

LR Motor Shop Repairs

Job Number 104137

Prepared for JACK TYLER

6112 PATERSON ST LITTLE ROCK AR 72209

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Balancing Report

JACK TYLER

6112 PATERSON ST LITTLE ROCK, AR 72209

MOTOR SHOP LR

Priorities Found: 1 - Good

FIIOIILIE	s Found. T - Good		
Gene	ral		
1.	Job Number		104137
2.	Report Date		04/10/2025
3.	Customer		Jack Tyler
Balar	cing Report		
4.	Balance Type		
-	In shop		
5.	Balance Operating Speed		RPM
-	1800rpm		
6.	Starting Measurements		
	Left End	Right End	





Rotor Impeller

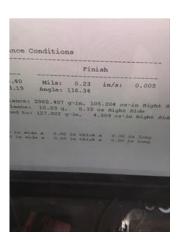
7. Balancing Specification

8. Finished Measurements

Left End

Right End





Rotor Impeller

- 9. List Parts Needed
- 10. Service Technician

 $\mathbf{C}\mathbf{w}$

Chris





AC Inspection as Found JACK TYLER

6112 PATERSON ST LITTLE ROCK, AR 72209 FolderID: 104137 FormID: 23969598

AC Inspection - Rev. 2	Repair Stage:	Fina

Location: MOTOR SHOP LR

Serial Number:

Priorities Found: 1 - High 2 - Good

Overall Condition

- 1. Report Date
- 2. Nameplate Picture
- 3. Photos of all six sides of the machine.



- Describe the Overall Condition of the Equipment as Received
 Distance from the end of the shaft to the Coupling/Sheave

 Initial Mechanical/Electrical
- 6. Does Shaft Turn Freely?
 - 7. Does the shaft require T.I.R in Lathe to identify additional repairs?
 - 8. Does Shaft Have Visible Damage?
 - 9. Assembled Shaft Runout
 - 10. Assembled Shaft End Play
 - 11. Air Gap Variation <10%
 - 12. Lead Condition
 - 13. Lead Length
 - 14. Does it have Lugs?, If so what is the Stud Size?
 - 15. Lead Numbers
 - 16. Stator Temperature Detector Rating and Function

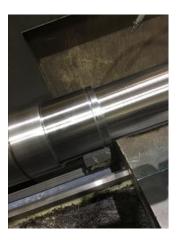
Quantity Rating Quantity Passed

17. Bearing Temperature Detector Rating and Function

Quantity Rating Quantity Passed

	Frame Condition				
19.	Fan Condition				
20.	Does motor have internal fan?				
21.	Heater Quantity, Ratings				
	Quantity	Volts/Watts	Pass/Fail		
	Broken or Missing Components				
	Electrical Inspection				
	Insulation Resistance/Megger				
24.	Winding Resistance				
	1-2	1-3	2-3		
25	Perform Surge Test				
26.					
27.					
28.					
	Stator Overloads/Ohms				
	anical Inspection				
	Drive End Bearing Brand				
	Drive End Bearing Number-				
	Drive End Bearing Qty.				
33.					
	Drive End Lubrication Type				
35.					
36.					
37.	. Drive End Bearing Condition				
38.	. Opposite Drive End Bearing Brand				
39.					
40.	. Opposite Drive End Bearing Qty.				
41.	. Opposite Drive End Bearing Type				
42.	. Opposite Drive End Lubrication Type				
43.	11	-			
44.	''' '	•			
45.	11 0				
46.					
47.	''				
48.	•	400 do 2200	240 daggae		
	0 degrees	120 degrees	240 degrees		
49.	DE Sleeve Bearing Outside Diameter				
	0 degrees	120 degrees	240 degrees		
	-				
50.	DE Sleeve Bearing Housing Inside Dia	ameter			
	0 degrees	120 degrees	240 degrees		
51.	0 0				
	0 degrees	120 degrees	240 degrees		

52.	ODE Sleeve Bearing Inside Diameter				
	0 degrees	120 degrees	240 degrees		
53.	ODE Sleeve Bearing Outside Diameter				
	0 degrees	120 degrees	240 degrees		
	ODE Clasus Bassins Hausins Incide I	Diamenton			
54.	ODE Sleeve Bearing Housing Inside I		040 de mese		
	0 degrees	120 degrees	240 degrees		
55.	ODE Sleeve Bearing to Housing Clea	rance			
	0 degrees	120 degrees	240 degrees		
	3	3	Ü		
Rotor	Inspection				
56.	Rotor Type/Material				
57.	Growler Test				
58.	Number of Rotor Bars				
59.	Rotor Condition				
60.	List the Parts needed for the Repair B	elow			
61.	Signature of Technician that Disassen	nbled Motor			
Mecha	anical Fits- Rotor				
62.	Shaft Runout		0.075 inches		
-	.075 before repair.				
63.	Rotor Runout				
	Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing		
	0.045	0.03	0.025		
64.	Coupling Fit Closest to Bearing Housi	ng			
	0 Degrees	90 Degrees	120 Degrees		
65.	Coupling Fit Closest to the end of the				
	0 Degrees	60 Degrees	120 Degrees		
	4.5	4.5001	4.5		
-	Seal fit welded and remachined				



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66.	Drive End Bearing Shaft Fit		
	0 Degrees	60 Degrees	120 Degrees
	5.5133	5.5129	5.5132



67.	Drive End Bearing Shaft Fit Condition			(P) Pass
68.	Opposite Drive End Bearing Shaft Fit			
	0 Degrees	60 Degrees	120 Degrees	
-	Surface is .012 out from the rotor. Weld	and remachine.		
69.	Opposite Drive End Bearing Shaft Fit Condition			(F) Fail
70.	Shaft Air Seal Fits			
	Drive End Air Seal	Opposite Drive End Air Seal		
-	Welded and remachined.			



Mecha	Mechanical Fits- Bearing Housings					
71.	Drive End - Endbell Bearing Fit					
	0 Degrees	60 Degrees	120 Degrees			
72.	2. Drive End - Endbell Bearing Fit Condition					
73.	Opposite Drive End - Endbell Bearing	ı Fit				
	0 Degrees	60 Degrees	120 Degrees			
74.	74. Opposite Drive End - Endbell Bearing Fit Condition					

75. Bearing Cap Condition	
Drive End Bearing Cap	Opposite Drive End Bearing Cap
76. End Bell Air Seal Fits	
Drive End Air Seal	Opposite Drive End Air Seal
77. List Machine Work Needed Below	
78. Technician	
Root Cause of Failure	
79. Failure locations	
80. Root cause of failure	
Dynamic Balance Report	
81. Rotor Weight and Balance Grade	
Rotor Weight	Balance Grade
82. Initial Balance Readings	





Rotor Impeller

83. Final Balance Readings

Drive End Opposite Drive End





Rotor Impeller

Muri

84. Technician Cw

Rewind

85	Core -	Test	Results -	. Watte	loss ne	r Pound
OJ.	COLE	ıcsı	Licouito .	· vvalio	1033 00	i i ouiiu

Pre-Burnout Post Burnout

86. Core Hot Spot Test

Pre-Burnout Post-Burnout

- 87. Post Rewind Electrical Test-Insulation Resistance
- 88. Post Rewind Polarization Index
- 89. Post Rewind Winding Resistance

1-2 1-3 2-3

- 90. Post Rewind Surge Test
- 91. Post Rewind Hi-Pot
- 92. Technician

Mechanical Fits- Rotor - Post Repair

93. Shaft Runout Post Repair 0.001 inches

94. Rotor Runout Post Repair

Drive End Bearing Fit Rotor Body Opposite Drive End Bearing

0.002 0.003

95.	5. Coupling Fit Closest to Bearing Housing Post Repair		
	0 Degrees	90 Degrees	120 Degrees
	5.0003	5.0004	5.0005



96. Coupling Fit Closest to the	96. Coupling Fit Closest to the end of the Shaft Post Repair			
0 Degrees	60 Degrees	120 Degrees		
4.4995	4.9995	4.5		
Seal fit closest to d.e.				

97. Drive End Bearing Shaft	Drive End Bearing Shaft Fit Post Repair			
0 Degrees	60 Degrees	120 Degrees		
	98. Opposite Drive End Bearing Shaft Fit Post Repair			
98. Opposite Drive End Bear	ing Shaft Fit Post Repair			
98. Opposite Drive End Bear 0 Degrees	ing Shaft Fit Post Repair 60 Degrees	120 Degrees		

99. Shaft Air Seal Fits Post Repair

Drive End Air Seal

Opposite Drive End Air Seal

4.998

Welded air seal fit.



100. Shaft Repair Sign-off Gary

.

Mechanical Fits- Bearing Housings - Post Repair					
101.	01. Drive End - Endbell Bearing Fit Post Repair				
	0 Degrees	60 Degrees	120 Degrees		
102.	Opposite Drive End - Endbell Bearing	Fit Post Repair			
	0 Degrees	60 Degrees	120 Degrees		
100	Pageing Can Condition Doct Panair				
103.	Bearing Cap Condition Post Repair				
	Drive End Bearing Cap	Opposite Drive End Bearing Cap			
104	End Bell Air Seal Fits Post Repair				
104.	Drive End Air Seal	Opposite Drive End Air Seel			
	Drive End Ali Seal	Opposite Drive End Air Seal			
105.	5. DE Sleeve Bearing Inside ID Post Repair				
	Measure 1	Measure 2	Measure 3		
106.	. DE Sleeve Bearing Outside ID Post Repair				
	Measure 1	Measure 2	Measure 3		
107.	7. DE Sleeve Bearing Inside OD Post Repair				
	Measure 1	Measure 2	Measure 3		
108.	DE Sleeve Bearing Outside OD Post I	Repair			
	Measure 1	Measure 2	Measure 3		
400	Ford Dell Day air Oissa aff				
109.	End Bell Repair Sign-off				

4.40							
110.	ODE Sleeve Bearing Inside ID Post R	•					
	Measure 1	Measure 2	Measure 3				
444							
111.	ODE Sleeve Bearing Outside ID Post						
	Measure 1	Measure 2	Measure 3				
112	ODE Sleeve Bearing Inside OD Post I	Donoir					
112.	Measure 1	Measure 2	Measure 3				
	weasure i	weasure 2	Measure 3				
113.	ODE Sleeve Bearing Outside OD Pos	t Repair					
	Measure 1	Measure 2	Measure 3				
	Modello 1	Modeure 2	Wodou's s				
Assen	nbly						
	QC Check All Parts for Cleanliness Pr	ior to Assembly					
115.	Photograph All Major Components pri	or to assembly					
	6. Final Insulation Resistance Test						
117.	7. Assembled Shaft Endplay						
	Assembled Shaft Runout						
119.	Test Run Voltage						
	Volts	Volts	Volts				
120.	Test Run Amperage						
	Amps	Amps	Amps				
121.	Drive End Vibration Readings - Inches	s Per Second					
	Horizontal	Vertical	Axial				
400	0 " 0 " 5 " 5 " "						
122.	Opposite Drive End Vibration Reading						
	Horizontal	Vertical	Axial				
123	Ambient Temperature - Fahrenheit						
	Drive End Bearing Temps - Fahrenhei	it					
121.	5 Minutes	10 Minutes	15 Minutes				
	3 Milliates	10 Millutes	13 Williates				
125.	25. Drive End Bearing Temps - Fahrenheit 20-30 Minutes						
	20 Minutes	25 Minutes	30 Minutes				
126.	Drive End Bearing Temps - Fahrenhei	t 35-45 Minutes					
	35 Minutes	40 Minutes	45 Minutes				
127.	Drive End Bearing Temps - Fahrenhei						
	50 Minutes	55 Minutes	60 Minutes				
128.	Opposite Drive End Bearing Temps -						
	5 Minutes	10 Minutes	15 Minutes				
120	129. Opposite Drive End Bearing Temps - Fahrenheit 20-30 Minutes						
129.			20 Minutes				
	20 Minutes	25 Minutes	30 Minutes				

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130.). Opposite Drive End Bearing Temps - Fahrenheit 35-45 Minutes				
	35 Minutes	40 Minutes	45 Minutes		
131.	Opposite Drive End Bearing Temps -				
	50 Minutes	55 Minutes	60 Minutes		
132.	132. Stator Temperatures- Fahrenheit				
	5 Minutes	10 Minutes	15 Minutes		
133.	33. Stator Temperatures- Fahrenheit 20-30 Minutes				
	20 Minutes	25 Minutes	30 Minutes		
134.	Stator Temperatures- Fahrenheit 35-4	15 Minutes			
	35 Minutes	40 Minutes	45 Minutes		
135.	35. Stator Temperatures- Fahrenheit 50-60 Minutes				
	50 Minutes	55 Minutes	60 Minutes		
136.	36. Document Final Condition with Pictures after paint				
137.	Final Pics and QC Review				

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- 4. <u>BILLING AND PAYMENT TERMS.</u> Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
- 5. <u>DELIVERY OF GOODS AND/OR SERVICES.</u> Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
- **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buver agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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- 8. <u>WARRANTIES.</u> Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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- 10. <u>SEVERABILITY.</u> The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
- 11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
- 12. ABANDONED EQUIPMENT. Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
- 13. FORCE MAJEURE. Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earth quake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
- 14. <u>NONWAIVER.</u> No course of dealing or failure of either party to strictly enforce any term, right, or condition of these Standard Terms and Conditions will be construed as a waiver of such term, right or condition. Any waiver by Hi-Speed will only be in writing and will waive no succeeding breach of a term, right or condition.
- 15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
- 16. NO INDIVIDUAL LIABILITY. Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and HI-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between HI-Speed and the Buyer, even if the HI-Speed owner, director, officer or employee is or could be construed to be a party to such contract.