



KEEPING YOUR FACILITY UP TO SPEED
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LR Motor Shop Repairs

Job Number 104382

Prepared for RAIL SERVICE GROUP

3100 SPRINGER BLVD
LITTLE ROCK AR 72206

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Hi-Speed Industrial Service
7030 Ryburn Dr
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901-873-5300

AC Recondition Repair Report

FolderID: 104382
FormID: 23927339

RAIL SERVICE GROUP
3100 SPRINGER BLVD
LITTLE ROCK, AR 72206

Priorities Found: ● 1 - High ● 25 - Good

General

1. Job Number	104382
2. Report Date	03/31/2025
3. Customer	RAIL SERVICE GROUP

Name Plate Information

4. Manufacturer	VIMARC
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5. Model	KXZ2000-8
6. Serial Number	0102778
7. Horsepower	HP
8. KW	7.3 KW
9. Volts	Volts
 265/460	
10. Amps	Amps
 31.2/18	
11. RPM	885 RPM
12. Frame	
13. Enclosure	TENV
14. Cycles	60 HZ
15. Phase	3 PH
16. Service Factor	1.15
17. Motor Mount Position	
Initial Inspection	
18. Number of Leads	6
19. Lead Length	6 Inches
20. Lead Size	12
 21. Lead Condition	(P) Pass
22. Lead Markings	1-6

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23. Lug Size, Condition, and Type

#12



24. Winding RTD's	(NA) Not Applicable
25. Winding Rtd's Condition	(NA) Not Applicable
26. Shaft Run Out	
.0007	
27. Does Shaft Turn Freely	Yes
28. Does Shaft Have Visible Damage	No
29. Bearing Rtd's	(NA) Not Applicable
30. Bearing Rtd's Condition	(NA) Not Applicable
31. Contamination	
None	
32. Frame Condition	(P) Pass
33. Fan Condition	(NA) Not Applicable
34. Broken or missing components	
Cover bolts	
Initial Electric Test	
35. Resistance to Ground	Mohm
36. Winding Resistance 1-2	Ohm
37. Winding Resistance 2-3	Ohm's
38. Winding Resistance 1-3	Ohm's
39. Resistive Imbalance	%
40. Hi-Pot	Ua
41. Surge Test	(F) Fail

42. Stator Condition

rewind



43. Failure Location

coil to coil short



Initial Rotor Inspection

44. Rotor Type

aluminum cage



45. Air Gap <10% Variation	(NA) Not Applicable
46. Number of Rotor Bars	44
47. Number of Broken Rotor Bars	0
48. Growler Test	(P) Pass
49. Rotor Condition	(P) Pass

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Mechanical Inspection

50. Bearing Manufacture

FAG



51. Bearing DE Size

NU2319E TVP2

52. Bearing DE Type

roller bearing

53. DE Bearing Qty.

1

54. Bearing ODE Size

NU2319E,TVP2



55. Bearing ODE Type

roller bearing

56. ODE Bearing Qty.

1

57. Insulated Bearing

no

58. Lubrication Type

grease

59. Grease Condition

(P) Pass

60. Bearing Retainers

(Y) Yes

61. Shaft Grounding Device

(N) No

62. DE Seal

(NA) Not Applicable

63. DE Seal Type/Size

64. ODE Seal

(NA) Not Applicable

65. ODE Seal Type/Size

Root Cause of Failure



66. Component Failure

winding

67. Cause of Failure

Short turn to turn

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68. Comments	
<i>Rewind</i>	
69. Service Technician	RW
	
Machine Fit Inspection Report	
70. Shaft Run Out	(P) Pass
71. Initial Shaft Run Out	"
 .0005	
72. Final Shaft Run Out	0.0005 "
73. DE Bearing Shaft Fit	(P) Pass



74. DE Initial Shaft Bearing Fit Size 1	3.7411 "
75. DE Initial Shaft Bearing Fit Size 2	3.7411 "
76. DE Initial Shaft Bearing Fit Size 3	3.7411 "
77. DE Finial Shaft Bearing Fit Size 1	"
78. DE Finial Shaft Bearing Fit Size 2	"
79. DE Finial Shaft Bearing Fit Size 3	"
80. ODE Bearing Shaft Fit	(P) Pass



81. ODE Initial Shaft Bearing Fit Size 1	3.7411 "
82. ODE Initial Shaft Bearing Fit Size 2	3.7411 "

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83. ODE Initial Shaft Bearing Fit Size 3	3.7412 "
84. ODE Finial Shaft Bearing Fit Size 1	"
85. ODE Finial Shaft Bearing Fit Size 2	"
86. ODE Finial Shaft Bearing Fit Size 3	"
● 87. DE Air Seal Shaft Fit	(P) Pass
88. DE Initial Air Seal Shaft Size	"
89. DE Final Air Seal Shaft Size	"
● 90. ODE Air Seal Shaft Fit	(P) Pass
91. ODE Initial Air Seal Shaft Size	"
92. ODE Final Air Seal Shaft Size	"
● 93. DE Endbell Fit	(P) Pass
94. DE Initial Endbell Fit Size 1	7.8744 "
95. DE Initial Endbell Fit Size 2	7.8744 "
96. DE Initial Endbell Fit Size 3	7.8744 "
97. DE Final Endbell Fit Size 1	"
98. DE Finial Endbell Fit Size 2	"
99. DE Final Endbell Fit Size 3	"
100. DE Endbell Fit Insulated	(NA) Not Applicable
● 101. DE Endbell Air Seal Fit	(P) Pass
102. Initial Endbell Air Seal Fit Size	"
103. Finial Endbell Air Seal Fit Size	"
● 104. ODE Endbell Fit	(P) Pass
105. ODE Initial Endbell Fit Size 1	7.8747 "
106. ODE Initial Endbell Fit Size 2	7.8742 "
107. ODE Initial Endbell Fit Size 3	7.8742 "
108. ODE Final Endbell Fit Size 1	"
109. ODE Final Endbell Fit Size 2	"
110. ODE Final Endbell Fit Size 3	"
111. ODE Endbell Fit Insulated	(NA) Not Applicable
● 112. ODE Endbell Air Seal Fit	(P) Pass
113. ODE Initial Endbell Seal Fit Size	"
114. ODE Finial Endbell Seal Fit Size	"
● 115. Foot Flatness	(P) Pass
● 116. Foot Condition	(P) Pass
● 117. Flange Condition	(NA) Not Applicable
118. Service Technician	RW
	
 Co sign TRH	
Balancing Report	
119. Balance Type	
120. Balance Operating Speed	RPM
121. Start Left End	Mills
122. Start Right End	Mills
123. Balancing Specification	

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124. Finish Left End	Mills
125. Finish Right End	Mills
126. Service Technician	
Assembly and Final Test	
127. Meggar Testing Reading	9,480 Mohm



128. Surge Test	(P) Pass
129. Hi-Pot	Ua
130. Winding Resistance 1-2	Ohm's
131. Winding Resistance 2-3	Ohm's
132. Winding Resistance 1-3	Ohm's
133. Test Run Voltage Phase A	456 Volts



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134. Test Run Amps A

3.8 Amps



135. Test Run Voltage Phase B

453 Volts



136. Test Run Amps B

3.8 Amps



137. Test Run Voltage Phase C

456 Volts

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138. Test Run Amps C

3.8 Amps



139. DE Horizontal Vibration Reading	In/Sec
140. DE Vertical Vibration Reading	In/Sec
141. DE Axial Vibration Reading	In/Sec
142. ODE Horizontal Vibration Reading	In/Sec
143. ODE Vertical Vibration Reading	In/Sec
144. ODE Axial Vibration Reading	In/Sec
145. Ambient Temp at start of Test Run	Degrees F.
146. Temp at 5 minutes	Degrees F.
147. Temp at 10 minutes	Degrees F.
148. Temp at 15 minutes	Degrees F.
149. Temp at 20 minutes	Degrees F.
150. Temp at 25 minutes	Degrees F.
151. Temp at 30 minutes	Degrees F.
152. Temp at 35 minutes	Degrees F.
153. Temp at 40 minutes	Degrees F.
154. Temp at 45 minutes	Degrees F.
155. Temp at 50 minutes	Degrees F.
156. Temp at 55 minutes	Degrees F.
157. Temp at 60 minutes	Degrees F.
● 158. Motor Paint	(P) Pass

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159. Service Technician

RW



Co sign TRH



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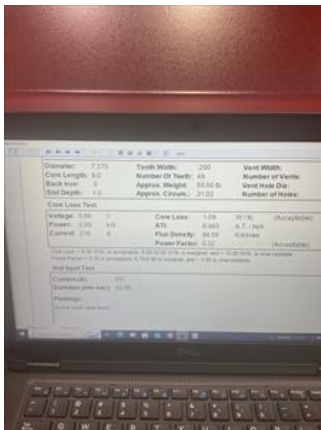
AC Random Coil Rewind Report

FolderID: 104382
FormID: 23936284

RAIL SERVICE GROUP
3100 SPRINGER BLVD
LITTLE ROCK, AR 72206

Priorities Found: ● **5 - Good**

General	
1. Job Number	104382
2. Report Date	03/31/2025
3. Customer	Rail Service Group
Stator Winding	
4. Core Length	8 "
5. Core ID	7.375 "
6. Back Iron Depth	0.5 "
7. Slot Depth	1 "
8. Tooth Width	0.25 "
9. Number of Vents	
10. Vent Width	"
● 11. Before Burnout Core loss	(P) Pass
12. Flux Before Burnout	
13. Watts before burnout	2.182 Watts
14. Watts loss per lb. before burnout	W/lbs.
● 15. After Burnout Core Loss	(NA) Not Applicable
16. Flux After burnout	




17. Watts After Burnout	Watts
18. Watts loss per lb After Burnout	W/lbs.
● 19. Core Iron Condition	(P) Pass
20. RTD's	(NA) Not Applicable
21. RTD's Reading	Ohm's
22. Motor Heaters	(NA) Not Applicable

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23. Heater Qty.	
24. Heater Voltage	Volts
25. Heater Wattage	Watts
26. Thermistors	(NA) Not Applicable
27. Number of Poles	6
28. Slots	48
29. Number of Coils	24
30. Coil Weight	14.4 Lbs.
31. Lead Markings 1-6	
32. Grouping 12-2	
33. Multiple Wires	(Y) Yes
34. Wire Size 2#21	
35. Turns per coil	33
36. Pitch 1 to:	5
37. Connection 2Y2D	
38. Lead Length	10 "
39. Lead Size	14
40. Number of Leads	6
41. Megger Reading After Rewind	17549 Mohms
42. Coil Machine Slot	2
43. Coil Machine Tip	
44. Coil Machine Pitch	9.25
45. Hi Pot Reading After Rewind	0.027 Ua
46. Surge Pattern After Rewind	(P) Pass



47. Service Technician	RW
	

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4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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10. **SEVERABILITY.** The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
12. **ABANDONED EQUIPMENT.** Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
14. **NONWAIVER.** No course of dealing or failure of either party to strictly enforce any term, right, or condition of these Standard Terms and Conditions will be construed as a waiver of such term, right or condition. Any waiver by Hi-Speed will only be in writing and will waive no succeeding breach of a term, right or condition.
15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
16. **NO INDIVIDUAL LIABILITY.** Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and Hi-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between Hi-Speed and the Buyer, even if the Hi-Speed owner, director, officer or employee is or could be construed to be a party to such contract.