Final Endbell Fit Size 3
100.	DE Endbell Fit Insulated
101.	DE Endbell Air Seal Fit
102.	Initial Endbell Air Seal Fit Size
103.	Finial Endbell Air Seal Fit Size
104.	ODE Endbell Fit
105.	ODE Initial Endbell Fit Size 1
106.	ODE Initial Endbell Fit Size 2
107.	ODE Initial Endbell Fit Size 3
108.	ODE Final Endbell Fit Size 1
109.	ODE Final Endbell Fit Size 2
110.	ODE Final Endbell Fit Size 3
111.	ODE Endbell Fit Insulated
112.	ODE Endbell Air Seal Fit
113.	ODE Initial Endbell Seal Fit Size
114.	ODE Finial Endbell Seal Fit Size
115.	Foot Flatness
116.	Foot Condition
117.	Flange Condition
118.	Service Technician

Balancing Report

119.	Balance Type
120.	Balance Operating Speed
121.	Start Left End
122.	Start Right End
123.	Balancing Specification
124.	Finish Left End

125.	Finish Right End
126.	Service Technician
Assembly and Final Test	
127.	Meggar Testing Reading
128.	Surge Test
129.	Hi-Pot
130.	Winding Resistance 1-2
131.	Winding Resistance 2-3
132.	Winding Resistance 1-3
133.	Test Run Voltage Phase A
134.	Test Run Amps A
135.	Test Run Voltage Phase B
136.	Test Run Amps B
137.	Test Run Voltage Phase C
138.	Test Run Amps C
139.	DE Horizontal Vibration Reading
140.	DE Vertical Vibration Reading
141.	DE Axial Vibration Reading
142.	ODE Horizontal Vibration Reading
143.	ODE Vertical Vibration Reading
144.	ODE Axial Vibration Reading
145.	Ambient Temp at start of Test Run
146.	Temp at 5 minutes
147.	Temp at 10 minutes
148.	Temp at 15 minutes
149.	Temp at 20 minutes
150.	Temp at 25 minutes
151.	Temp at 30 minutes
152.	Temp at 35 minutes
153.	Temp at 40 minutes
154.	Temp at 45 minutes
155.	Temp at 50 minutes
156.	Temp at 55 minutes
157.	Temp at 60 minutes
158.	Motor Paint
159.	Service Technician

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Job Information

1.	Hi-Speed Job Number	**104651**
2.	Asset Type	**Siemens motor**
3.	Make	
4.	Model	
5.	Serial Number	
6.	Customer Asset ID/Asset Name	

Service Call Details

7. Service Objectives

To install and test run motor.

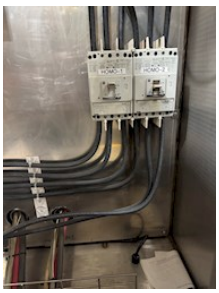
8. Services Performed

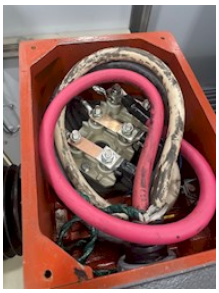
We installed the motor, wired it up and laser aligned the pulleys. When we went to test run it there was an issue with it not starting. I then went to look at the vfd in another part of the plant and noticed that it had blown the bottom of an IGBT out and blown the breaker when the motor initially blew up. Customer need both pieces replaced.











9. Service Technician Recommendations

Replace vfd and breaker. Check motor rotation. Install belts and test run. Check amperage.

Approval Signatures

10. Service Technician Signature **Trevor Hall**

11. Customer Signature **Michael Cody**