

EVERY DAY SINCE 1946

LR Motor Shop Repairs

Job Number 103810

Prepared for Sage V Foods

5901 SLOAN DRIVE LITTLE ROCK AR 72206

Table of Contents

AC Inspection as Found - MOTOR SHOP LR

1.0



AC Inspection as Found

Sage V Foods 5901 SLOAN DRIVE LITTLE ROCK, AR 72206

AC Inspection - Rev. 2

Location:	MOTOR SHOP LR
Serial Number:	EF5T46663N-F4-10-01/2

Description:0.5HP SWECO

Hi-Speed Job Number:	103810
Manufacturer:	Other
Serial Number:	EF5T46663N-F4-10-01/2
HP/kW:	0.5 (HP)
RPM:	1160 (RPM)
Frame:	143TZY
Voltage:	460
Current:	1.45 (Amps)
Phase:	Three
Hz:	60 (Hz)
Service Factor:	1.00
Enclosure:	TENV
# of Leads:	3
J-box Included:	Complete
Coupling/Sheave:	None
Date Received:	11/25/2024
Bearing RTDs:	No
Stator RTDs:	No
Repair Stage:	Final
Rewind:	No
Shaft Machined Fit Repairs Required:	No
Bearing Housing Machined Fit Repairs Required:	No
Heaters:	No
Winding Type :	Random Wound
Bearing Type:	Rolling Element

Priorities Found: **13 - Good**

Overall Condition

1. Report Date

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Hi-Speed Industrial Service 7030 Ryburn Dr Millington, Tn 38053 901-873-5300

FolderID: 103810 FormID: 22394768

2. Nameplate Picture



3. Photos of all six sides of the machine.























4.	Describe the Overall Condition of the Equipment as Received Dirty				
Initia	Initial Mechanical/Electrical				
5 .	Does Shaft Turn Freely?	(Y) Yes			
6.	Does the shaft require T.I.R in Lathe to identify additional repairs?	(No) No			
7.	Does Shaft Have Visible Damage?	(No) No			
8.	Assembled Shaft Runout	Inches			
9.	Assembled Shaft End Play	inches			
10.	Air Gap Variation <10%				
11.	Lead Condition	(P) Pass			
12.	Lead Length	15 Inches			
13.	Does it have Lugs?, If so what is the Stud Size?	(No) No			
14.	Lead Numbers	1-3			
15.	Frame Condition				
16.	Fan Condition	(N) NA			
17.	Broken or Missing Components				
Initia	Electrical Inspection				

18. Insulation Resistance/Megger

Megohms

Coll 1 (Ohms)	12.43 Corr. 12	1
Coil 2 (Ohms)	12.48 Corr: 12	C.L.I
Coil 3 (Ohms)	12.43 Corr. 12	1.5.2.6
Megohm Stat.	PASS	No Test
Volts (V) -	491	-14-14
I(µA)	0.0660	1000
Resist	7435	
At 40°C	2007	1
PL Status	No Test	No Tect
Nameplate	Application Re	sults Sum
ENVIL MARK	-	

at Time 42001 PM 411227 PM VTemp Comm Thermoplastic None pdst fatuu PASS No Test at L0 (Ohma) at L2 (Ohma) at L2 (Ohma) 24.91 Corr. 25 24.30 (Ohma) 24.91 Corr. 25 24.10 (Ohma) 24.91 Corr. 25 24.11 (Ohma) 24.91 Corr. 25 24.11 (Ohma) 24.92 Corr. 25 24.11 (Ohma) 24.92 Corr. 25 24.11 (Ohma) 24.92 Corr. 25 24.11 (Ohma) 24.95 Corr. 25			
Ret Date 12/31/2024 12/31/2024 Ret Time 42001 PM 411:27 PM R Temp Com Thermoplastic None Cont Lifu PASS No Test all 12 (Ohma) 431 (Ohma) 100 all 12 (Ohma) 24.91 Corr 25	Winding Resista	ance	
Ret Date 12/31/2024 12/31/2024 Ret Time 42001 PM 411:27 PM R Temp Com Thermoplastic None Cont Lifu PASS No Test all 12 (Ohma) 431 (Ohma) 100 all 12 (Ohma) 24.91 Corr 25. 100 3-11 (Ohma) 24.91 Corr 25. 100 3-11 (Ohma) 12.43 Corr 12. 100 12/3 (Ohma) 12.43 Corr 12. 100 12/3 (Ohma) 12.43 Corr 12. 100 13/1 (Ohma) 12.43 Corr 12. 100 12/3 (Ohma) 12.43 Corr 12. 100 13/1 (Ohma) 12.43	1-2	1-3 2-3	
Nameplate Application Results Summary 0. Perform Surge Test (P) Past	Test Time 420:01 PM 4 IR Temp Com Thermoplastic N Restot Status PASS N Bal L1 (Ohms) PASS N Bal L2 (Ohms) 24.91 Corr. 25 N L1-L2 (Ohms) 24.91 Corr. 25 L L3-L1 (Ohms) 24.85 Corr. 25 L L3-L1 (Ohms) 12.43 Corr. 12 Coil 1 (Ohms) Coil 2 (Ohms) 12.48 Corr. 12 Coil 3 (Ohms)	A:11:27 PM None No Test	
ter 3LessLaw V Basel And Control of the second s		Test	(P) Pas
	4 NL 1 (0)		-
			3
	2. Stator Condition	1	
	Needs cleaned		
2. Stator Condition			
2. Stator Condition Needs cleaned			
 Stator Condition Needs cleaned Stator Thermistors/Ohms 	24. Stator Overloads	is/Ohms	
2. Stator Condition Needs cleaned			

Mechanical Inspection

25. Drive End Bearing Brand

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NACHI

22308EXQ

26. Drive End Bearing Number-



27. Drive End Bearing Qty.	1
28. Drive End Bearing Type	(Other) Other
29. Drive End Lubrication Type	(Grease) Grease Lubricated
Shaker grease	
30. Drive End Bearing Insulation or Grounding Device?	
31. Drive End Wavy Washer/Snap-Ring Other Retention Device?	snap ring
32. Drive End Bearing Condition	

Signs of contamination



33.	Opposite Drive End Bearing Brand	FAG
34.	Opposite Drive End Bearing Number-	NU307
35.	Opposite Drive End Bearing Qty.	1
36.	Opposite Drive End Bearing Type	(Roller) Roller Bearing
37.	Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
-	Shaker grease	
38.	Opposite Drive End Bearing Insulation or Grounding Device?	
39.	Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	snap ring
40.	Opposite Drive End Bearing Condition	

Signs of contamination

NT.	A,	
Sec. 1	Sec. 1	

41.	Drive End Seal		
	Lip seal: 1.3748-1.7500-0.2030		
42.	Opposite Drive End Seal		
	Lip seal: 1.3748-1.7500-0.2030		
Rotor	^r Inspection		
43.	Rotor Type/Material		(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
44.	Growler Test		(Pass) Pass
45.	Number of Rotor Bars		46
46.	Rotor Condition		pass
47.	List the Parts needed for the Re 22308 NU307 Lip seal: 1.3748-1.7500-0.2030 x2		
	Ohre		
Mecha	anical Fits- Rotor	~	
	\mathcal{C}		inches
49.	anical Fits- Rotor		inches
49.	anical Fits- Rotor Shaft Runout	Rotor Body	inches Opposite Drive End Bearing
49. 50.	anical Fits- Rotor Shaft Runout Rotor Runout	Rotor Body	
49. 50.	anical Fits- Rotor Shaft Runout Rotor Runout Drive End Bearing Fit	Rotor Body	
49. 50. 51.	anical Fits- Rotor Shaft Runout Rotor Runout Drive End Bearing Fit Coupling Fit Closest to Bearing	Rotor Body Housing 90 Degrees	Opposite Drive End Bearing
49. 50. 51.	anical Fits- Rotor Shaft Runout Rotor Runout Drive End Bearing Fit Coupling Fit Closest to Bearing 0 Degrees	Rotor Body Housing 90 Degrees	Opposite Drive End Bearing
49. 50. 51. 52.	anical Fits- Rotor Shaft Runout Rotor Runout Drive End Bearing Fit Coupling Fit Closest to Bearing 0 Degrees Coupling Fit Closest to the end	Rotor Body Housing 90 Degrees of the Shaft	Opposite Drive End Bearing 120 Degrees
49. 50. 51. 52.	anical Fits- Rotor Shaft Runout Rotor Runout Drive End Bearing Fit Coupling Fit Closest to Bearing 0 Degrees Coupling Fit Closest to the end 0 Degrees	Rotor Body Housing 90 Degrees of the Shaft	Opposite Drive End Bearing 120 Degrees
49. 50. 51. 52.	anical Fits- Rotor Shaft Runout Rotor Runout Drive End Bearing Fit Coupling Fit Closest to Bearing 0 Degrees Coupling Fit Closest to the end 0 Degrees Drive End Bearing Shaft Fit	Rotor Body Housing 90 Degrees of the Shaft 60 Degrees	Opposite Drive End Bearing 120 Degrees 120 Degrees

	55.	Opposite Drive End Bearing Shaft Fit			
		0 Degrees	60 Degrees	120 Degrees	
		1.3787-1.3786-1.3787			
	56.		Condition		(P) Pass
		Shaft Air Seal Fits	Condition		(1)1055
	07.	Drive End Air Seal	Opposite Drive End Air Seal		
Ν	lecha	anical Fits- Bearing Housings			
	58.	Drive End - Endbell Bearing Fit			
		0 Degrees	60 Degrees	120 Degrees	
	-	3.5439-3.5438-3.5439	-		
	59.	5			(P) Pass
	60.	Opposite Drive End - Endbell Bearing		100 5	
		0 Degrees	60 Degrees	120 Degrees	
		3.1496-3.1497-3.1496			
	61.	Opposite Drive End - Endbell Bearing	Fit Condition		(P) Pass
	62.	Bearing Cap Condition			
		Drive End Bearing Cap	Opposite Drive End Bearing Cap		
	63.	End Bell Air Seal Fits			
		Drive End Air Seal	Opposite Drive End Air Seal		
		List Machine Work Needed Below			_
	65.	Technician			Cw
		(hin			
		1 Dun			
		<u> </u>			
R		Cause of Failure			
	66.	Failure locations			
		Bearings			
	67.	Root cause of failure Wear and contamination			
D	ynar	nic Balance Report			
	68.	Rotor Weight and Balance Grade			
		Rotor Weight	Balance Grade		
	•	Na			
	69.	Initial Balance Readings			
		Drive End	Opposite Drive End		
		Na			

70	Final Balance Readings				
70.		-			
	Drive End	Opposite Drive End			
-	Na				
71.	Technician				
-	Na				
Asser	Assembly				
72.	QC Check All Parts for Cleanliness Pr	rior to Assembly	RW		
l.	AL/				

73. Photograph All Major Components prior to assembly









74.	Final Insulation Resistance Test	Megohms
•	Pass the Hi POT	
75.	Assembled Shaft Endplay	0 inches
76.	Assembled Shaft Runout	0 inches

77. Test Run Voltage			
Volts	Volts	Volts	
454	452	454	



Co sign TRH

78	Test Run Amperage					
70.	Amps	Amps	Amps			
10000						
79.	Drive End Vibration Readings - Inches	s Per Second				
79.	Drive End Vibration Readings - Inches	s Per Second Vertical	Axial			
79.			Axial			
Ŧ	Horizontal	Vertical	Axial			
Ŧ	Horizontal <i>Na</i> Opposite Drive End Vibration Reading	Vertical gs - Inches Per Second				
Ŧ	Horizontal	Vertical	Axial Axial			
80.	Horizontal Na Opposite Drive End Vibration Reading Horizontal	Vertical gs - Inches Per Second				
80.	Horizontal Na Opposite Drive End Vibration Reading Horizontal Na	Vertical gs - Inches Per Second				
80. 81.	Horizontal Na Opposite Drive End Vibration Reading Horizontal Na Ambient Temperature - Fahrenheit	Vertical gs - Inches Per Second				
80. 81.	Horizontal Na Opposite Drive End Vibration Reading Horizontal Na Ambient Temperature - Fahrenheit Na	Vertical gs - Inches Per Second Vertical				
80. 81.	Horizontal Na Opposite Drive End Vibration Reading Horizontal Na Ambient Temperature - Fahrenheit Na Drive End Bearing Temps - Fahrenhe	Vertical gs - Inches Per Second Vertical	Axial			
80. 81.	Horizontal Na Opposite Drive End Vibration Reading Horizontal Na Ambient Temperature - Fahrenheit Na	Vertical gs - Inches Per Second Vertical				

84	4. Document Final Condition with Pictures after paint				
-	Na				
	5 Minutes	10 Minutes	15 Minutes		
83	Opposite Drive End Bearing Temps - Fahrenheit				







85. Final Pics and QC Review

Co sign TRH

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- 5. DELIVERY OF GOODS AND/OR SERVICES. Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
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- 8. WARRANTIES. Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

TermsAndConditions

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- 10. <u>SEVERABILITY</u>. The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
- 11. <u>GOVERNING LAW AND JURISDICTION.</u> Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
- 12. <u>ABANDONED EQUIPMENT.</u> Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
- 13. FORCE MAJEURE. Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earth quake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
- 14. <u>NONWAIVER</u>. No course of dealing or failure of either party to strictly enforce any term, right, or condition of these Standard Terms and Conditions will be construed as a waiver of such term, right or condition. Any waiver by Hi-Speed will only be in writing and will waive no succeeding breach of a term, right or condition.
- 15. <u>ASSIGNMENT.</u> The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
- 16. <u>NO INDIVIDUAL LIABILITY</u>. Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and HI-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between HI-Speed and the Buyer, even if the HI-Speed owner, director, officer or employee is or could be construed to be a party to such contract.