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— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

**Job Number 104382**

Prepared for RAIL SERVICE GROUP

3100 SPRINGER BLVD  
LITTLE ROCK AR 72206

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Recondition Repair Report

FolderID: 104382  
FormID: 23927339

RAIL SERVICE GROUP  
3100 SPRINGER BLVD  
LITTLE ROCK, AR 72206

Priorities Found: ● 1 - High ● 23 - Good

### General

1. Job Number	104382
2. Report Date	03/31/2025
3. Customer	RAIL SERVICE GROUP

### Name Plate Information

4. Manufacturer	VIMARC
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5. Model	KXZ2000-8
6. Serial Number	0102778
7. Horsepower	HP
8. KW	7.3 KW
9. Volts	Volts
265/460	
10. Amps	Amps
31.2/18	
11. RPM	885 RPM
12. Frame	
13. Enclosure	TENV
14. Cycles	60 HZ
15. Phase	3 PH
16. Service Factor	1.15
17. Motor Mount Position	
<b>Initial Inspection</b>	
18. Number of Leads	6
19. Lead Length	6 Inches
20. Lead Size	12
21. Lead Condition	(P) Pass
22. Lead Markings	1-6

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23. Lug Size, Condition, and Type

#12



24. Winding RTD's	(NA) Not Applicable
25. Winding Rtd's Condition	(NA) Not Applicable
26. Shaft Run Out	
.0007	
27. Does Shaft Turn Freely	Yes
28. Does Shaft Have Visible Damage	No
29. Bearing Rtd's	(NA) Not Applicable
30. Bearing Rtd's Condition	(NA) Not Applicable
31. Contamination	
None	
32. Frame Condition	(P) Pass
33. Fan Condition	(NA) Not Applicable
34. Broken or missing components	
Cover bolts	
<b>Initial Electric Test</b>	
35. Resistance to Ground	Mohm
36. Winding Resistance 1-2	Ohm
37. Winding Resistance 2-3	Ohm's
38. Winding Resistance 1-3	Ohm's
39. Resistive Imbalance	%
40. Hi-Pot	Ua
41. Surge Test	(F) Fail



42. Stator Condition

rewind



43. Failure Location

coil to coil short



**Initial Rotor Inspection**

44. Rotor Type

aluminum cage



45. Air Gap <10% Variation	(NA) Not Applicable
46. Number of Rotor Bars	44
47. Number of Broken Rotor Bars	0
48. Growler Test	(P) Pass
49. Rotor Condition	(P) Pass

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## Mechanical Inspection

50. Bearing Manufacture

FAG



51. Bearing DE Size

NU2319E TVP2

52. Bearing DE Type

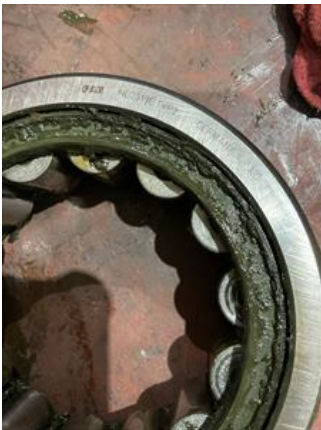
roller bearing

53. DE Bearing Qty.

1

54. Bearing ODE Size

NU2319E,TVP2



55. Bearing ODE Type

roller bearing

56. ODE Bearing Qty.

1

57. Insulated Bearing

no

58. Lubrication Type

grease

59. Grease Condition

(P) Pass

60. Bearing Retainers

(Y) Yes

61. Shaft Grounding Device

(N) No

62. DE Seal

(NA) Not Applicable

63. DE Seal Type/Size

64. ODE Seal

(NA) Not Applicable

65. ODE Seal Type/Size

### Root Cause of Failure

66. Component Failure



winding

67. Cause of Failure

*Short turn to turn*

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68. Comments	
<i>Rewind</i>	
69. Service Technician	RW
	
<b>Machine Fit Inspection Report</b>	
70. Shaft Run Out	(P) Pass
71. Initial Shaft Run Out	"
 .0005	
72. Final Shaft Run Out	0.0005 "
73. DE Bearing Shaft Fit	(P) Pass



74. DE Initial Shaft Bearing Fit Size 1	3.7411 "
75. DE Initial Shaft Bearing Fit Size 2	3.7411 "
76. DE Initial Shaft Bearing Fit Size 3	3.7411 "
77. DE Finial Shaft Bearing Fit Size 1	"
78. DE Finial Shaft Bearing Fit Size 2	"
79. DE Finial Shaft Bearing Fit Size 3	"
80. ODE Bearing Shaft Fit	(P) Pass



81. ODE Initial Shaft Bearing Fit Size 1	3.7411 "
82. ODE Initial Shaft Bearing Fit Size 2	3.7411 "

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83. ODE Initial Shaft Bearing Fit Size 3	3.7412 "
84. ODE Finial Shaft Bearing Fit Size 1	"
85. ODE Finial Shaft Bearing Fit Size 2	"
86. ODE Finial Shaft Bearing Fit Size 3	"
87. DE Air Seal Shaft Fit	(P) Pass
88. DE Initial Air Seal Shaft Size	"
89. DE Final Air Seal Shaft Size	"
90. ODE Air Seal Shaft Fit	(P) Pass
91. ODE Initial Air Seal Shaft Size	"
92. ODE Final Air Seal Shaft Size	"
93. DE Endbell Fit	(P) Pass
94. DE Initial Endbell Fit Size 1	7.8744 "
95. DE Initial Endbell Fit Size 2	7.8744 "
96. DE Initial Endbell Fit Size 3	7.8744 "
97. DE Final Endbell Fit Size 1	"
98. DE Finial Endbell Fit Size 2	"
99. DE Final Endbell Fit Size 3	"
100. DE Endbell Fit Insulated	(NA) Not Applicable
101. DE Endbell Air Seal Fit	(P) Pass
102. Initial Endbell Air Seal Fit Size	"
103. Finial Endbell Air Seal Fit Size	"
104. ODE Endbell Fit	(P) Pass
105. ODE Initial Endbell Fit Size 1	7.8747 "
106. ODE Initial Endbell Fit Size 2	7.8742 "
107. ODE Initial Endbell Fit Size 3	7.8742 "
108. ODE Final Endbell Fit Size 1	"
109. ODE Final Endbell Fit Size 2	"
110. ODE Final Endbell Fit Size 3	"
111. ODE Endbell Fit Insulated	(NA) Not Applicable
112. ODE Endbell Air Seal Fit	(P) Pass
113. ODE Initial Endbell Seal Fit Size	"
114. ODE Finial Endbell Seal Fit Size	"
115. Foot Flatness	(P) Pass
116. Foot Condition	(P) Pass
117. Flange Condition	(NA) Not Applicable
118. Service Technician	RW



Co sign TRH

### Balancing Report

119. Balance Type
120. Balance Operating Speed
121. Start Left End
122. Start Right End
123. Balancing Specification

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124. Finish Left End
125. Finish Right End
126. Service Technician
<b>Assembly and Final Test</b>
127. Meggar Testing Reading
128. Surge Test
129. Hi-Pot
130. Winding Resistance 1-2
131. Winding Resistance 2-3
132. Winding Resistance 1-3
133. Test Run Voltage Phase A
134. Test Run Amps A
135. Test Run Voltage Phase B
136. Test Run Amps B
137. Test Run Voltage Phase C
138. Test Run Amps C
139. DE Horizontal Vibration Reading
140. DE Vertical Vibration Reading
141. DE Axial Vibration Reading
142. ODE Horizontal Vibration Reading
143. ODE Vertical Vibration Reading
144. ODE Axial Vibration Reading
145. Ambient Temp at start of Test Run
146. Temp at 5 minutes
147. Temp at 10 minutes
148. Temp at 15 minutes
149. Temp at 20 minutes
150. Temp at 25 minutes
151. Temp at 30 minutes
152. Temp at 35 minutes
153. Temp at 40 minutes
154. Temp at 45 minutes
155. Temp at 50 minutes
156. Temp at 55 minutes
157. Temp at 60 minutes
158. Motor Paint
159. Service Technician



Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Random Coil Rewind Report

FolderID: 104382  
FormID: 23936284

**RAIL SERVICE GROUP**  
3100 SPRINGER BLVD  
LITTLE ROCK, AR 72206

Priorities Found:

General	
1. Job Number	104382
2. Report Date	03/31/2025
3. Customer	Rail Service Group
Stator Winding	
4. Core Length	8 "
5. Core ID	"
6. Back Iron Depth	
7. Slot Depth	
8. Tooth Width	
9. Number of Vents	
10. Vent Width	
11. Before Burnout Core loss	
12. Flux Before Burnout	
13. Watts before burnout	
14. Watts loss per lb. before burnout	
15. After Burnout Core Loss	
16. Flux After burnout	
17. Watts After Burnout	
18. Watts loss per lb After Burnout	
19. Core Iron Condition	
20. RTD's	
21. RTD's Reading	
22. Motor Heaters	
23. Heater Qty.	
24. Heater Voltage	
25. Heater Wattage	
26. Thermistors	
27. Number of Poles	
28. Slots	
29. Number of Coils	
30. Coil Weight	
31. Lead Markings	
32. Grouping	
33. Multiple Wires	
34. Wire Size	
35. Turns per coil	

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36.	Pitch 1 to:
37.	Connection
38.	Lead Length
39.	Lead Size
40.	Number of Leads
41.	Megger Reading After Rewind
42.	Coil Machine Slot
43.	Coil Machine Tip
44.	Coil Machine Pitch
45.	Hi Pot Reading After Rewind
46.	Surge Pattern After Rewind
47.	Service Technician



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1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
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3. **SCOPE OF GOODS AND/OR SERVICES.** The goods and/or services provided by Hi-Speed pursuant to any quotation shall be limited exclusively to those goods and/or services expressly identified therein. Hi-Speed does not assume any responsibility and/or liability for the failure to provide any other goods and/or services not identified in any quotation. Modifications, additions or deletions to or from the scope referenced in any quotation shall only be effective if evidenced in writing and signed by Hi-Speed. The sale of any of all goods and/or services affected by such modification, addition or deletion shall be subject to these same Standard Terms and Conditions whether or not referenced therein.
4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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16. **NO INDIVIDUAL LIABILITY.** Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and Hi-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between Hi-Speed and the Buyer, even if the Hi-Speed owner, director, officer or employee is or could be construed to be a party to such contract.