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— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

**Job Number 104374**

Prepared for Custom Craft Poultry

3064 E Main St  
Batesville AR 72501

# Table of Contents

AC Inspection as Found - *LR MOTOR SHOP*

AC Inspection - Rev. 2: 91022247047

1.0

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Inspection as Found

### Custom Craft Poultry

3064 E Main St  
Batesville, AR 72501

FolderID: 104374  
FormID: 23901424

#### AC Inspection - Rev. 2

Location: LR MOTOR SHOP

Serial Number: 91022247047

Description: 25 HP WORLDWIDE

Hi-Speed Job Number: 104374

Manufacturer: Other

Product Number: LAM25-18-284T

Serial Number: 91022247047

HP/kW: 25 (HP)

RPM: 1775 (RPM)

Frame: 284T

Voltage: 230 / 460

Current: 71.6/35.8 (Amps)

Phase: Three

Hz: 60 (Hz)

Service Factor: 1.25

Enclosure: TEFC

# of Leads: 12

J-box Included: Complete

Coupling/Sheave: None

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Rewind: No

Shaft Machined Fit Repairs  
Required: No

Bearing Housing Machined  
Fit Repairs Required: No

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: 1 - Medium 1 - Low

17 - Good

#### Overall Condition

1. Report Date

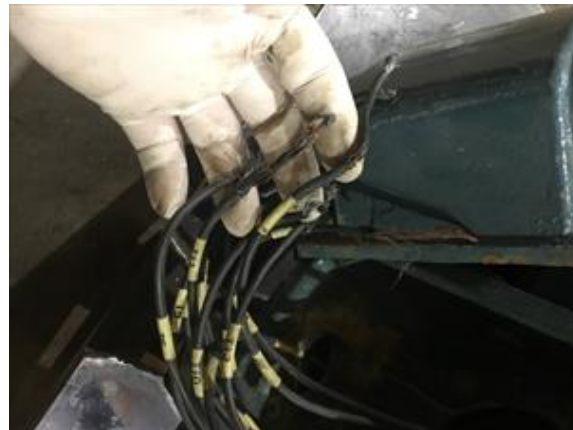
05/09/2025

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## 2. Nameplate Picture



## 3. Photos of all six sides of the machine.



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4.	Describe the Overall Condition of the Equipment as Received	
	<i>Dirty</i>	
● 5.	Is this a UL Listed Motor	(No) No
● 6.	Is the motor water cooled or can be pressure checked before teardown	(No) No
<b>Initial Mechanical/Electrical</b>		
● 7.	Does Shaft Turn Freely?	(Y) Yes
● 8.	Does the shaft require T.I.R in Lathe to identify additional repairs?	(No) No
	9. Does Shaft Have Visible Damage?	(No) No
	10. Assembled Shaft Runout	Inches
	11. Assembled Shaft End Play	inches
	12. Air Gap Variation <10%	
● 13.	Lead Condition	(P) Pass
	<i>Signs of loose connection</i>	



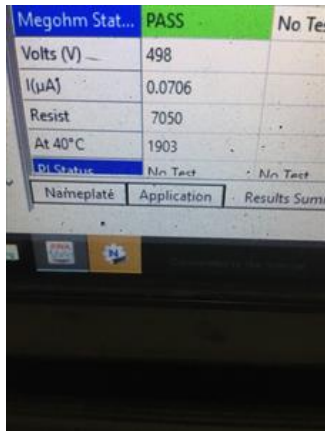
	14. Lead Length	14 Inches
● 15.	Does it have Lugs?, If so what is the Stud Size?	(No) No
	16. Lead Numbers	T1-T12
● 17.	Frame Condition	
● 18.	Fan Condition	(P) Pass
● 19.	Does motor have internal fan?	(No) No
● 20.	Broken or Missing Components	
	<i>J-box cover bolts are missing</i>	
● 21.	Are the Leads insulated with Chico or other material	(No) No

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## Initial Electrical Inspection

### 22. Insulation Resistance/Megger

Megohms

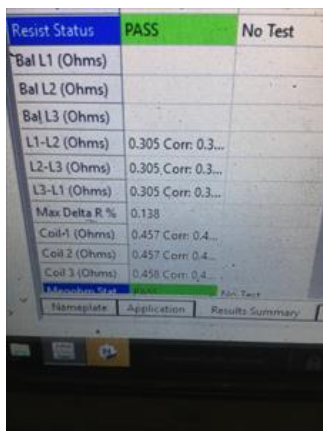


### 23. Winding Resistance

1-2

1-3

2-3



### 24. Perform Surge Test

(P) Pass



### 25. Number of Stator Slots

48

### 26. Stator Condition

### 27. Stator Thermistors/Ohms

### 28. Stator Overloads/Ohms

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## Mechanical Inspection

29. Drive End Bearing Brand	NSK
30. Drive End Bearing Number-	6311



31. Drive End Bearing Qty.	1
32. Drive End Bearing Type	(Ball) Ball Bearing
33. Drive End Lubrication Type	(Grease) Grease Lubricated
34. Drive End Bearing Insulation or Grounding Device?	
35. Drive End Wavy Washer/Snap-Ring Other Retention Device?	
36. Drive End Bearing Condition	

 Replace



37. Opposite Drive End Bearing Brand	NSK
38. Opposite Drive End Bearing Number-	6310



39. Opposite Drive End Bearing Qty.	1
40. Opposite Drive End Bearing Type	(Ball) Ball Bearing
41. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
42. Opposite Drive End Bearing Insulation or Grounding Device?	
43. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	wavy washer
44. Opposite Drive End Bearing Condition	
<div> <div></div> Contamination </div>	



45. Drive End Seal	slinger
46. Opposite Drive End Seal	slinger
<b>Rotor Inspection</b>	
47. Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
48. Growler Test	(Pass) Pass
49. Number of Rotor Bars	42
50. Rotor Condition	
51. List the Parts needed for the Repair Below	
6311 6310	

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52. Signature of Technician that Disassembled Motor

Cw



### Mechanical Fits- Rotor

53. Shaft Runout 0 inches

54. Rotor Runout

Drive End Bearing Fit

Rotor Body

Opposite Drive End Bearing

55. Coupling Fit Closest to Bearing Housing

0 Degrees

90 Degrees

120 Degrees

56. Coupling Fit Closest to the end of the Shaft

0 Degrees

60 Degrees

120 Degrees

57. Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

 2.1656-2.1656-2.1657

 58. Drive End Bearing Shaft Fit Condition (P) Pass

59. Opposite Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

 1.9686-1.9686-1.9686

 60. Opposite Drive End Bearing Shaft Fit Condition (P) Pass

61. Shaft Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

### Mechanical Fits- Bearing Housings

62. Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

 4.7256-4.7253-4.7254

 63. Drive End - Endbell Bearing Fit Condition (P) Pass

64. Opposite Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

 4.3315-4.3315-4.3315

 65. Opposite Drive End - Endbell Bearing Fit Condition (P) Pass

 66. Bearing Cap Condition

Drive End Bearing Cap

Opposite Drive End Bearing Cap

67. End Bell Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

68. List Machine Work Needed Below

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69. Technician

Cw



Co sign:RRW

**Root Cause of Failure**

70. Failure locations

*Leads and bearings*

71. Root cause of failure

*Loose connection and connection***Dynamic Balance Report**

72. Rotor Weight and Balance Grade

Rotor Weight

Balance Grade

73. Initial Balance Readings

Drive End

Opposite Drive End

74. Final Balance Readings

Drive End

Opposite Drive End

75. Technician

**Assembly**

76. QC Check All Parts for Cleanliness Prior to Assembly

77. Photograph All Major Components prior to assembly

78. Final Insulation Resistance Test

79. Assembled Shaft Endplay

80. Assembled Shaft Runout

81. Test Run Voltage

Volts

Volts

Volts

82. Test Run Amperage

Amps

Amps

Amps

83. Drive End Vibration Readings - Inches Per Second

Horizontal

Vertical

Axial

84. Opposite Drive End Vibration Readings - Inches Per Second

Horizontal

Vertical

Axial

85. Ambient Temperature - Fahrenheit

86. Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

87. Opposite Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

88. Document Final Condition with Pictures after paint

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