



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

Job Number 104374

Prepared for Custom Craft Poultry

3064 E Main St
Batesville AR 72501

Table of Contents

AC Inspection as Found - *LR MOTOR SHOP*

AC Inspection - Rev. 2: 91022247047

1.0

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Table of Contents



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Millington, Tn 38053
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AC Inspection as Found

Custom Craft Poultry

3064 E Main St
Batesville, AR 72501

FolderID: 104374
FormID: 23901424

AC Inspection - Rev. 2

Location: LR MOTOR SHOP

Serial Number: 91022247047

Description: 25 HP WORLDWIDE

Hi-Speed Job Number: 104374

Manufacturer: Other

Product Number: LAM25-18-284T

Serial Number: 91022247047

HP/kW: 25 (HP)

RPM: 1775 (RPM)

Frame: 284T

Voltage: 230 / 460

Current: 71.6/35.8 (Amps)

Phase: Three

Hz: 60 (Hz)

Service Factor: 1.25

Enclosure: TEFC

of Leads: 12

J-box Included: Complete

Coupling/Sheave: None

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Rewind: No

Shaft Machined Fit Repairs
Required: No

Bearing Housing Machined
Fit Repairs Required: No

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: 1 - Medium 1 - Low

21 - Good

Overall Condition

1. Report Date

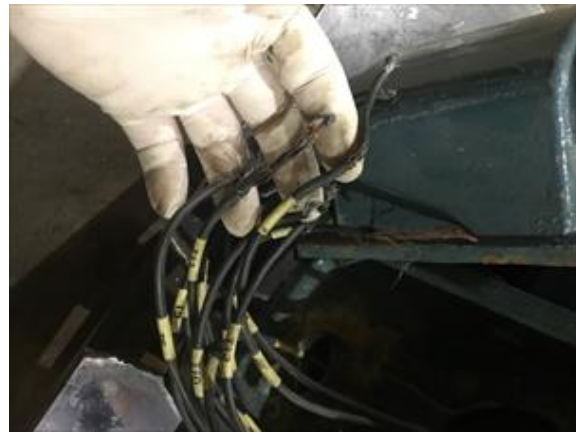
05/09/2025

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2. Nameplate Picture



3. Photos of all six sides of the machine.



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4.	Describe the Overall Condition of the Equipment as Received	
	<i>Dirty</i>	
● 5.	Is this a UL Listed Motor	(No) No
● 6.	Is the motor water cooled or can be pressure checked before teardown	(No) No
Initial Mechanical/Electrical		
● 7.	Does Shaft Turn Freely?	(Y) Yes
● 8.	Does the shaft require T.I.R in Lathe to identify additional repairs?	(No) No
	9. Does Shaft Have Visible Damage?	(No) No
	10. Assembled Shaft Runout	Inches
	11. Assembled Shaft End Play	inches
	12. Air Gap Variation <10%	
● 13.	Lead Condition	(P) Pass
	<i>Signs of loose connection</i>	



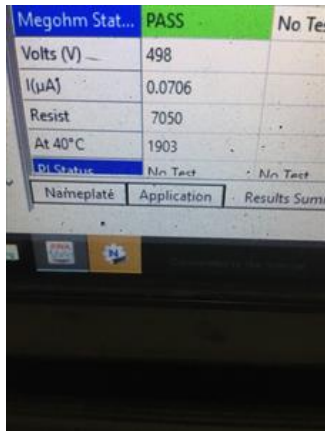
	14. Lead Length	14 Inches
● 15.	Does it have Lugs?, If so what is the Stud Size?	(No) No
	16. Lead Numbers	T1-T12
● 17.	Frame Condition	
● 18.	Fan Condition	(P) Pass
● 19.	Does motor have internal fan?	(No) No
● 20.	Broken or Missing Components	
	<i>J-box cover bolts are missing</i>	
● 21.	Are the Leads insulated with Chico or other material	(No) No

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Initial Electrical Inspection

22. Insulation Resistance/Megger

Megohms

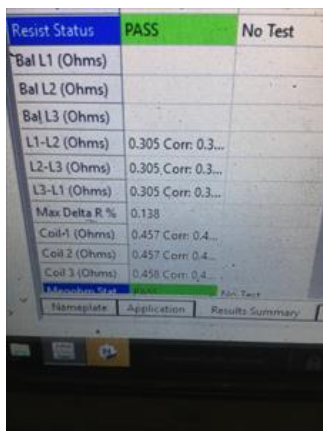


23. Winding Resistance

1-2

1-3

2-3



24. Perform Surge Test

(P) Pass



25. Number of Stator Slots

48

26. Stator Condition

27. Stator Thermistors/Ohms

28. Stator Overloads/Ohms

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Mechanical Inspection

29. Drive End Bearing Brand	NSK
30. Drive End Bearing Number-	6311



31. Drive End Bearing Qty.	1
32. Drive End Bearing Type	(Ball) Ball Bearing
33. Drive End Lubrication Type	(Grease) Grease Lubricated
34. Drive End Bearing Insulation or Grounding Device?	
35. Drive End Wavy Washer/Snap-Ring Other Retention Device?	
36. Drive End Bearing Condition	
Replace	



37. Opposite Drive End Bearing Brand	NSK
38. Opposite Drive End Bearing Number-	6310



39. Opposite Drive End Bearing Qty.	1
40. Opposite Drive End Bearing Type	(Ball) Ball Bearing
41. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
42. Opposite Drive End Bearing Insulation or Grounding Device?	
43. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	wavy washer
44. Opposite Drive End Bearing Condition	
<div> <div></div> Contamination </div>	



45. Drive End Seal	slinger
46. Opposite Drive End Seal	slinger
Rotor Inspection	
47. Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
48. Growler Test	(Pass) Pass
49. Number of Rotor Bars	42
50. Rotor Condition	
51. List the Parts needed for the Repair Below	
6311 6310	

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52. Signature of Technician that Disassembled Motor

Cw



Mechanical Fits- Rotor

53. Shaft Runout 0 inches

54. Rotor Runout

Drive End Bearing Fit

Rotor Body

Opposite Drive End Bearing

55. Coupling Fit Closest to Bearing Housing

0 Degrees

90 Degrees

120 Degrees

56. Coupling Fit Closest to the end of the Shaft

0 Degrees

60 Degrees

120 Degrees

57. Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

2.1656-2.1656-2.1657

58. Drive End Bearing Shaft Fit Condition

(P) Pass

59. Opposite Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

1.9686-1.9686-1.9686

60. Opposite Drive End Bearing Shaft Fit Condition

(P) Pass

61. Shaft Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

Mechanical Fits- Bearing Housings

62. Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

4.7256-4.7253-4.7254

63. Drive End - Endbell Bearing Fit Condition

(P) Pass

64. Opposite Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

4.3315-4.3315-4.3315

65. Opposite Drive End - Endbell Bearing Fit Condition

(P) Pass

66. Bearing Cap Condition

Drive End Bearing Cap

Opposite Drive End Bearing Cap

67. End Bell Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

68. List Machine Work Needed Below



Co sign:RRW

Root Cause of Failure

70. Failure locations

Leads and bearings

71. Root cause of failure

Loose connection and connection

Dynamic Balance Report

72. Rotor Weight and Balance Grade

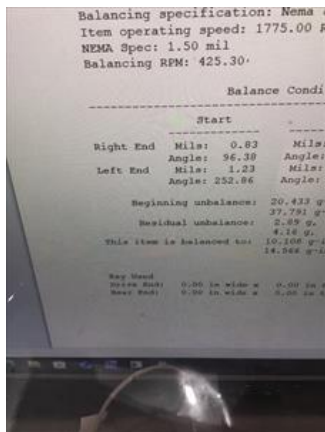
Rotor Weight

Balance Grade

73. Initial Balance Readings

Drive End

Opposite Drive End



74. Final Balance Readings

Drive End

Opposite Drive End



75. Technician

Cw

Cw

Assembly

76. QC Check All Parts for Cleanliness Prior to Assembly

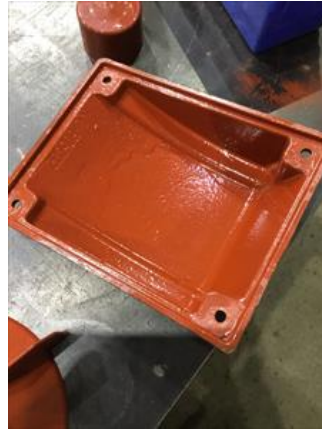
Cw

Cw

77. Photograph All Major Components prior to assembly

(Complete) Complete





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78. Final Insulation Resistance Test			Megohms
79. Assembled Shaft Endplay			inches
80. Assembled Shaft Runout			inches
<div><div></div><div>0.001</div></div>			
81. Test Run Voltage			
Volts	Volts	Volts	



82. Test Run Amperage		
Amps	Amps	Amps



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83. Drive End Vibration Readings - Inches Per Second			
	Horizontal	Vertical	Axial
<div></div> <div>H-0.002</div> <div>V-0.001</div> <div>A-0.002</div>			
84. Opposite Drive End Vibration Readings - Inches Per Second			
	Horizontal	Vertical	Axial
<div></div> <div>H-0.002</div> <div>V-0.002</div> <div>A-0.001</div>			
85. Ambient Temperature - Fahrenheit			
86. Drive End Bearing Temps - Fahrenheit			
	5 Minutes	10 Minutes	15 Minutes
87. Opposite Drive End Bearing Temps - Fahrenheit			
	5 Minutes	10 Minutes	15 Minutes
88. Document Final Condition with Pictures after paint			



89. Final Pics and QC Review

Cw

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Co sign: TRH



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3. **SCOPE OF GOODS AND/OR SERVICES.** The goods and/or services provided by Hi-Speed pursuant to any quotation shall be limited exclusively to those goods and/or services expressly identified therein. Hi-Speed does not assume any responsibility and/or liability for the failure to provide any other goods and/or services not identified in any quotation. Modifications, additions or deletions to or from the scope referenced in any quotation shall only be effective if evidenced in writing and signed by Hi-Speed. The sale of any of all goods and/or services affected by such modification, addition or deletion shall be subject to these same Standard Terms and Conditions whether or not referenced therein.
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5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
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13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
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