ML Field Service

Prepared for Big River Steel (004767)

2027 E State Highway 198 Osceola AR 72370

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Field Service Ticket

Field Service Ticket

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Field Service Ticket

Big River Steel (004767) 2027 E State Highway 198

2027 E State Highway 198 Osceola, AR 72370

Job In	formation				
1.	Hi-Speed Job Number	155407			
2.	Asset Type	blower			
	Make	burner-funkiness systemtechnik			
4.	Model	RV 45-G 500 R			
5.	Serial Number				
1.00	91 41 28-2 GTTD1				
Service Call Details					
7.	Service Objectives Change out fan bearings, align motor, check balance				
8.	Services Performed Removed and checked belts Removed and replaced bearings Removed cone and checked fan Reassembled and align belts				
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- Service Technician Recommendations *Customer was made aware of shaft damage under the outboard bearing. Customer will look for replacement shaft for July shutdown.*
 Approval Signatures
- 10. Service Technician Signature
 Nigel Hill

 Mddate
 Robert Donley

 11. Customer Signature
 Robert Donley

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Field Service Ticket

Big River Steel (004767) 2027 E State Highway 198 Osceola, AR 72370

Hi-Speed Industrial Service 7030 Ryburn Dr Millington, Tn 38053 901-873-5300

FolderID: 155407 FormID: 24214557

Job Information		
1. Hi-Speed Job Number		155407
2. Asset Type		fan
3. Make		
4. Model		
5. Serial Number		
6. Customer Asset ID/Ass	set Name	671701
671701		

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Service Call Details

7. Service Objectives

Collect vibration data for analysis.

8. Services Performed

Take vibration data on fan after bearing change.

9. Service Technician Recommendations

Vibration data shows highest value of 0.39 inch second at fan frequency on the fan side bearing. Customer was informed that balancing was recommended. Customer did not want to shut down fan for balancing as they are doing shaft replacement at next shut down and would schedule balancing at that time.

Approval Signatures

10. Service Technician Signature 11. Customer Signature

Robert Donley

Shon Jones