



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

Job Number 104854

Prepared for Sage V Foods

5901 SLOAN DRIVE
LITTLE ROCK AR 72206

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Hi-Speed Industrial Service
7030 Ryburn Dr
Millington, Tn 38053
901-873-5300

AC Inspection as Found

Sage V Foods
5901 SLOAN DRIVE
LITTLE ROCK, AR 72206

FolderID: 104854
FormID: 25062903

AC Inspection - Rev. 2

Location: MOTOR SHOP LR

Serial Number: 268455401-46

Description: 12 HP MOTOR BLOWER
RUSH

Hi-Speed Job Number: 104854

Manufacturer: Other

Product Number: AF132M/2D-11LSE3/2101

Serial Number: 268455401-46

HP/kW: 12 (HP)

RPM: 3500 (RPM)

Voltage: 460

Current: 13.9 (Amps)

Phase: Three

Hz: 60 (Hz)

Service Factor: 1.15

Enclosure: TEFC

of Leads: 6

J-box Included: Complete

Coupling/Sheave: Propeller

Date Received: 07/09/2025

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Rewind: Yes

**Shaft Machined Fit Repairs
Required:** Yes

**Bearing Housing Machined
Fit Repairs Required:** Yes

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: 2 - High 7 - Good

Overall Condition

- | | |
|----------------------|------------|
| 1. Report Date | 07/09/2025 |
| 2. Nameplate Picture | |

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3. Photos of all six sides of the machine.



4.	Describe the Overall Condition of the Equipment as Received		
	Motor was connected wye and is a delta only motor. Needs rewound, opposite drive endbell needs machined and opposite drive bearing shaft fit needs machined.		
5.	Is this a UL Listed Motor		(NO) NO
6.	Is the motor water cooled or can be pressure checked before teardown		(NO) NO
Initial Mechanical/Electrical			
7.	Does Shaft Turn Freely?		(Y) Yes
8.	Does the shaft require T.I.R in Lathe to identify additional repairs?		(NO) NO
9.	Does Shaft Have Visible Damage?		(No) No
10.	Assembled Shaft Runout		0.0005 Inches
11.	Distance from the end of the shaft to the Coupling/Sheave		inches
12.	Assembled Shaft End Play		inches
13.	Air Gap Variation <10%		
14.	Lead Condition		(P) Pass
15.	Lead Length		8 Inches
16.	Does it have Lugs?, If so what is the Stud Size?		(YES) YES
17.	Lead Numbers		123456
18.	Are the Leads insulated with Chico or other material		(NO) NO
19.	Frame Condition		good
20.	Fan Condition		(P) Pass
21.	Does motor have internal fan?		(NO) NO
22.	Broken or Missing Components		no
Initial Electrical Inspection			
23.	Insulation Resistance/Megger		0 Megohms
24.	Winding Resistance		
	1-2	1-3	2-3
	0	0	0
25.	Perform Surge Test		(F) Fail
26.	Number of Stator Slots		36
27.	Stator Condition		rewind
28.	Stator Thermistors/Ohms		
29.	Stator Overloads/Ohms		0.3
Mechanical Inspection			
30.	Drive End Bearing Brand		NWG
31.	Drive End Bearing Number-		3208B2RSR TNG C3

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32. Drive End Bearing Qty.	1
33. Drive End Bearing Type	(Ball) Ball Bearing
34. Drive End Lubrication Type	(Grease) Grease Lubricated
35. Drive End Bearing Insulation or Grounding Device?	none
36. Drive End Wavy Washer/Snap-Ring Other Retention Device?	bearing cap
37. Drive End Bearing Condition	worn
38. Opposite Drive End Bearing Brand	no brand markings
39. Opposite Drive End Bearing Number-	6208 2RSR
40. Opposite Drive End Bearing Qty.	1
41. Opposite Drive End Bearing Type	(Ball) Ball Bearing
42. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
43. Opposite Drive End Bearing Insulation or Grounding Device?	none
44. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	wavy washer
45. Opposite Drive End Bearing Condition	fail
46. Drive End Seal	none
47. Opposite Drive End Seal	40x47x4
Rotor Inspection	
48. Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
49. Growler Test	(Pass) Pass
50. Number of Rotor Bars	28
51. Rotor Condition	good
52. List the Parts needed for the Repair Below <i>Need to machine opposite end bearing shaft fit</i>	
53. Signature of Technician that Disassembled Motor	Trevor Hall
	
Mechanical Fits- Rotor	
54. Shaft Runout	0.0005 inches
55. Rotor Runout	
Drive End Bearing Fit	Rotor Body
0.001	0.001
Opposite Drive End Bearing	0.001
56. Coupling Fit Closest to Bearing Housing	
0 Degrees	90 Degrees
1.4963	1.4963
120 Degrees	1.4963
57. Coupling Fit Closest to the end of the Shaft	
0 Degrees	60 Degrees
1.4963	1.4963
120 Degrees	1.4964
58. Drive End Bearing Shaft Fit	
0 Degrees	60 Degrees
1.5749	1.5748
120 Degrees	1.5749
59. Drive End Bearing Shaft Fit Condition	(P) Pass
Is at minimum	

60.	Opposite Drive End Bearing Shaft Fit		
	0 Degrees	60 Degrees	120 Degrees
	1.5747	1.5747	1.5748
61.	Opposite Drive End Bearing Shaft Fit Condition		(P) Pass
62.	Shaft Air Seal Fits		
	Drive End Air Seal	Opposite Drive End Air Seal	
	good	good	
Mechanical Fits- Bearing Housings			
63.	Drive End - Endbell Bearing Fit		
	0 Degrees	60 Degrees	120 Degrees
	3.1498	3.1498	3.1499
64.	Drive End - Endbell Bearing Fit Condition		(P) Pass
65.	Opposite Drive End - Endbell Bearing Fit		
	0 Degrees	60 Degrees	120 Degrees
	3.1515	3.1515	3.1518
	Oversized		
66.	Opposite Drive End - Endbell Bearing Fit Condition		(F) Fail
67.	Bearing Cap Condition		
	Drive End Bearing Cap	Opposite Drive End Bearing Cap	
	good		
68.	End Bell Air Seal Fits		
	Drive End Air Seal	Opposite Drive End Air Seal	
	good	good	
69.	List Machine Work Needed Below		
	Opposite drive endbell		
70.	Technician		Trevor Hall
			
	Co-sign: TRH		
Root Cause of Failure			
71.	Failure locations		
	Windings, endbell and bearings		
72.	Root cause of failure		
	Windings were connected wrong and the bearing started to spin in the opposite drive endbell.		
Dynamic Balance Report			
73.	Rotor Weight and Balance Grade		
	Rotor Weight	Balance Grade	
74.	Initial Balance Readings		
	Drive End	Opposite Drive End	
75.	Final Balance Readings		
	Drive End	Opposite Drive End	
76.	Technician		

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Rewind		
77. Core Test Results - Watts loss per Pound		
Pre-Burnout	Post Burnout	
78. Core Hot Spot Test		
Pre-Burnout	Post-Burnout	
79. Post Rewind Electrical Test- Insulation Resistance		
80. Post Rewind Polarization Index		
81. Post Rewind Winding Resistance		
1-2	1-3	2-3
82. Post Rewind Surge Test		
83. THERMAL DETECTION EQUIPMENT FINAL TESTING - RTD'S/KLIXONS/THERMISTORS		
84. Post Rewind Hi-Pot		
85. Technician		
Mechanical Fits- Rotor - Post Repair		
86. Shaft Runout Post Repair		
87. Rotor Runout Post Repair		
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing
88. Coupling Fit Closest to Bearing Housing Post Repair		
0 Degrees	90 Degrees	120 Degrees
89. Coupling Fit Closest to the end of the Shaft Post Repair		
0 Degrees	60 Degrees	120 Degrees
90. Drive End Bearing Shaft Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
91. Opposite Drive End Bearing Shaft Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
92. Shaft Air Seal Fits Post Repair		
Drive End Air Seal	Opposite Drive End Air Seal	
93. Shaft Repair Sign-off		
Mechanical Fits- Bearing Housings - Post Repair		
94. Drive End - Endbell Bearing Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
95. Opposite Drive End - Endbell Bearing Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
96. Bearing Cap Condition Post Repair		
Drive End Bearing Cap	Opposite Drive End Bearing Cap	

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97. End Bell Air Seal Fits Post Repair		
Drive End Air Seal	Opposite Drive End Air Seal	
98. End Bell Repair Sign-off		
Assembly		
99. QC Check All Parts for Cleanliness Prior to Assembly		
100. Photograph All Major Components prior to assembly		
101. Was a Insulated bearing or end bell tested?		
102. Final Insulation Resistance Test		
103. Assembled Shaft Endplay		
104. Assembled Shaft Runout		
105. Test Run Voltage		
Volts	Volts	Volts
106. Test Run Amperage		
Amps	Amps	Amps
107. Motor RPM		
108. Drive End Vibration Readings - Inches Per Second		
Horizontal	Vertical	Axial
109. Opposite Drive End Vibration Readings - Inches Per Second		
Horizontal	Vertical	Axial
110. Ambient Temperature - Fahrenheit		
111. Drive End Bearing Temps - Fahrenheit		
5 Minutes	10 Minutes	15 Minutes
112. Opposite Drive End Bearing Temps - Fahrenheit		
5 Minutes	10 Minutes	15 Minutes
113. Document Final Condition with Pictures after paint		
114. Final Pics and QC Review		




Hi-Speed Industrial Service
7030 Ryburn Dr
Millington, Tn 38053
901-873-5300

AC Random Coil Rewind Report

FolderID: 104854
FormID: 25068719

Sage V Foods
5901 SLOAN DRIVE
LITTLE ROCK, AR 72206
MOTOR SHOP LR
Priorities Found:  1 - Good

General	
1. Job Number	104854
2. Report Date	07/08/2025
3. Customer	Sage V Foods
Stator Winding	
4. Core Length	8.625 "
5. Core ID	3.75 "
6. Back Iron Depth	1.25 "
7. Slot Depth	0.5 "
8. Tooth Width	0.187 "
9. Number of Vents	
10. Vent Width	
 11. Before Burnout Core loss	(P) Pass
12. Flux Before Burnout	
13. Watts before burnout	Watts
14. Watts loss per lb. before burnout	1.165 W/lbs.
15. After Burnout Core Loss	
16. Flux After burnout	
17. Watts After Burnout	
18. Watts loss per lb After Burnout	
19. Core Iron Condition	
20. RTD's	
21. RTD's Reading	
22. Motor Heaters	
23. Heater Qty.	
24. Heater Voltage	
25. Heater Wattage	
26. Thermistors	
27. Number of Poles	2
28. Slots	36
29. Number of Coils	
 18	
30. Coil Weight	
31. Lead Markings	
32. Grouping	6of3
33. Multiple Wires	

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34. Wire Size	
35. Turns per coil	
36. Pitch 1 to:	
 14-16-18	
37. Connection	
6leads wye delta	
38. Lead Length	"
 6"	
39. Lead Size	
40. Number of Leads	
 1-6	
41. Megger Reading After Rewind	
42. Coil Machine Slot	
43. Coil Machine Tip	
44. Coil Machine Pitch	
45. Hi Pot Reading After Rewind	
46. Surge Pattern After Rewind	
47. Service Technician	
 LE 1.75 OE 1.75	



STANDARD TERMS AND CONDITIONS FOR PURCHASE OF GOOD AND/OR SERVICES

1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
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5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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10. **SEVERABILITY.** The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
12. **ABANDONED EQUIPMENT.** Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
14. **NONWAIVER.** No course of dealing or failure of either party to strictly enforce any term, right, or condition of these Standard Terms and Conditions will be construed as a waiver of such term, right or condition. Any waiver by Hi-Speed will only be in writing and will waive no succeeding breach of a term, right or condition.
15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
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