



**KEEPING YOUR FACILITY UP TO SPEED**  
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

**Job Number 104705**

Prepared for ARKANSAS INDUSTRIAL MACHINERY

3804 N. NONA ST  
NORTH LITTLE ROCK AR 72118

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AC Inspection as Found - *LR MOTOR SHOP*

AC Inspection - Rev. 2: *A2001142033*

**1.0**

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*Printed on 6/5/2025*

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
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901-873-5300

**AC Inspection as Found**  
**ARKANSAS INDUSTRIAL MACHINERY**  
3804 N. NONA ST  
NORTH LITTLE ROCK, AR 72118

FolderID: 104705  
FormID: 24631146

**AC Inspection - Rev. 2**

**Location:** LR MOTOR SHOP  
**Serial Number:** A2001142033  
**Description:** 250 HP BALDOR RELIANCE

<b>Hi-Speed Job Number:</b>	104705
<b>Manufacturer:</b>	Baldor
<b>Product Number:</b>	A44-8935-0152
<b>Spec/ID #:</b>	NP2349L
<b>Serial Number:</b>	A2001142033
<b>HP/kW:</b>	250 (HP)
<b>RPM:</b>	1785 (RPM)
<b>Frame:</b>	449TDZ
<b>Voltage:</b>	460
<b>Current:</b>	278 (Amps)
<b>Phase:</b>	Three
<b>Hz:</b>	60 (Hz)
<b>Service Factor:</b>	1.15
<b>Enclosure:</b>	ODP
<b># of Leads:</b>	6
<b>J-box Included:</b>	None
<b>Coupling/Sheave:</b>	Gear
<b>Bearing RTDs:</b>	No
<b>Stator RTDs:</b>	No
<b>Repair Stage:</b>	Final
<b>Rewind:</b>	No
<b>Shaft Machined Fit Repairs Required:</b>	No
<b>Bearing Housing Machined Fit Repairs Required:</b>	No
<b>Heaters:</b>	No
<b>Winding Type :</b>	Random Wound
<b>Bearing Type:</b>	Rolling Element

Priorities Found: ● 1 - High ● 19 - Good

**Overall Condition**

1. Report Date

06/05/2025

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## 2. Nameplate Picture

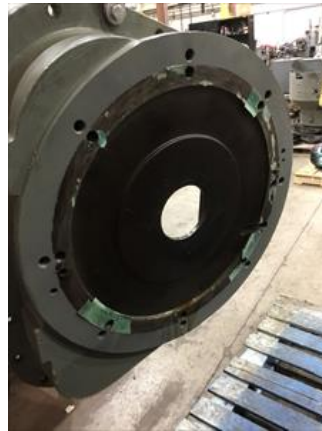


## 3. Photos of all six sides of the machine.









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1.4



4.	Describe the Overall Condition of the Equipment as Received	
	<i>Dirty</i>	
5.	Distance from the end of the shaft to the Coupling/Sheave	inches
	<i>Shouldered</i>	
6.	Is this a UL Listed Motor	(No) No
7.	Is the motor water cooled or can be pressure checked before teardown	(No) No
<b>Initial Mechanical/Electrical</b>		
8.	Does Shaft Turn Freely?	(Y) Yes
9.	Does the shaft require T.I.R in Lathe to identify additional repairs?	(No) No
10.	Does Shaft Have Visible Damage?	(No) No
11.	Assembled Shaft Runout	Inches
12.	Assembled Shaft End Play	inches
13.	Air Gap Variation <10%	
14.	Lead Condition	(P) Pass
15.	Lead Length	90 Inches
16.	Does it have Lugs?, If so what is the Stud Size?	(No) No
17.	Lead Numbers	1-6
18.	Are the Leads insulated with Chico or other material	(No) No
19.	Frame Condition	
20.	Fan Condition	(P) Pass
21.	Does motor have internal fan?	(No) No
22.	Broken or Missing Components	lead conduit is unraveled

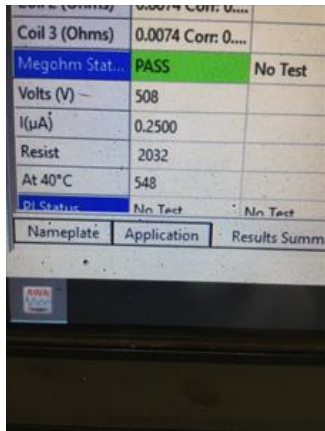
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## Initial Electrical Inspection

### 23. Insulation Resistance/Megger

Megohms

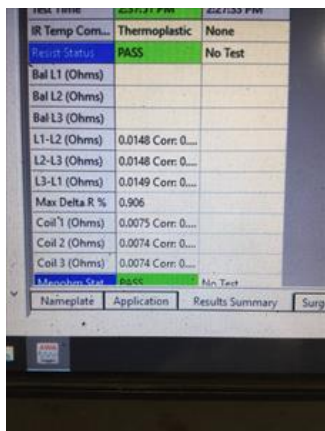


### 24. Winding Resistance

1-2

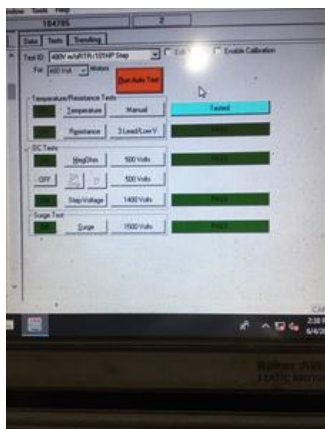
1-3

2-3



### 25. Perform Surge Test

(P) Pass



### 26. Number of Stator Slots

72

### 27. Stator Condition

### 28. Stator Thermistors/Ohms


### 29. Stator Overloads/Ohms

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## Mechanical Inspection

30. Drive End Bearing Brand	<b>FAG</b>
31. Drive End Bearing Number-	<b>NU222</b>



32. Drive End Bearing Qty.	<b>1</b>
33. Drive End Bearing Type	<b>(Roller) Roller Bearing</b>
34. Drive End Lubrication Type	<b>(Grease) Grease Lubricated</b>
35. Drive End Bearing Insulation or Grounding Device?	
36. Drive End Wavy Washer/Snap-Ring Other Retention Device?	<b>snap ring</b>
37. Drive End Bearing Condition	
 <b>Contamination and frosting</b>	



38. Opposite Drive End Bearing Brand	<b>FAG</b>
39. Opposite Drive End Bearing Number-	<b>6318</b>



40. Opposite Drive End Bearing Qty.	1
41. Opposite Drive End Bearing Type	(Ball) Ball Bearing
42. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
43. Opposite Drive End Bearing Insulation or Grounding Device?	
44. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	snap ring
45. Opposite Drive End Bearing Condition	
<div> Contamination and early signs of frosting </div>	



46. Drive End Seal	
<div> Seal kit </div>	
47. Opposite Drive End Seal	
<b>Rotor Inspection</b>	
48. Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
49. Growler Test	(Pass) Pass
50. Number of Rotor Bars	
51. Rotor Condition	
52. List the Parts needed for the Repair Below	
NU222 6318 Lead conduit Aegis ring: 4.8029	

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53. Signature of Technician that Disassembled Motor

Cw



### Mechanical Fits- Rotor

54. Shaft Runout inches

55. Rotor Runout

Drive End Bearing Fit

Rotor Body

Opposite Drive End Bearing

56. Coupling Fit Closest to Bearing Housing

0 Degrees

90 Degrees

120 Degrees

57. Coupling Fit Closest to the end of the Shaft

0 Degrees

60 Degrees

120 Degrees

58. Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

4.3312-4.3310-4.3311

59. Drive End Bearing Shaft Fit Condition

(P) Pass

60. Opposite Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

3.5433-3.5433-3.5433

61. Opposite Drive End Bearing Shaft Fit Condition

(P) Pass

62. Shaft Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

### Mechanical Fits- Bearing Housings

63. Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

7.8749-7.8748-7.8749

64. Drive End - Endbell Bearing Fit Condition

(P) Pass

65. Opposite Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

7.4807-7.4807-7.4807

66. Opposite Drive End - Endbell Bearing Fit Condition

(P) Pass

67. Bearing Cap Condition

Drive End Bearing Cap

Opposite Drive End Bearing Cap

68. End Bell Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

69. List Machine Work Needed Below

70. Technician

Cw


 Co sign:RRW
**Root Cause of Failure**

71. Failure locations

*Bearings*

72. Root cause of failure

*Contamination and frosting***Dynamic Balance Report**

73. Rotor Weight and Balance Grade

Rotor Weight

Balance Grade

74. Initial Balance Readings

Drive End

Opposite Drive End

75. Final Balance Readings

Drive End

Opposite Drive End

76. Technician

**Assembly**

77. QC Check All Parts for Cleanliness Prior to Assembly

78. Photograph All Major Components prior to assembly

79. Final Insulation Resistance Test

80. Assembled Shaft Endplay

81. Assembled Shaft Runout

82. Test Run Voltage

Volts

Volts

Volts

83. Test Run Amperage

Amps

Amps

Amps

84. Drive End Vibration Readings - Inches Per Second

Horizontal

Vertical

Axial

85. Opposite Drive End Vibration Readings - Inches Per Second

Horizontal

Vertical

Axial

86. Ambient Temperature - Fahrenheit

87. Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

88. Opposite Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

89. Document Final Condition with Pictures after paint

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