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LR Motor Shop Repairs

**Job Number 104150**

Prepared for Riceland Foods (11100-RLF)

Hwy 79 & N. Park Ave.  
Stuttgart AR 72160

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Recondition Repair Report

FolderID: 104150  
FormID: 23404603

Riceland Foods (11100-RLF)

Hwy 79 & N. Park Ave.

Stuttgart, AR 72160

MOTOR SHOP LR

Priorities Found: ● 3 - High ● 19 - Good

### General

1. Job Number	104150
2. Report Date	02/17/2025
3. Customer	Riceland

### Name Plate Information

4. Manufacturer	WorldWide
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5. Model	PEWWE150-12-445/7T
6. Serial Number	1029622V. WJJ
7. Horsepower	150 HP
8. KW	KW
9. Volts	Volts
230/460	
10. Amps	Amps
358/179	
11. RPM	1190 RPM
12. Frame	445/T7
13. Enclosure	tefc
14. Cycles	60 HZ
15. Phase	3 PH
16. Service Factor	1.25
17. Motor Mount Position	
<b>Initial Inspection</b>	
18. Number of Leads	12
19. Lead Length	15 Inches
20. Lead Size	3
21. Lead Condition	(P) Pass
22. Lead Markings	1-12
23. Lug Size, Condition, and Type	None
24. Winding RTD's	(NA) Not Applicable
25. Winding Rtd's Condition	
26. Shaft Run Out	0
27. Does Shaft Turn Freely	no
28. Does Shaft Have Visible Damage	no
29. Bearing Rtd's	
30. Bearing Rtd's Condition	
31. Contamination	None
32. Frame Condition	(P) Pass
33. Fan Condition	(P) Pass

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34. Broken or missing components	<i>None</i>
<b>Initial Electric Test</b>	
35. Resistance to Ground	0 Mohm
36. Winding Resistance 1-2	0 Ohm
37. Winding Resistance 2-3	Ohm's
38. Winding Resistance 1-3	Ohm's
39. Resistive Imbalance	%
40. Hi-Pot	Ua
41. Surge Test	(F) Fail
42. Stator Condition	rewind
43. Failure Location	roller bearing
72 slots	
<b>Initial Rotor Inspection</b>	
44. Rotor Type	cast aluminum
45. Air Gap <10% Variation	(P) Pass
46. Number of Rotor Bars	59
47. Number of Broken Rotor Bars	0
48. Growler Test	(P) Pass
49. Rotor Condition	(P) Pass
<b>Mechanical Inspection</b>	
50. Bearing Manufacture	FAG



51. Bearing DE Size	NU 319
52. Bearing DE Type	roller
53. DE Bearing Qty.	1
54. Bearing ODE Size	6313 2Z
55. Bearing ODE Type	ball
56. ODE Bearing Qty.	1
57. Insulated Bearing	
58. Lubrication Type	grease
59. Grease Condition	(F) Fail
60. Bearing Retainers	
61. Shaft Grounding Device	
62. DE Seal	

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63.	DE Seal Type/Size	
64.	ODE Seal	
65.	ODE Seal Type/Size	
<b>Root Cause of Failure</b>		
66.	Component Failure	DE bearing
67.	Cause of Failure <i>Contamination or lack of lubrication</i>	
68.	Comments <i>Rewind, NU319, 6313 2Z</i>	
69.	Service Technician	David Maclin
		
<b>Machine Fit Inspection Report</b>		
70.	Shaft Run Out	(P) Pass
71.	Initial Shaft Run Out	0 "
72.	Final Shaft Run Out	0 "
73.	DE Bearing Shaft Fit	(P) Pass



*Machined snap ring groove.*

74.	DE Initial Shaft Bearing Fit Size 1	3.7418 "
75.	DE Initial Shaft Bearing Fit Size 2	3.7419 "
76.	DE Initial Shaft Bearing Fit Size 3	3.7418 "
77.	DE Finial Shaft Bearing Fit Size 1	"
78.	DE Finial Shaft Bearing Fit Size 2	"
79.	DE Finial Shaft Bearing Fit Size 3	"
80.	ODE Bearing Shaft Fit	(P) Pass
81.	ODE Initial Shaft Bearing Fit Size 1	2.5595 "
82.	ODE Initial Shaft Bearing Fit Size 2	2.5595 "
83.	ODE Initial Shaft Bearing Fit Size 3	2.5596 "
84.	ODE Finial Shaft Bearing Fit Size 1	"
85.	ODE Finial Shaft Bearing Fit Size 2	"
86.	ODE Finial Shaft Bearing Fit Size 3	"
87.	DE Air Seal Shaft Fit	(P) Pass

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88.	DE Initial Air Seal Shaft Size	"
89.	DE Final Air Seal Shaft Size	"
● 90.	ODE Air Seal Shaft Fit	(P) Pass
91.	ODE Initial Air Seal Shaft Size	"
92.	ODE Final Air Seal Shaft Size	"
● 93.	DE Endbell Fit	(F) Fail
94.	DE Initial Endbell Fit Size 1	7.876 "
95.	DE Initial Endbell Fit Size 2	7.8763 "
96.	DE Initial Endbell Fit Size 3	7.8759 "
97.	DE Final Endbell Fit Size 1	"
98.	DE Final Endbell Fit Size 2	"
99.	DE Final Endbell Fit Size 3	"
100.	DE Endbell Fit Insulated	
● 101.	DE Endbell Air Seal Fit	(P) Pass
102.	Initial Endbell Air Seal Fit Size	"
103.	Final Endbell Air Seal Fit Size	"
● 104.	ODE Endbell Fit	(P) Pass
105.	ODE Initial Endbell Fit Size 1	5.5123 "
106.	ODE Initial Endbell Fit Size 2	5.5123 "
107.	ODE Initial Endbell Fit Size 3	5.5123 "
108.	ODE Final Endbell Fit Size 1	"
109.	ODE Final Endbell Fit Size 2	"
110.	ODE Final Endbell Fit Size 3	"
111.	ODE Endbell Fit Insulated	
● 112.	ODE Endbell Air Seal Fit	(P) Pass
113.	ODE Initial Endbell Seal Fit Size	"
114.	ODE Final Endbell Seal Fit Size	"
● 115.	Foot Flatness	(P) Pass
● 116.	Foot Condition	(P) Pass
● 117.	Flange Condition	(NA) Not Applicable
118.	Service Technician	David Maclin
		

## Balancing Report

## 119. Balance Type



120. Balance Operating Speed	416 RPM
121. Start Left End	2 Mills
122. Start Right End	1.48 Mills
123. Balancing Specification	2.00 mil
124. Finish Left End	0.21 Mills
125. Finish Right End	0.03 Mills
126. Service Technician	RW

*[Handwritten signature]*

## Assembly and Final Test

127. Meggar Testing Reading	7,320 Mohm
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128. Surge Test	(P) Pass
129. Hi-Pot	Ua
Pass	
130. Winding Resistance 1-2	Ohm's
131. Winding Resistance 2-3	Ohm's
132. Winding Resistance 1-3	Ohm's

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133. Test Run Voltage Phase A

454 Volts



Co sign DM

134. Test Run Amps A

76.90000000000001 Amps



135. Test Run Voltage Phase B

453 Volts



136. Test Run Amps B

75.7 Amps

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137. Test Run Voltage Phase C

**454 Volts**



138. Test Run Amps C

**74.8 Amps**



139. DE Horizontal Vibration Reading

**0.03 In/Sec**

140. DE Vertical Vibration Reading

**0.04 In/Sec**

141. DE Axial Vibration Reading

**0.04 In/Sec**

142. ODE Horizontal Vibration Reading

**0.02 In/Sec**

143. ODE Vertical Vibration Reading

**0.04 In/Sec**

144. ODE Axial Vibration Reading

**0.03 In/Sec**

145. Ambient Temp at start of Test Run

**Degrees F.**

146. Temp at 5 minutes

**Degrees F.**

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147. Temp at 10 minutes	Degrees F.
148. Temp at 15 minutes	Degrees F.
149. Temp at 20 minutes	Degrees F.
150. Temp at 25 minutes	Degrees F.
151. Temp at 30 minutes	Degrees F.
152. Temp at 35 minutes	Degrees F.
153. Temp at 40 minutes	Degrees F.
154. Temp at 45 minutes	Degrees F.
155. Temp at 50 minutes	Degrees F.
156. Temp at 55 minutes	Degrees F.
157. Temp at 60 minutes	Degrees F.
● 158. Motor Paint	(P) Pass







159. Service Technician

RW



Co sign DM



Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Random Coil Rewind Report

FolderID: 104150  
FormID: 23470818

### Riceland Foods (11100-RLF)

Hwy 79 & N. Park Ave.  
Stuttgart, AR 72160

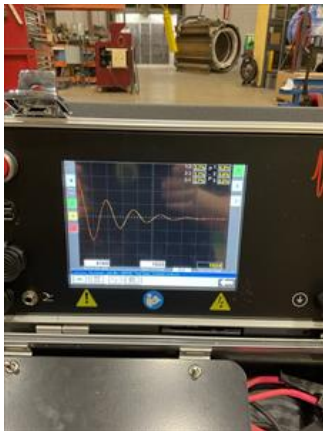
MOTOR SHOP LR

Priorities Found: 4 - Good

General	
1. Job Number	104150
2. Report Date	02/20/2025
3. Customer	Richland Foods
Stator Winding	
4. Core Length	16.5 "
5. Core ID	13.75 "
6. Back Iron Depth	1.375 "
7. Slot Depth	1.25 "
8. Tooth Width	0.26 "
9. Number of Vents	
10. Vent Width	
11. Before Burnout Core loss	(P) Pass
12. Flux Before Burnout	
13. Watts before burnout	
14. Watts loss per lb. before burnout	1.4767 W/lbs.
15. After Burnout Core Loss	(P) Pass
16. Flux After burnout	
17. Watts After Burnout	Watts
18. Watts loss per lb After Burnout	1.11 W/lbs.
19. Core Iron Condition	(P) Pass
20. RTD's	
21. RTD's Reading	
22. Motor Heaters	
23. Heater Qty.	
24. Heater Voltage	
25. Heater Wattage	
26. Thermistors	
27. Number of Poles	6
28. Slots	72
29. Number of Coils	54
30. Coil Weight	
31. Lead Markings	1-12
32. Grouping	18g of 3c
33. Multiple Wires	(Y) Yes

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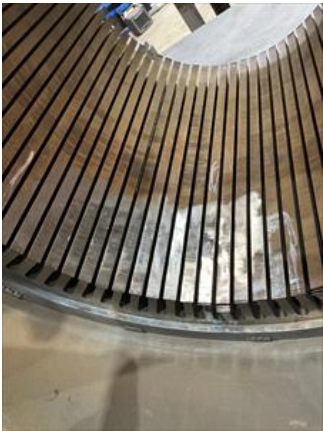
34. Wire Size	
	<i>4 #15</i> <i>3 #14</i>
35. Turns per coil	
	<i>6-7-12</i>
36. Pitch 1 to:	
	<i>8-10-12</i>
37. Connection	
	<i>3 delta @460</i>
38. Lead Length	<b>16 "</b>
39. Lead Size	
40. Number of Leads	<b>12</b>
41. Megger Reading After Rewind	<b>3000 Mohms</b>
42. Coil Machine Slot	
43. Coil Machine Tip	
44. Coil Machine Pitch	
45. Hi Pot Reading After Rewind	<b>0.19 Ua</b>
46. Surge Pattern After Rewind	<b>(P) Pass</b>



47. Service Technician	
	<i>4 in head length both ends</i>

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5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
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13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
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