



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

Job Number 104417

Prepared for Union Pacific-Vine St 10945

1020 N. Vine Street
North Little Rock AR

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AC Inspection as Found - *LR MOTOR SHOP*

AC Inspection - Rev. 2

1.0

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Hi-Speed Industrial Service
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Millington, Tn 38053
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AC Inspection as Found

Union Pacific-Vine St 10945
1020 N. Vine Street
North Little Rock, AR

FolderID: 104417
FormID: 24042176

AC Inspection - Rev. 2

Location: LR MOTOR SHOP

Serial Number:

Description: 1 HP NEMA

Hi-Speed Job Number: 104417

Product Number: 202386603-100

HP/kW: 1 (HP)

RPM: 1760 (RPM)

Voltage: 230 / 460

Phase: Three

Hz: 60 (Hz)

Service Factor: 1.0

Enclosure: TEFC

of Leads: 9

J-box Included: Half

Coupling/Sheave: Gear

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Rewind: No

Shaft Machined Fit Repairs
Required: No

Bearing Housing Machined
Fit Repairs Required: No

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: ● 15 - Good

Overall Condition

1. Report Date
2. Nameplate Picture



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3. Photos of all six sides of the machine.





Wavy washer is on the drive end

4.	Describe the Overall Condition of the Equipment as Received	
	<i>Wet and oily</i>	
5.	Distance from the end of the shaft to the Coupling/Sheave	
6.	Is this a UL Listed Motor	(No) No
7.	Is the motor water cooled or can be pressure checked before teardown	(No) No
Initial Mechanical/Electrical		
8.	Does Shaft Turn Freely?	(Y) Yes
9.	Does the shaft require T.I.R in Lathe to identify additional repairs?	(No) No
10.	Does Shaft Have Visible Damage?	(No) No
11.	Assembled Shaft Runout	
12.	Assembled Shaft End Play	0 inches
13.	Air Gap Variation <10%	
14.	Lead Condition	(P) Pass
15.	Lead Length	6 Inches
16.	Does it have Lugs?, If so what is the Stud Size?	
17.	Lead Numbers	1-9
18.	Are the Leads insulated with Chico or other material	(No) No
19.	Frame Condition	wet

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20. Fan Condition

(P) Pass

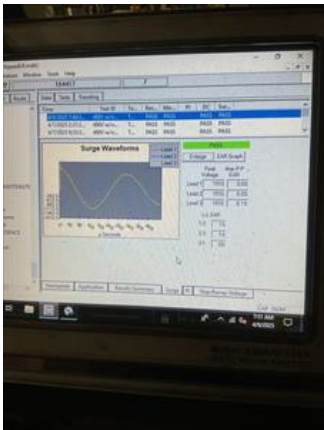
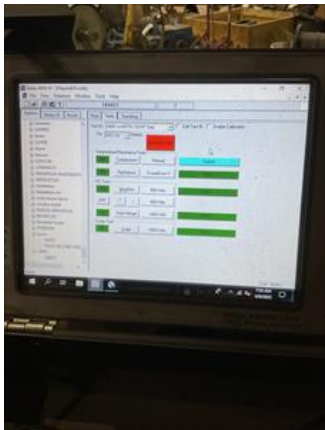


- | | |
|-----------------------------------|---------|
| 21. Does motor have internal fan? | (No) No |
| 22. Broken or Missing Components | no |

Initial Electrical Inspection

- | | | |
|----------------------------------|--------------|-------|
| 23. Insulation Resistance/Megger | 7020 Megohms | |
| 24. Winding Resistance | | |
| 1-2 | 1-3 | 2-3 |
| 13.64 | 13.56 | 13.62 |

- | | |
|------------------------|----------|
| 25. Perform Surge Test | (P) Pass |
|------------------------|----------|



26. Number of Stator Slots

36

27. Stator Condition

wash and bake



28. Stator Thermistors/Ohms

Na

29. Stator Overloads/Ohms

yes

Mechanical Inspection

30. Drive End Bearing Brand

Timken

31. Drive End Bearing Number-

6305ZZ



32. Drive End Bearing Qty.

1

33. Drive End Bearing Type

(Ball) Ball Bearing

34. Drive End Lubrication Type

(Grease) Grease Lubricated

35. Drive End Bearing Insulation or Grounding Device?

36. Drive End Wavy Washer/Snap-Ring Other Retention Device?

Wavy washer

37. Drive End Bearing Condition

**water contamination and axial
load**



38. Opposite Drive End Bearing Brand

39. Opposite Drive End Bearing Number-

6205ZZ



40. Opposite Drive End Bearing Qty.

1

41. Opposite Drive End Bearing Type

(Ball) Ball Bearing

42. Opposite Drive End Lubrication Type

(Grease) Grease Lubricated

43. Opposite Drive End Bearing Insulation or Grounding Device?

44. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?

Snap ring

45. Opposite Drive End Bearing Condition

 **Water contamination**



46. Drive End Seal

pass 25-40-7



47. Opposite Drive End Seal

pass 25-40-4



Rotor Inspection	
48. Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
49. Growler Test	
50. Number of Rotor Bars	
51. Rotor Condition	
52. List the Parts needed for the Repair Below	
1-6305 ZZ C3. 2-6205 ZZ C3	

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53. Signature of Technician that Disassembled Motor

RW



Mechanical Fits- Rotor

54. Shaft Runout

0 inches

 .0002

55. Rotor Runout

Drive End Bearing Fit

Rotor Body

Opposite Drive End Bearing

 .0003

56. Coupling Fit Closest to Bearing Housing

0 Degrees

90 Degrees

120 Degrees

57. Coupling Fit Closest to the end of the Shaft

0 Degrees

60 Degrees

120 Degrees

58. Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

59. Drive End Bearing Shaft Fit Condition

(P) Pass

60. Opposite Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

61. Opposite Drive End Bearing Shaft Fit Condition

(P) Pass

62. Shaft Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

 Pass

Mechanical Fits- Bearing Housings

63. Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

2.4413

2.4413

2.4413

64. Drive End - Endbell Bearing Fit Condition

(P) Pass



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65. Opposite Drive End - Endbell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
2.0474	2.0474	2.0474
66. Opposite Drive End - Endbell Bearing Fit Condition		(P) Pass



67. Bearing Cap Condition		
Drive End Bearing Cap	Opposite Drive End Bearing Cap	
68. End Bell Air Seal Fits		
Drive End Air Seal	Opposite Drive End Air Seal	
Pass		
69. List Machine Work Needed Below		
None		
70. Technician		RW
		

Root Cause of Failure

71. Failure locations	
Water	
72. Root cause of failure	
Water	

Dynamic Balance Report

73. Rotor Weight and Balance Grade		
Rotor Weight	Balance Grade	
74. Initial Balance Readings		
Drive End	Opposite Drive End	
75. Final Balance Readings		
Drive End	Opposite Drive End	
76. Technician		

Assembly

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77. QC Check All Parts for Cleanliness Prior to Assembly

RW



78. Photograph All Major Components prior to assembly

(Complete) Complete



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1.9



79. Final Insulation Resistance Test

86,500 Megohms



80. Assembled Shaft Endplay

0 inches

81. Assembled Shaft Runout

inches

82. Test Run Voltage

Volts

Volts

Volts

458

456

457

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83. Test Run Amperage

Amps	Amps	Amps
1.5	1.5	1.5



Co sign TRH

84. Drive End Vibration Readings - Inches Per Second		
Horizontal	Vertical	Axial
85. Opposite Drive End Vibration Readings - Inches Per Second		
Horizontal	Vertical	Axial
86. Ambient Temperature - Fahrenheit		
87. Drive End Bearing Temps - Fahrenheit		
5 Minutes	10 Minutes	15 Minutes
88. Opposite Drive End Bearing Temps - Fahrenheit		
5 Minutes	10 Minutes	15 Minutes
89. Document Final Condition with Pictures after paint		
90. Final Pics and QC Review		

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