



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

Job Number 104306

Prepared for Arkansas Box

100 William J Clark Drive
Conway AR 72032

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AC Inspection as Found - *MOTOR SHOP LR*

AC Inspection - Rev. 2: *GG161650008*

1.0

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Millington, Tn 38053
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AC Inspection as Found

Arkansas Box
100 William J Clark Drive
Conway, AR 72032

FolderID: 104306
FormID: 23775639

AC Inspection - Rev. 2

Location: MOTOR SHOP LR

Serial Number: GG161650008

Description: 40 HP BALDOR

Hi-Speed Job Number: 104306

Manufacturer: Baldor

Product Number: CAT# 05040R-BV

Spec/ID #: SPEC# T21T2353

Serial Number: GG161650008

HP/kW: 40 (HP)

RPM: 1750 (RPM)

Frame: HC2115ATZ

Voltage: Other

Service Factor: 1.0

Enclosure: ODP

of Leads: 6

J-box Included: None

Coupling/Sheave: None

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Rewind: Yes

**Shaft Machined Fit Repairs
Required:** No

**Bearing Housing Machined
Fit Repairs Required:** No

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: ● 1 - High ● 12 - Good

Overall Condition

1. Report Date

03/18/2025

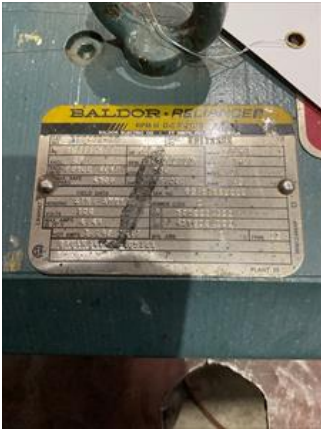
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2. Nameplate Picture



3. Photos of all six sides of the machine.







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4. Describe the Overall Condition of the Equipment as Received

Serviceable

Initial Mechanical/Electrical

5.	Does Shaft Turn Freely?	(Y) Yes
6.	Does the shaft require T.I.R in Lathe to identify additional repairs?	(No) No
7.	Does Shaft Have Visible Damage?	(No) No
8.	Assembled Shaft Runout	0 Inches
9.	Assembled Shaft End Play	inches
	Na	
10.	Air Gap Variation <10%	na
11.	Lead Condition	(P) Pass
12.	Lead Length	12 Inches
13.	Does it have Lugs?, If so what is the Stud Size?	(No) No
14.	Lead Numbers	A1A2 F1F2P1P2
15.	Frame Condition	pass
16.	Fan Condition	(N) NA
17.	Does motor have internal fan?	(No) No
18.	Broken or Missing Components	none

Initial Electrical Inspection

19. Insulation Resistance/Megger

20. Winding Resistance

1-2

1-3

2-3

Na

21. Perform Surge Test	(F) Fail
Armature passed the surge test. Fields failed	



22. Number of Stator Slots	Na
23. Stator Condition	FIELDS NEED REWOUND



24. Stator Thermistors/Ohms	na
25. Stator Overloads/Ohms	yes
Mechanical Inspection	
26. Drive End Bearing Brand	NACHI

27. Drive End Bearing Number-

6310C3



28. Drive End Bearing Qty. 1

29. Drive End Bearing Type (Ball) Ball Bearing

30. Drive End Lubrication Type (Grease) Grease Lubricated

31. Drive End Bearing Insulation or Grounding Device? na

32. Drive End Wavy Washer/Snap-Ring Other Retention Device? wavy washer

33. Drive End Bearing Condition

 Frosting




34. Opposite Drive End Bearing Brand Fag


35. Opposite Drive End Bearing Number- 6309C3



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36. Opposite Drive End Bearing Qty.	1
37. Opposite Drive End Bearing Type	(Ball) Ball Bearing
38. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
39. Opposite Drive End Bearing Insulation or Grounding Device?	na
40. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	na
41. Opposite Drive End Bearing Condition	aegis rig shaft size 2.0117
<div>  Frosting </div>	



42. Drive End Seal	na
43. Opposite Drive End Seal	na
Rotor Inspection	
44. Rotor Type/Material	(Copper Barred) Copper Barred Rotor
45. Growler Test	(Pass) Pass
46. Number of Rotor Bars	
<div>  Na </div>	
47. Rotor Condition	
<div>  Pass </div>	



48. List the Parts needed for the Repair Below
6310C3 Bearing 6209C3 Bearing

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49. Signature of Technician that Disassembled Motor

RW



Mechanical Fits- Rotor

50. Shaft Runout 0.0003 inches

51. Rotor Runout

Drive End Bearing Fit

Rotor Body

Opposite Drive End Bearing

0

0

0

52. Coupling Fit Closest to Bearing Housing

0 Degrees

90 Degrees

120 Degrees

Na

53. Coupling Fit Closest to the end of the Shaft

0 Degrees

60 Degrees

120 Degrees

Na

54. Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

1.969

1.969

1.969

55. Drive End Bearing Shaft Fit Condition

(P) Pass

56. Opposite Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

1.7722

1.7723

1.7723



57. Opposite Drive End Bearing Shaft Fit Condition

(P) Pass

58. Shaft Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

Pass

Mechanical Fits- Bearing Housings

59. Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

4.3316

4.3316

4.3316

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60. Drive End - Endbell Bearing Fit Condition

(P) Pass



61. Opposite Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

3.347

3.3468

3.347

62. Opposite Drive End - Endbell Bearing Fit Condition

(P) Pass



63. Bearing Cap Condition

Drive End Bearing Cap

Opposite Drive End Bearing Cap

Pass

64. End Bell Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

Pass

65. List Machine Work Needed Below

Ode end bell bearing fit bad

66. Technician

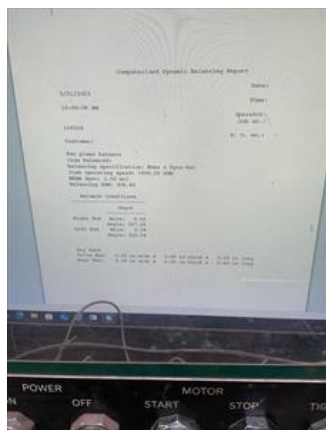
RW


Co sign: TRH

Root Cause of Failure

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67.	Failure locations	
	<i>Field coil ode end bell bearing fit</i>	
68.	Root cause of failure	
	<i>Dirty bad brushes ode end bell bearing fit bad also fields need rewind</i>	
Dynamic Balance Report		
69.	Rotor Weight and Balance Grade	
	Rotor Weight	Balance Grade



70. Initial Balance Readings	
Drive End	Opposite Drive End
0.06	0.39
71. Final Balance Readings	
Drive End	Opposite Drive End
0.06	0.39
72. Technician	RW
	

Rewind

73.	Core Test Results - Watts loss per Pound		
	Pre-Burnout	Post Burnout	
74.	Core Hot Spot Test		
	Pre-Burnout	Post-Burnout	
75.	Post Rewind Electrical Test- Insulation Resistance		Megohms
76.	Post Rewind Polarization Index		Polarization Index
77.	Post Rewind Winding Resistance		
	1-2	1-3	2-3
78.	Post Rewind Surge Test		
79.	Post Rewind Hi-Pot		micro-amps
80.	Technician		

Assembly

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81. QC Check All Parts for Cleanliness Prior to Assembly

RW

[Handwritten signature]

82. Photograph All Major Components prior to assembly

(Complete) Complete





83. Final Insulation Resistance Test

11,500 Megohms

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84. Assembled Shaft Endplay	0.003 inches		
85. Assembled Shaft Runout	0 inches		
86. Test Run Voltage			
Volts	Volts	Volts	
498.8	302.3		



Co sign TRH

87. Test Run Amperage			
Amps	Amps	Amps	
1.1	3.9		
88. Drive End Vibration Readings - Inches Per Second			
Horizontal	Vertical	Axial	
0.04	0.03	0.02	
89. Opposite Drive End Vibration Readings - Inches Per Second			
Horizontal	Vertical	Axial	
0.05	0.03	0.01	

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90. Ambient Temperature - Fahrenheit			
91. Drive End Bearing Temps - Fahrenheit			
5 Minutes		10 Minutes	
15 Minutes			
92. Opposite Drive End Bearing Temps - Fahrenheit			
5 Minutes		10 Minutes	
15 Minutes			
93. Document Final Condition with Pictures after paint			

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94. Final Pics and QC Review

RW

A handwritten signature in black ink, appearing to be 'RW', is written over the text '94. Final Pics and QC Review'.

 Co sign TRH



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5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
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