



**KEEPING YOUR FACILITY UP TO SPEED**  
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

**Job Number 104184**

Prepared for Sage V Foods

5901 SLOAN DRIVE  
LITTLE ROCK AR 72206

# Table of Contents

AC Inspection as Found - *MOTOR SHOP LR*

AC Inspection - Rev. 2: *10-0000-0086*

**1.0**

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*Printed on 2/21/2025*

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Inspection as Found

Sage V Foods  
5901 SLOAN DRIVE  
LITTLE ROCK, AR 72206

FolderID: 104184  
FormID: 23480984

### AC Inspection - Rev. 2

Location: MOTOR SHOP LR

Serial Number: 10-0000-0086

Description: 25 HP SCHAEFFLER

Hi-Speed Job Number: 104184

Manufacturer: Other

Product Number: C1810150237

Serial Number: 10-0000-0086

HP/kW: 25 (HP)

RPM: 1775 (RPM)

Frame: 284T

Voltage: 230 / 460

Current: 62/31 (Amps)

Phase: Three

Hz: 60 (Hz)

Service Factor: 1.0

Enclosure: TENV

# of Leads: 9

J-box Included: Half

Coupling/Sheave: None

Date Received: 02/21/2025

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Rewind: No

Shaft Machined Fit Repairs  
Required: No

Bearing Housing Machined  
Fit Repairs Required: No

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: 1 - Low 20 - Good

### Overall Condition

1. Report Date

02/21/2025

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1.0

## 2. Nameplate Picture



## 3. Photos of all six sides of the machine.





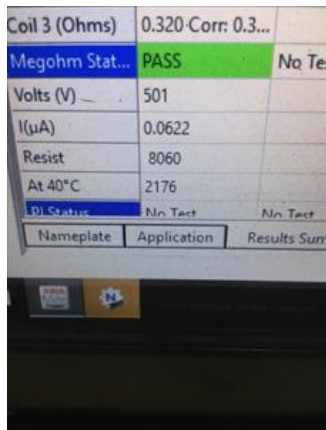
4. Describe the Overall Condition of the Equipment as Received  
*Dirty*

#### Initial Mechanical/Electrical

|  |             |
|--|-------------|
| 5. Does Shaft Turn Freely?   | (Y) Yes     |
| 6. Does the shaft require T.I.R in Lathe to identify additional repairs? | (No) No     |
| 7. Does Shaft Have Visible Damage?                                       | (No) No     |
| 8. Assembled Shaft Runout  | Inches      |
| 9. Assembled Shaft End Play  | inches      |
| 10. Air Gap Variation <10%   |             |
| 11. Lead Condition   | (P) Pass    |
| 12. Lead Length  | 12 Inches   |
| 13. Does it have Lugs?, If so what is the Stud Size?                     | (No) No     |
| 14. Lead Numbers   | 1-9         |
| 15. Frame Condition  |             |
| 16. Fan Condition  | (N) NA      |
| 17. Does motor have internal fan?  | (No) No     |
| 18. Broken or Missing Components   | J-box cover |

#### Initial Electrical Inspection

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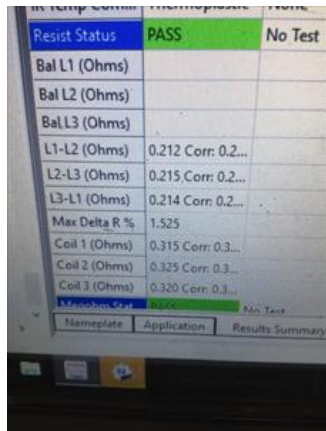


## 20. Winding Resistance

1-2

1-3

2-3



## 21. Perform Surge Test

(P) Pass



## 22. Number of Stator Slots

## 23. Stator Condition

## 24. Stator Thermistors/Ohms

## 25. Stator Overloads/Ohms


## Mechanical Inspection

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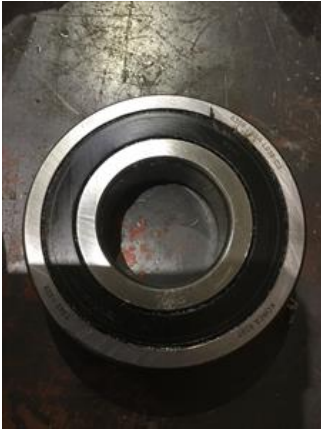
|                               |                 |
|-------------------------------|-----------------|
| 26. Drive End Bearing Brand   | <b>KOYO</b>     |
| 27. Drive End Bearing Number- | <b>6311-2RS</b> |



|  |                                   |
|--|-----------------------------------|
| 28. Drive End Bearing Qty.   | <b>1</b>                          |
| 29. Drive End Bearing Type   | <b>(Ball) Ball Bearing</b>        |
| 30. Drive End Lubrication Type   | <b>(Grease) Grease Lubricated</b> |
| 31. Drive End Bearing Insulation or Grounding Device?  |                                   |
| 32. Drive End Wavy Washer/Snap-Ring Other Retention Device?  |                                   |
| 33. Drive End Bearing Condition  |                                   |
|  <b>Contamination</b> |                                   |



|  |                 |
|--|-----------------|
| 34. Opposite Drive End Bearing Brand   | <b>KOYO</b>     |
| 35. Opposite Drive End Bearing Number- | <b>6309-2RS</b> |



|  |                            |
|--|----------------------------|
| 36. Opposite Drive End Bearing Qty.                                  | 1                          |
| 37. Opposite Drive End Bearing Type                                  | (Ball) Ball Bearing        |
| 38. Opposite Drive End Lubrication Type                              | (Grease) Grease Lubricated |
| 39. Opposite Drive End Bearing Insulation or Grounding Device?       |                            |
| 40. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device? | wavy washer                |
| 41. Opposite Drive End Bearing Condition                             |                            |
| <div> <div></div> <div>Signs of frosting</div> </div>                |                            |



|  |  |
|--|--|
| 42. Drive End Seal                                   |  |
| 43. Opposite Drive End Seal                          | impro  |
| <b>Rotor Inspection</b>                              |  |
| 44. Rotor Type/Material                              | (Squirrel Aluminum) Squirrel<br>Cage Aluminum Die Cast |
| 45. Growler Test                                     | (Pass) Pass  |
| 46. Number of Rotor Bars                             |  |
| 47. Rotor Condition                                  |  |
| 48. List the Parts needed for the Repair Below       |  |
| <div> <div>6311-2RS</div> <div>6309-2RS</div> </div> |  |



49. Signature of Technician that Disassembled Motor

Cw



### Mechanical Fits- Rotor

50. Shaft Runout inches

51. Rotor Runout

Drive End Bearing Fit

Rotor Body

Opposite Drive End Bearing

52. Coupling Fit Closest to Bearing Housing

0 Degrees

90 Degrees

120 Degrees

53. Coupling Fit Closest to the end of the Shaft

0 Degrees

60 Degrees

120 Degrees

54. Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

2.1659-2.1658-2.1658

55. Drive End Bearing Shaft Fit Condition

(P) Pass

56. Opposite Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

1.7720-1.7719-1.7719

57. Opposite Drive End Bearing Shaft Fit Condition

(P) Pass

58. Shaft Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

### Mechanical Fits- Bearing Housings

59. Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

4.7252-4.7253-4.7253

60. Drive End - Endbell Bearing Fit Condition

(P) Pass

61. Opposite Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

3.9379-3.9378-3.9378

62. Opposite Drive End - Endbell Bearing Fit Condition

(P) Pass

63. Bearing Cap Condition

Drive End Bearing Cap

Opposite Drive End Bearing Cap

64. End Bell Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

65. List Machine Work Needed Below

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66. Technician

Cw

*[Handwritten signature]*

Co sign: TRH

### Root Cause of Failure

67. Failure locations

*Bearings*

68. Root cause of failure

*Frosting*

### Dynamic Balance Report

69. Rotor Weight and Balance Grade

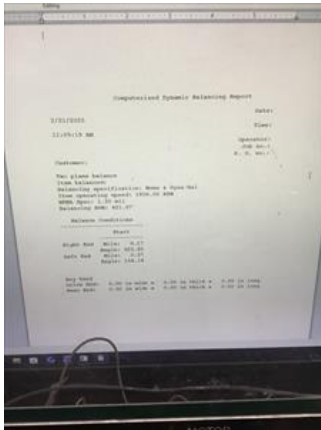
Rotor Weight

Balance Grade

70. Initial Balance Readings

Drive End

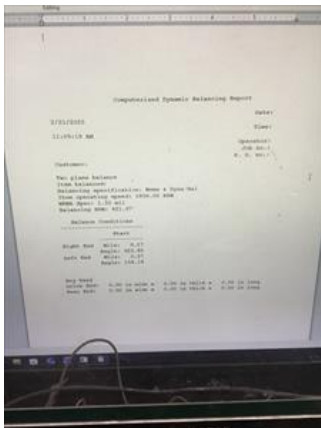
Opposite Drive End



71. Final Balance Readings

Drive End

Opposite Drive End



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72. Technician

Terrence Holland

*T. Holland*

### Assembly

73. QC Check All Parts for Cleanliness Prior to Assembly

Cw

*Cw*

74. Photograph All Major Components prior to assembly



75. Final Insulation Resistance Test

Megohms

76. Assembled Shaft Endplay

inches

77. Assembled Shaft Runout

inches

## 78. Test Run Voltage

Volts

Volts

Volts

Witnessed by RRW



## 79. Test Run Amperage

Amps

Amps

Amps



## 80. Drive End Vibration Readings - Inches Per Second

Horizontal

Vertical

Axial

H-0.04  
V-0.01  
A-0.02

## 81. Opposite Drive End Vibration Readings - Inches Per Second

Horizontal

Vertical

Axial

H-0.05  
V-0.04  
A-0.01

## 82. Ambient Temperature - Fahrenheit

## 83. Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

84. Opposite Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

85. Document Final Condition with Pictures after paint



86. Final Pics and QC Review

Cw

A handwritten signature in black ink, appearing to be 'RRW', is written on a white background.

Co sign:RRW



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