



**KEEPING YOUR FACILITY UP TO SPEED**  
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

**Job Number 104377**

Prepared for Baptist Medical Center (10043)

3333 Springhill Drive  
North Little Rock AR 72116

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AC Inspection as Found - *LR MOTOR SHOP*

AC Inspection - Rev. 2: 060703008

1.0

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Printed on 4/25/2025

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

**AC Inspection as Found**  
**Baptist Medical Center (10043)**  
3333 Springhill Drive  
North Little Rock, AR 72116

FolderID: 104377  
FormID: 23912397

**AC Inspection - Rev. 2**

**Location:** LR MOTOR SHOP

**Serial Number:** 060703008

**Description:** 20 HP TOSHIBA

<b>Hi-Speed Job Number:</b>	104377
<b>Manufacturer:</b>	Toshiba
<b>Product Number:</b>	604020L1FFFRD01
<b>Serial Number:</b>	060703008
<b>HP/kW:</b>	20 (HP)
<b>RPM:</b>	1170 (RPM)
<b>Frame:</b>	286TCG
<b>Voltage:</b>	460
<b>Phase:</b>	Three
<b>Hz:</b>	60 (Hz)
<b>Service Factor:</b>	1.15
<b>Enclosure:</b>	TENV
<b># of Leads:</b>	3
<b>J-box Included:</b>	None
<b>Coupling/Sheave:</b>	None
<b>Bearing RTDs:</b>	No
<b>Stator RTDs:</b>	No
<b>Repair Stage:</b>	Final
<b>Rewind:</b>	No
<b>Shaft Machined Fit Repairs Required:</b>	No
<b>Bearing Housing Machined Fit Repairs Required:</b>	No
<b>Heaters:</b>	No
<b>Winding Type :</b>	Random Wound
<b>Bearing Type:</b>	Rolling Element

Priorities Found: ● 1 - High ● 13 - Good

**Overall Condition**

1. Report Date

04/01/2025

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## 2. Nameplate Picture



3. Photos of all six sides of the machine.



4. Describe the Overall Condition of the Equipment as Received

Serviceable
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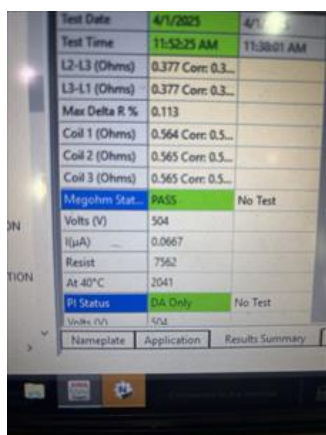
- |   |         |
|---|---------|
| 5. Is this a UL Listed Motor  | (No) No |
| 6. Is the motor water cooled or can be pressure checked before teardown | (No) No |

## Initial Mechanical/Electrical

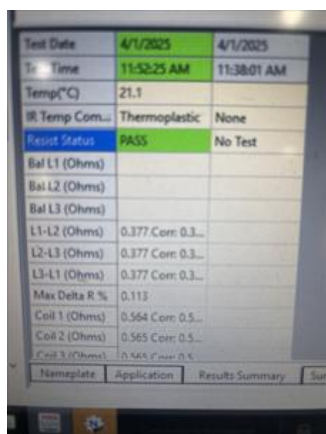
- |  |         |
|--|---------|
| 7. Does Shaft Turn Freely?   | (Y) Yes |
| 8. Does the shaft require T.I.R in Lathe to identify additional repairs? | (No) No |

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9. Does Shaft Have Visible Damage?	(No) No
10. Assembled Shaft Runout	0.002 Inches
11. Assembled Shaft End Play	inches
12. Air Gap Variation <10%	
13. Lead Condition	(P) Pass
14. Lead Length	29 Inches
15. Does it have Lugs?, If so what is the Stud Size?	(No) No
16. Lead Numbers	1-2-3
17. Frame Condition	good
18. Fan Condition	(N) NA
19. Does motor have internal fan?	(No) No
20. Broken or Missing Components	none
21. Are the Leads insulated with Chico or other material	(No) No
<b>Initial Electrical Inspection</b>	
22. Insulation Resistance/Megger	Megohms

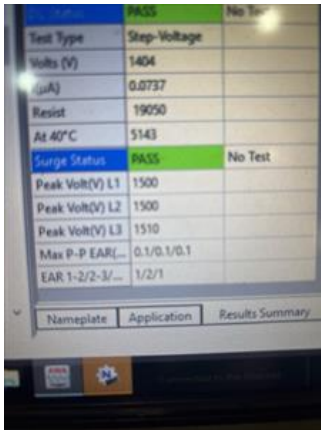


23. Winding Resistance			
1-2	1-3	2-3	



24. Perform Surge Test

(P) Pass



25. Number of Stator Slots

26. Stator Condition

dirty grease



27. Stator Thermistors/Ohms

28. Stator Overloads/Ohms

**Mechanical Inspection**

29. Drive End Bearing Brand	logo
30. Drive End Bearing Number-	6310
31. Drive End Bearing Qty.	1
32. Drive End Bearing Type	(Ball) Ball Bearing
33. Drive End Lubrication Type	(Grease) Grease Lubricated
34. Drive End Bearing Insulation or Grounding Device?	none
35. Drive End Wavy Washer/Snap-Ring Other Retention Device?	no

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37. Opposite Drive End Bearing Brand	logo
38. Opposite Drive End Bearing Number-	6310
39. Opposite Drive End Bearing Qty.	1
40. Opposite Drive End Bearing Type	(Ball) Ball Bearing
41. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
42. Opposite Drive End Bearing Insulation or Grounding Device?	no
43. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	wavy washer
44. Opposite Drive End Bearing Condition	fluting



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46. Opposite Drive End Seal	no	
<b>Rotor Inspection</b>		
47. Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast	
48. Growler Test	(Pass) Pass	
49. Number of Rotor Bars	41	
50. Rotor Condition	good	
51. List the Parts needed for the Repair Below 2-6310ZZC3		
52. Signature of Technician that Disassembled Motor		
<b>Mechanical Fits- Rotor</b>		
53. Shaft Runout	inches	
54. Rotor Runout		
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing
55. Coupling Fit Closest to Bearing Housing		
0 Degrees	90 Degrees	120 Degrees
56. Coupling Fit Closest to the end of the Shaft		
0 Degrees	60 Degrees	120 Degrees
57. Drive End Bearing Shaft Fit		
0 Degrees	60 Degrees	120 Degrees
1.969	1.9689	1.969
58. Drive End Bearing Shaft Fit Condition	(P) Pass	
59. Opposite Drive End Bearing Shaft Fit		
0 Degrees	60 Degrees	120 Degrees
1.969	1.9689	1.969
60. Opposite Drive End Bearing Shaft Fit Condition	(P) Pass	
61. Shaft Air Seal Fits		
Drive End Air Seal	Opposite Drive End Air Seal	
pass		
<b>Mechanical Fits- Bearing Housings</b>		
62. Drive End - Endbell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
4.3307	4.3308	4.3308
63. Drive End - Endbell Bearing Fit Condition	(P) Pass	
64. Opposite Drive End - Endbell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
4.3307	4.3307	4.3308
65. Opposite Drive End - Endbell Bearing Fit Condition	(P) Pass	
66. Bearing Cap Condition		
Drive End Bearing Cap	Opposite Drive End Bearing Cap	
good		
67. End Bell Air Seal Fits		
Drive End Air Seal	Opposite Drive End Air Seal	
68. List Machine Work Needed Below		

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69. Technician

### Root Cause of Failure

70. Failure locations

71. Root cause of failure

*Bearing shaft current, fluting*

### Dynamic Balance Report

72. Rotor Weight and Balance Grade

Rotor Weight

Balance Grade

Na

73. Initial Balance Readings

Drive End

Opposite Drive End

0.06

0.18



74. Final Balance Readings

Drive End

Opposite Drive End

0.06

0.1

75. Technician

### Assembly

76. QC Check All Parts for Cleanliness Prior to Assembly

RW

*RW*

77. Photograph All Major Components prior to assembly





78. Final Insulation Resistance Test

**12,330 Megohms**

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79. Assembled Shaft Endplay	0 inches	
80. Assembled Shaft Runout	inches	
<div><div></div><div>.0002</div></div>		
81. Test Run Voltage		
Volts	Volts	Volts
462	460	461



82. Test Run Amperage		
Amps	Amps	Amps
9.4	9.4	9.300000000000001



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83. Drive End Vibration Readings - Inches Per Second		
Horizontal	Vertical	Axial
<b>0.03</b>	<b>0.02</b>	<b>0.01</b>
84. Opposite Drive End Vibration Readings - Inches Per Second		
Horizontal	Vertical	Axial
<b>0.04</b>	<b>0.03</b>	<b>0.02</b>
85. Ambient Temperature - Fahrenheit		
86. Drive End Bearing Temps - Fahrenheit		
5 Minutes	10 Minutes	15 Minutes
87. Opposite Drive End Bearing Temps - Fahrenheit		
5 Minutes	10 Minutes	15 Minutes
88. Document Final Condition with Pictures after paint		



89. Final Pics and QC Review

RW

Co sign CRW

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