



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

Job Number 104394

Prepared for Jacksonville Waste Water

248 Cloverdale Road
Jacksonville AR 72076

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AC Inspection as Found - *LITTLE ROCK MOTOR
SHOP*

AC Inspection - Rev. 2: *P36G3364*

1.0

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AC Inspection as Found

Jacksonville Waste Water

248 Cloverdale Road
Jacksonville, AR 72076

FolderID: 104394
FormID: 23954951

AC Inspection - Rev. 2

Location: LITTLE ROCK MOTOR SHOP

Serial Number: P36G3364

Description: 75 HP BALDOR

Hi-Speed Job Number: 104394

Manufacturer: Baldor

Product Number: ECP4316TP

Serial Number: P36G3364

HP/kW: 75 (HP)

RPM: 1780 (RPM)

Frame: 365T

Voltage: 230 / 460

Current: 171/85.9 (Amps)

Phase: Three

Hz: 60 (Hz)

Service Factor: 1.15

Enclosure: TEFC

of Leads: 9

J-box Included: None

Coupling/Sheave: None

Date Received: 04/03/2025

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Rewind: No

Shaft Machined Fit Repairs
Required: No

Bearing Housing Machined
Fit Repairs Required: Yes

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: ● 4 - High ● 11 - Good

Overall Condition

1. Report Date

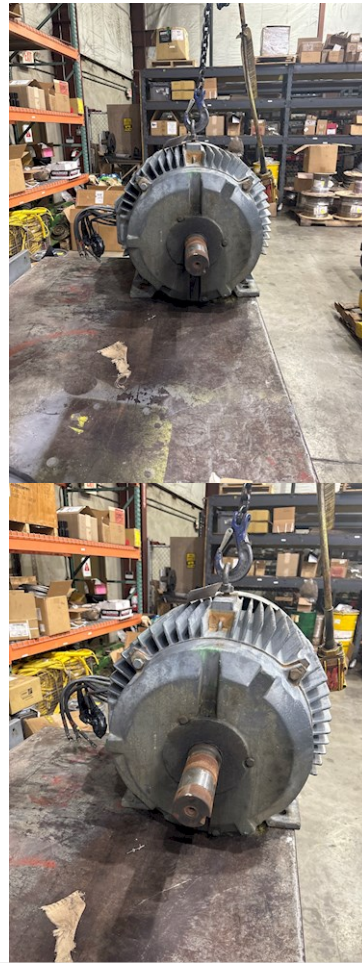
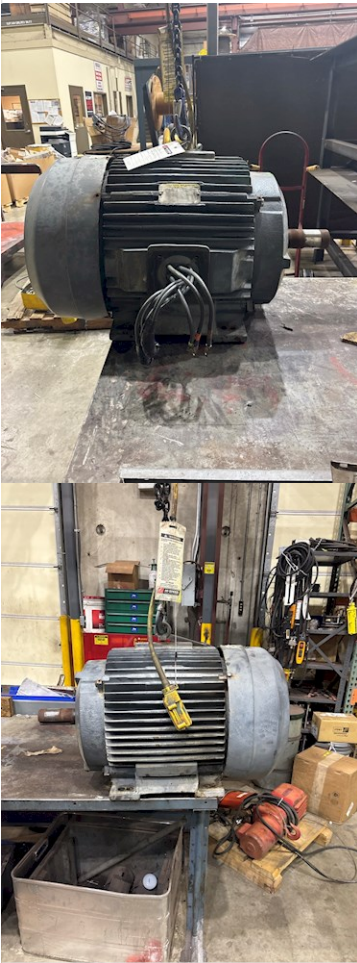
04/03/2025

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2. Nameplate Picture

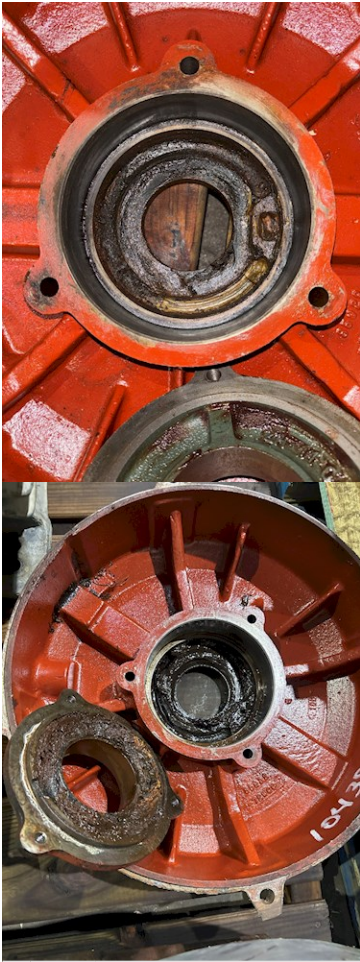


3. Photos of all six sides of the machine.



4. Describe the Overall Condition of the Equipment as Received

Contamination in drive end bearing , bearing dry. End bells surface pitting.



<input checked="" type="radio"/>	5. Is this a UL Listed Motor	(No) No
<input checked="" type="radio"/>	6. Is the motor water cooled or can be pressure checked before teardown	(No) No
Initial Mechanical/Electrical		
<input checked="" type="radio"/>	7. Does Shaft Turn Freely?	(Y) Yes
	8. Does the shaft require T.I.R in Lathe to identify additional repairs?	
	9. Does Shaft Have Visible Damage?	(No) No
<input checked="" type="radio"/>	10. Assembled Shaft Runout	0.002 Inches
	11. Assembled Shaft End Play	inches
	12. Air Gap Variation <10%	
<input checked="" type="radio"/>	13. Lead Condition	(P) Pass
	14. Lead Length	13.5 Inches
<input checked="" type="radio"/>	15. Does it have Lugs?, If so what is the Stud Size?	(Yes) Yes
	1/4	
	16. Lead Numbers	1-9
	17. Frame Condition	left rear foot cracked old weld

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18. Fan Condition

(F) Fail

Blade broken



19. Does motor have internal fan?

20. Broken or Missing Components

21. Are the Leads insulated with Chico or other material

(No) No

Initial Electrical Inspection

22. Insulation Resistance/Megger

Megohms

Test Date	4/3/2025	4/3/2025
Test Time	10:03:55 AM	9:53:03 AM
L3-L1 (Ohms)	0.0873 Corr: 0...	
Max Delta R %	0.260	
Coil 1 (Ohms)	0.1303 Corr: 0...	
Coil 2 (Ohms)	0.1309 Corr: 0...	
Coil 3 (Ohms)	0.1310 Corr: 0...	
Megohm Stat...	PASS	No Test
Volts (V)	504	
I(μA)	0.0661	
Resist	7620	
At 40°C	2057	
PI Status	No Test	No Test
Volts (V)		
P.D. Ratio		
Nameplate	Application	Results Summary

23. Winding Resistance

1-2

1-3

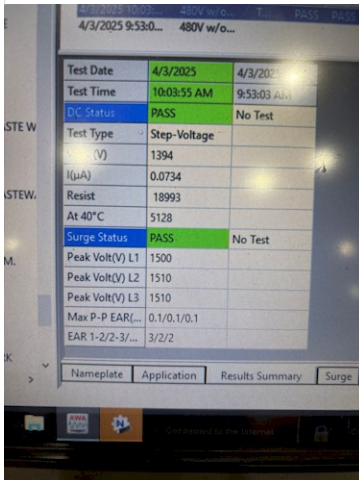
2-3

Route	Data	Tests	Trending
Time	4/3/2025 10:03:...	480V w/o...	T... PASS PASS
Time	4/3/2025 9:53:0...	480V w/o...	
Test Date	4/3/2025	4/3/2025	
Test Time	10:03:55 AM	9:53:03 AM	
Resist Status	PASS	No Test	
Bal L1 (Ohms)			
Bal L2 (Ohms)			
Bal L3 (Ohms)			
L1-L2 (Ohms)	0.0871 Corr: 0...		
L2-L3 (Ohms)	0.0873 Corr: 0...		
L3-L1 (Ohms)	0.0873 Corr: 0...		
Max Delta R %	0.260		
Coil 1 (Ohms)	0.1303 Corr: 0...		
Coil 2 (Ohms)	0.1309 Corr: 0...		
Coil 3 (Ohms)	0.1310 Corr: 0...		
Megohm Stat...	PASS	No Test	
Volts (V)	504		
Nameplate	Application	Results Summary	Surge

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24. Perform Surge Test

(P) Pass



Test Date	4/3/2025	4/3/2025
Test Time	10:03:55 AM	9:53:03 AM
D/C Status	PASS	No Test
Test Type	Step-Voltage	
V	1394	
I(μA)	0.0734	
Resist	18993	
At 40°C	5128	
Surge Status	PASS	No Test
Peak Volt(V) L1	1500	
Peak Volt(V) L2	1510	
Peak Volt(V) L3	1510	
Max P-P EAR[...]	0.1/0.1/0.1	
EAR 1-2/2-3/...	3/2/2	

25. Number of Stator Slots

60

26. Stator Condition



27. Stator Thermistors/Ohms

na

28. Stator Overloads/Ohms

na

Mechanical Inspection

29. Drive End Bearing Brand

30. Drive End Bearing Number-

6313

31. Drive End Bearing Qty.

1

32. Drive End Bearing Type

(Ball) Ball Bearing





33. Drive End Lubrication Type



(Grease) Grease Lubricated





34. Drive End Bearing Insulation or Grounding Device?

na

35. Drive End Wavy Washer/Snap-Ring Other Retention Device?

36. Drive End Bearing Condition		contamination
		
37. Opposite Drive End Bearing Brand		
38. Opposite Drive End Bearing Number-		6313
39. Opposite Drive End Bearing Qty.		1
40. Opposite Drive End Bearing Type		(Ball) Ball Bearing
41. Opposite Drive End Lubrication Type		(Grease) Grease Lubricated
42. Opposite Drive End Bearing Insulation or Grounding Device?		
43. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?		wavy washer
44. Opposite Drive End Bearing Condition		contamination
		
45. Drive End Seal		
46. Opposite Drive End Seal		
Rotor Inspection		
47. Rotor Type/Material		(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
48. Growler Test		(Pass) Pass
49. Number of Rotor Bars		43
50. Rotor Condition		good
51. List the Parts needed for the Repair Below		
52. Signature of Technician that Disassembled Motor		
Mechanical Fits- Rotor		
53. Shaft Runout		inches

54. Rotor Runout			
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing	
55. Coupling Fit Closest to Bearing Housing			
0 Degrees	90 Degrees	120 Degrees	
56. Coupling Fit Closest to the end of the Shaft			
0 Degrees	60 Degrees	120 Degrees	
57. Drive End Bearing Shaft Fit			
0 Degrees	60 Degrees	120 Degrees	
2.5596	2.5593	2.5594	
58. Drive End Bearing Shaft Fit Condition			(P) Pass
59. Opposite Drive End Bearing Shaft Fit			
0 Degrees	60 Degrees	120 Degrees	
2.5595	2.5594	2.5595	
60. Opposite Drive End Bearing Shaft Fit Condition			(P) Pass
61. Shaft Air Seal Fits			
Drive End Air Seal	Opposite Drive End Air Seal		
Mechanical Fits- Bearing Housings			
62. Drive End - Endbell Bearing Fit			
0 Degrees	60 Degrees	120 Degrees	
<div>  Surface pitting </div> <div>  </div>			
63. Drive End - Endbell Bearing Fit Condition			(F) Fail

64. Opposite Drive End - Endbell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
<div><div></div>Surface pitting</div>		
		
65. Opposite Drive End - Endbell Bearing Fit Condition		(F) Fail
66. Bearing Cap Condition		
Drive End Bearing Cap	Opposite Drive End Bearing Cap	
good	good	
		
67. End Bell Air Seal Fits		
Drive End Air Seal	Opposite Drive End Air Seal	
68. List Machine Work Needed Below		
Sleeve both end bells		
69. Technician		Shon Jones
<div><div></div>Shon Jones</div>		
Root Cause of Failure		
70. Failure locations		
Both end bell, bearings show contamination		
71. Root cause of failure		
Contamination and lack of lubrication. Add v-ring on drive end		
Dynamic Balance Report		

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72. Rotor Weight and Balance Grade

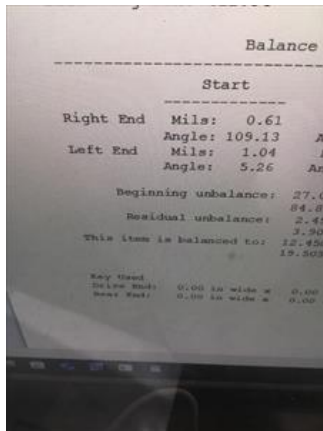
Rotor Weight

Balance Grade

73. Initial Balance Readings

Drive End

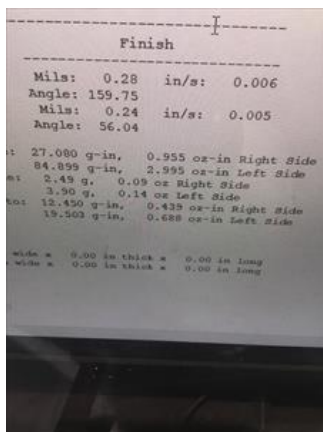
Opposite Drive End



74. Final Balance Readings

Drive End

Opposite Drive End



75. Technician

Cw

Mechanical Fits- Bearing Housings - Post Repair

76. Drive End - Endbell Bearing Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
5.512	5.5121	5.5121



77. Opposite Drive End - Endbell Bearing Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
5.512	5.512	5.512



78. Bearing Cap Condition Post Repair		
Drive End Bearing Cap		Opposite Drive End Bearing Cap
79. End Bell Air Seal Fits Post Repair		
Drive End Air Seal		Opposite Drive End Air Seal
80. End Bell Repair Sign-off		Gary

Assembly

81. QC Check All Parts for Cleanliness Prior to Assembly

Cw

Cw

82. Photograph All Major Components prior to assembly



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1.10



83. Final Insulation Resistance Test	Megohms		
84. Assembled Shaft Endplay	inches		
85. Assembled Shaft Runout	0.01 inches		
86. Test Run Voltage			
Volts	Volts	Volts	



87. Test Run Amperage		
Amps	Amps	Amps
<div><div></div><div>Witnessed run:TRH</div></div>		

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88. Drive End Vibration Readings - Inches Per Second		
Horizontal	Vertical	Axial
0.03	0.05	0.02
89. Opposite Drive End Vibration Readings - Inches Per Second		
Horizontal	Vertical	Axial
0.03	0.05	0.02
90. Ambient Temperature - Fahrenheit		
91. Drive End Bearing Temps - Fahrenheit		
5 Minutes	10 Minutes	15 Minutes
92. Opposite Drive End Bearing Temps - Fahrenheit		
5 Minutes	10 Minutes	15 Minutes

93. Document Final Condition with Pictures after paint



94. Final Pics and QC Review

Cw

Co sign: TRH



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11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
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13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
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